

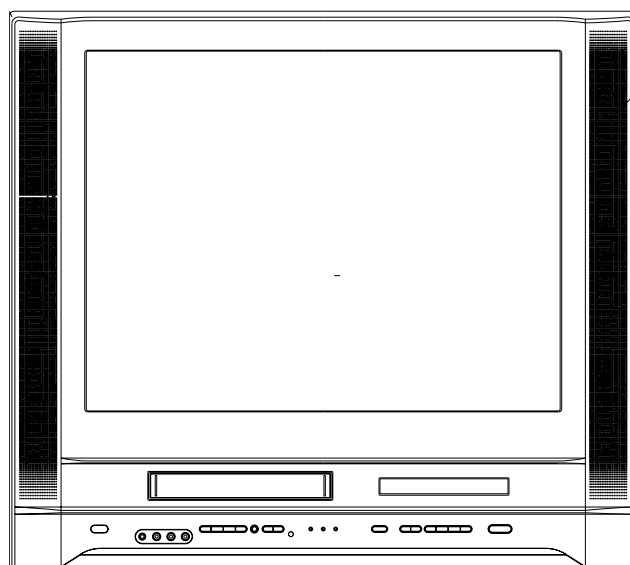
Memorex

CLASS 1
LASER PRODUCT

MVDT2402

SERVICE MANUAL

COLOR TELEVISION/VIDEO CASSETTE RECORDER/
DVD VIDEO PLAYER



VHS

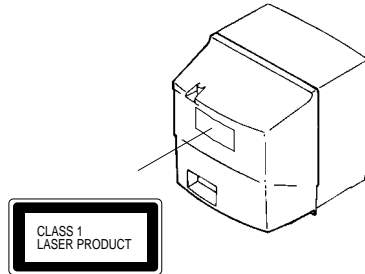
ORIGINAL
MFR'S VERSION A

IMPORTANT WARNING

CAUTION:

DVD PLAYER IS A CLASS 1 LASER PRODUCT. HOWEVER THIS PLAYER USES A VISIBLE LASER BEAM WHICH COULD CAUSE HAZARDOUS RADIATION EXPOSURE IF DIRECTED. BE SURE TO OPERATE THE PLAYER CORRECTLY AS INSTRUCTED.

THE FOLLOWING CAUTION LABEL IS LOCATED ON THE REAR PANEL OF THE PLAYER.



(Printed on the Rear Panel)

WHEN THIS PLAYER IS PLUGGED TO THE WALL OUTLET, DO NOT PLACE YOUR EYES CLOSE TO THE OPENING OF THE DISC TRAY AND OTHER OPENINGS TO LOOK INTO THE INSIDE OF THIS PLAYER.

USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

DO NOT OPEN COVERS AND DO NOT REPAIR YOURSELF. REFER SERVICING TO QUALIFIED PERSONNEL.

SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a \triangle mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Earphone jack

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER.

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

WHEN REPLACING DVD DECK

[When the removal of the DVD Deck]

Before removing Pick Up PCB and DVD PCB connector, make the short circuit on the position as shown **Fig. 1** using a soldering. If you remove the DVD Deck with no soldering, the Laser may be damaged.

[When the installation of the DVD Deck]

Remove all the soldering on the short circuit position after the connection of Pick Up PCB and DVD PCB connector.

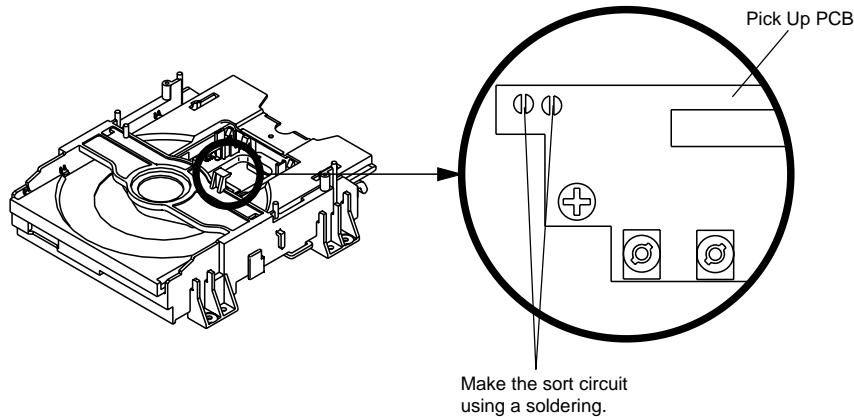


Fig. 1

TAPE REMOVAL METHOD AT NO POWER SUPPLY

1. Remove the TV/DVD/VCR block from the main unit and the **Fig. 1** below can be seen.
(Refer to item 1 of the DISASSEMBLY INSTRUCTIONS.)
2. Remove one screw of the Loading Motor from the insert hole for screw driver and remove the Loading Motor.
3. Rotate the Pinch Roller Cam in the direction of the arrow by hand to slacken the Video Tape.
(Refer to Fig. 2)
4. Rotate the Clutch Ass'y either of the directions to wind the Video Tape in the Cassette Case.
5. Repeat the above step 3-4. Then take out the Video Cassette from the Deck Chassis. Be careful not to scratch on the tape.

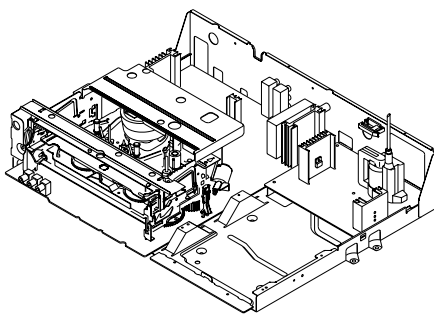


Fig. 1

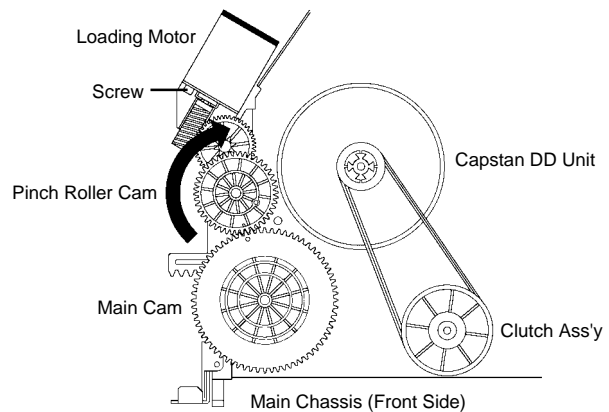


Fig. 2

DISC REMOVAL METHOD AT NO POWER SUPPLY

1. Remove the Back Cabinet and AV PCB/DVD Block. (Refer to item 1 of the DISASSEMBLY INSTRUCTIONS.)
2. Rotate the Main Gear in the direction of the arrow by hand. (Refer to Fig. 1)
3. Draw the Tray.

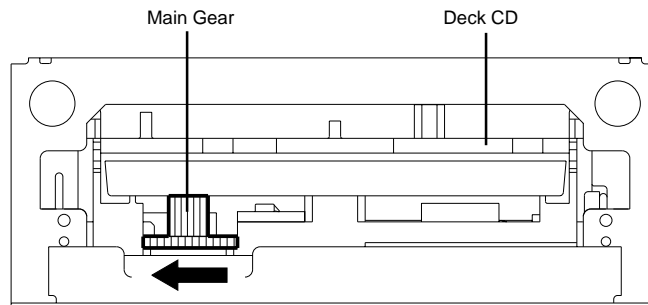


Fig. 1

PARENTAL CONTROL - RATING LEVEL 4 DIGIT PASSWORD CANCELLATION

If the stored 4 digit password in the Rating Level menu needs to be cancelled, please follow the steps below.

1. Turn Unit ON.
2. Press and hold the 'STOP' key on the front panel.
3. Simultaneously press and hold the '7' key on the remote control unit.
4. Hold both keys for more than 3 seconds.
5. The On Screen Display message 'PASSWORD CLEAR' will appear.
6. The 4 digit password has now been cleared.

NB: The above procedure will reset ALL of the player's settings to the default factory state.

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GENERAL SPECIFICATIONS

G-1	TV System	CRT	CRT Size / Visual Size	24 inch / 600mmV	
			CRT Type	Flat	
			Deflection	101 degree	
			Magnetic Field BV/BH	+ 0.45 G / 0.18 G	
			Color System	NTSC	
			Speaker	2 Speaker	
				Position	Front
				Size	1.8 x 3.9 Inch
				Impedance	8 ohm
			Sound Output	MAX	1.5W + 1.5W
		10%(Typical)	1.5W + 1.5W		
G-2	VCR System	System		VHS Player / Recorder	
		Video System		NTSC	
		Hi-Fi STEREO		Yes	
		NTSC PB		-	
		Deck	DECK	OVD-7	
			Loading System	Front	
			Motor	3	
		Heads	Video Head	4 Heads	
			FM Audio Head	2 Heads	
			Audio/Control	Mono /Yes	
			Erase(Full Track Erase)	Yes	
		Tape Speed	Rec	PAL	-
			NTSC	SP/SLP(EP)	
			Play	PAL	-
			NTSC	SP/SLP(EP)	
		Fast Forward / Rewind Time (Approx.) at 25oC		FF:1'48"/REW:1'48"	
				T-120	
Forward/Reverse	NTSC or PAL-M	SP/SLP(EP)=3x,5x / 9x,15x			
Picture Search					
Frame Advance		Yes			
Slow Speed		1/10			
G-3	DVD System	Color System		NTSC	
		Disc		DVD, CD-DA, CD-R/RW	
				DVD-R/RW (Video Format Only)	
		Disc Diameter		120 mm , 80 mm	
		Deck	Disc Loading System	Front Loading	
			Motor	3 Motors	
		Pick up		1-Lens 2-Beams System	
		Playback time(Max)	DVD 1-L DVD 1-Layer	135min (4.7GB)	
			DVD 2-Layer	245min (8.5GB)	
			CD	74min	
			Video CD	-	
		Search speed	Fwd	4 step	
				Actual	
		2-45 times (DVD)			
		4-40 times (CD)			
	Rev	4 step			
		Actual			
		2-45 times (DVD)			
		4-40 times (CD)			
Slow speed		Fwd 1/7 - 1/2 times			
		Actual			
		--			
		Actual			
		--			
G-4	Tuning System	Broadcasting System		US System M	
		Tuner and Receive CH	System	1 Tuner	
			Destination	US(w/CATV)	
			Tuning System	F-Synth	
			Input Impedance	VHF/UHF 75 ohm	
			CH Coverage	2-69, 4A,A-5-A-1, A-I, J-W,W+1-W+84	
		Intermediate Frequency	Picture(FP)	45.75MHz	
			Sound(FS)	41.25MHz	
			FP-FS	4.5MHz	
		Preset CH		No	
Stereo/Dual TV Sound		US-Stereo			
Tuner Sound Muting		Yes			
G-5	Signal	Video Signal	Input Level	1 V p-p/75 ohm	
			Output Level	1 V p-p/75 ohm	
			S/N Ratio (Weighted) at DVD Mode	65dB	
			S/N Ratio (Weighted) at VCR Mode	50dB	
			Horizontal Resolution at DVD Mode	400 Lines	
			Horizontal Resolution at VCR(SP)Mode	220 Lines	
		RGB Signal	Output Level	-	
		Audio Signal	Input Level	-8.0dBm/50k ohm	
			VCR	Output Level(0dB=0.775Vrms)	-8.0dBm/1k ohm

GENERAL SPECIFICATIONS

		DVD	Output Level(-20dBFs 0dBFs=2.0Vrms)	-12.0dBm/1k ohm
			Digital Output Level	0.5 V p-p/75 ohm(DVD)
			S/N Ratio at DVD (Weighted)	90 dB
			S/N Ratio at VCR (SP)(CCIR Filter:ON)	38 dB
			Harmonic Distortion at DVD Mode	0.06% (1kHz)
			Harmonic Distortion at VCR(SP) Mode	1.5% (1kHz) Typical
			Frequency Response :	
			DVD Mode	4Hz - 22kHz
			at Video CD	-
			at SVCD	-
			at CD	4Hz - 20kHz
			VCR Mode at SP	100Hz - 10kHz
			at LP	-
			at SLP	100Hz - 4kHz
		Hi-Fi Audio Signal	Dynamic Range : More than	90 dB
			Frequency Response :	20Hz - 20kHz
			Wow And Flutter : Less than	0.01 %Wrms
			Channel Separation : More than	60 dB
			Harmonic Distortion : Less than	1.0 %
G-6	Power	Power Source	AC	120V,60Hz
			DC	-
		Power Consumption		at AC 135 W at 120 V 60 Hz
				at DC -
			Stand by (at AC) Per Year	4 W at 120 V 60 Hz -
		Protector	Power Fuse	Yes
			Safety Circuit	Yes
			IC Protector(Micro Fuse)	No
			Dew Sensor	No
G-7	Regulation	Safety		UL
		Radiation		FCC
		X-Radiation		DHHS
		Laser		DHHS
G-8	Temperature	Operation		+5°C ~ +40°C
		Storage		-20°C ~ +60°C
G-9	Operating Humidity			Less than 80% RH
G-10	On Screen Display (TV/VCR)	Menu		Yes
		Menu Type		Icon
		System Setup		Yes
			Clock Set	Yes
			On/Off Timer Set	Yes
			Auto Clock On/Off	Yes
			Standard Time	Yes
			Daylight Saving Time	Yes
		TV Setup		Yes
			Language	Yes
			Picture	Yes
			Audio	Yes
			Picture Preference	Yes
		Channel Setup		Yes
			TV/CATV	Yes
			Auto CH Memory	Yes
			Add/ Delete	Yes
		V-chip Setup		Yes
		Tape Setup		Yes
			Timer Rec Set	Yes
			Auto Repeat On/Off	Yes
		G-CODE(or SHOWVIEW or PLUSCODE)No. Entry		No
		Clock / Date		Yes
		TV/VCR		Yes
		DVD		Yes
		CH/AV(LINE)		Yes
		Tape Counter(Linear Counter)		Yes
		Tape Speed		Yes
		Sleep Time		Yes
		Stereo/Audio Output		Yes
			Bilingual	No
			SAP	Yes
	Control Level	Volume		Yes
		Brightness/Contrast/Sharpness/Color		Yes
		Tint		Yes
		Bass/Treble/Balance		Yes
		Manual Tracking		Yes
		Play/Stop/FF/Rew/Rec/OTR/T-Rec/Pause/Eject/Tape In (Symbol Mark)		Yes
		Auto Tracking/Manual Tracking		Yes
		Caption / Text		Yes

GENERAL SPECIFICATIONS

		Index	Yes	
		Mute	Yes	
		Hi-Fi	Yes	
		Repeat	Yes	
		Zero Return	Yes	
		DEW		No
G-11	On Screen Display (DVD)	Menu (DVD)	Yes	
		Menu Type	Character	
		Language	Yes	
		Menu	Yes	
		Subtitle	Yes	
		Audio	Yes	
		Picture	Yes	
		TV Screen Size(4:3)	Yes	
		OSD Display On/Off	Yes	
		JPEG Interval	Yes	
		Select Files	Yes	
		Sound	Yes	
		DRC (Dynamic Range Control)	Yes	
		dts Decode		No
		Output(5.1ch/ 2ch)		No
		Surround On/Off		No
		Center On/Off		No
		Sub Woofer On/Off		No
		Parental	Yes	
		Password Lock/ Un Lock	Yes	
		Rating Level	Yes	
		Other	Yes	
		OSD Language(Set up Language)	Yes	
		Output(RGB/Composite)		No
		Open	Yes	
		Close	Yes	
		No disc	Yes	
		Reading	Yes	
		Play	Yes	
		Still/Pause	Yes	
		Stop	Yes	
		Prohibit Mark	Yes	
		Step	Yes	
		Skip(>>)	Yes	
		Skip(<<)	Yes	
		Random	Yes	(CD, MP3, WMA, JPEG)
		Repeat	Yes	
		Slow+ ##	Yes	
		Slow- ##		No
		Search+ ##	Yes	
		Search- ##	Yes	
		Jump	Yes	
		Resume	Yes	
		Title No.	Yes	
		Chapter No.	Yes	
		Track No.	Yes	
		Time	Yes	
		Sub Title No.	Yes	
		Angle No.	Yes	
		Vocal On/Off	Yes	
Audio No.	Yes			
Audio Stereo L/R		No		
Zoom	Yes			
Marker No.		No		
Program Play Back	Yes	(CD, MP3, WMA, JPEG)		
Surround On/Off		No		
Screen Saver		No		
MP3, WMA, JPEG	Folder Name	Yes		
	File Name	Yes		
	File No	Yes		
	Time	Yes (MP3, WMA Only)		
	Track No	Yes		
G-12	OSD Language	TV/VCR DVD	English French Spanish English French Spanish	
G-13	Clock,Timer and Timer Back-up	Calendar	1990/1/1 - 2081/12/31	
		Timer Events	8 Program/ 1 Month	
		One Touch Recording Max Time	6 Hours	
		OTPB Valid Time	-	
		Sleep Timer	Max Time	120 Min
			Step	10 Min
	On/Off Timer	Program(On Timer / Off Timer)	1 Program	

GENERAL SPECIFICATIONS

		Auto Shut Off	No Signal No Operation	15 -	Min Min	
		Timer Back-up (at Power Off Mode)		5	Sec	
G-14	Remote Control Unit	Unit		RC-HH		
		Glow in Dark Remocon			No	
		Format		NEC		
		Custom Code		71-8E		
		Power Source	Voltage(D.C) UM size x pcs	3V UM-4 x 2 pcs		
		Total Keys		52		
		Keys	TV/VCR	Yes		
			DVD	Yes		
			Power	Yes		
			1	Yes		
			2	Yes		
			3	Yes		
			4	Yes		
			5	Yes		
			6	Yes		
			7	Yes		
			8	Yes		
			9	Yes		
			0	Yes		
			Channel-	Yes		
			Channel+	Yes		
			Volume-	Yes		
			Volume+	Yes		
			Display (Call)	Yes		
			Sleep	Yes		
			Audio Select	Yes		
			Mute	Yes		
			Index- / Skip-	Yes		
			Index+ / Skip+	Yes		
			T-REC	Yes		
			Rec/OTR	Yes		
			Slow+	Yes		
			Play	Yes		
			Stop	Yes		
			Rew / Search-	Yes		
			F. Fwd / Search+	Yes		
			Pause / Still	Yes		
			CM Skip	Yes		
			Speed / Return	Yes		
			Counter Reset / Angle	Yes		
			Zero Return / Subtitle	Yes		
	Input Select / Zoom	Yes				
	Menu /Set Up	Yes				
	Program / Repeat A-B	Yes				
	ATR / Top Menu	Yes				
	Tracking+ / DVD Menu	Yes				
	Tracking- / Play Mode	Yes				
	Cancel	Yes				
	3D Surround			No		
	Cursor Up	Yes				
	Cursor Down	Yes				
	Cursor Left	Yes				
	Cursor Right	Yes				
	Enter	Yes				
	Eject	Yes				
	Open/Close	Yes				
	TV Monitor	Yes				
	Closed Caption	Yes				
	Quick View / Jump	Yes				
	CATV			No		
	Position			No		
	Wide			No		
G-15	Features	Auto Head Cleaning		Yes		
		Auto Tracking		Yes		
		HQ (VHS Standard High Quality)		Yes		
		Auto Power On, Auto Play, Auto Rewind, Auto Eject		Yes		
		VIDEO PLUS+(SHOWVIEW,G-CODE)			No	
		Auto Clock		Yes		
		Forward / Reverse Picture Search		Yes		
		Auto CH Memory		Yes		
		Surround		Yes		
		Stable Sound		Yes		
		Closed Caption		Yes		

GENERAL SPECIFICATIONS

		TV Auto Shut off Function	Yes
		End Call	No
		Index Search	Yes
		SQPB	No
		CATV	Yes
		CM Skip(30sec x 6 Times)	Yes
		Comb Filter (2Lines)	Yes
		VM Circuit	No
		TV Monitor	Yes
		Program Extend	No
		Choke Coil	No
		Energy Star	Yes
		Protect of FBT Leak Circuit	Yes
		Zero Return	Yes
		Power On Memory	No
		Dirty Head	No
		V-chip USA V-chip	Yes
		CANADA V-chip	No
		Parental Lock (DVD Only)	Yes
		Auto Stop (Pause, and Resume Stop after 5min.)	Yes
		Video CD Playback	No
		SVCD Playback	No
		Overlay Graphics And Text	No
		Command List	No
		Entry Point Jump	No
		MP3 Playback	Yes
		WMA Playback	Yes
		JPEG Playback	Yes
		Digital Out (Dolby Digital)	Yes
		(MPEG)	Yes
		(PCM)	Yes
		(DTS)	Yes
		Down Mix Out (Dolby Digital)	Yes
		(DTS)	No
		TruSurround	No
		Screen Saver	No
		Picture Preference	Yes
		Auto Setup	No
		Audio DAC	192kHz / 24bit
		Copy (Disc to Tape)	No
G-16	Accessories	Owner's Manual	Language English / French
			w/Guarantee Card Yes
		Remote Control Unit	Yes
		Battery	No
			UM size x pcs -
			OEM Brand -
		Rod Antenna	No
			Poles -
			Terminal -
		Loop Antenna	No
			Terminal -
		U/V Mixer	No
		300 ohm to 75 ohm Antenna Adapter	No
		Antenna Change Plug	No
		DC Car Cord (Center+)	No
		AC Plug Adapter	No
		AC Cord	No
		AV Cord (2Pin-1Pin)	No
		Guarantee Card	No
		Registration Card	No
		ESP Card	No
		Warning Sheet	No
		Dew/AHC Caution Sheet	No
		Quick Set-up Sheet	No
		Circuit Diagram	No
		Service Facility List	No
		Important Safeguard	No
		Warranty Sheet	No
G-17	Interface	Switch Front	Power (Tact) Yes
			Channel Up Yes
			Channel Down Yes
			Volume Up Yes
			Volume Down Yes
			Play (VCR) Yes
			Stop / Eject (VCR) Yes
			F.FWD/Cue (VCR) Yes
			Rew/Rev (VCR) Yes

GENERAL SPECIFICATIONS

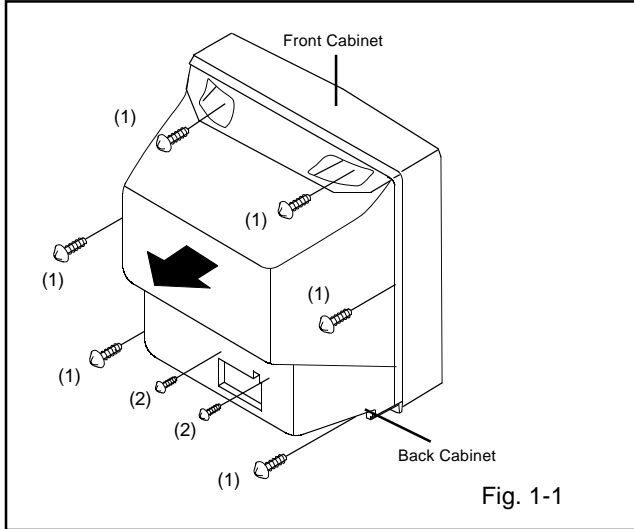
		REC/OTR (VCR)	Yes	
		Play (DVD)	Yes	
		Stop (DVD)	Yes	
		Skip+ /Search+ (DVD)	Yes	
		Skip- /Search- (DVD)	Yes	
		Open/Close (DVD)	Yes	
		Input Select	No	
		Main Power SW	No	
	Indicator	Power	Yes(Red)	
		REC/OTR	Yes(Red)	
		T-REC	Yes(Red)	
		TV/VCR	No	
		DVD	No	
	Terminals	Front	Video Input	RCA x 1
			Audio Input	RCA x 2(Stereo)
	Other Terminal		HeadPhone (Stereo & Mono, 3.5mm)	
	Rear	Video Input	RCA x 1	
		Audio Input	RCA x 2(Stereo)	
		Video Output	RCA x1	
		Audio Output	RCA x 2(Stereo)	
		Digital Audio Output	Coaxial (DVD Only)	
		VHF/UHF Antenna Input	F Type	
		AC Inlet	No	
G-18	Set Size	Approx. W x D x H (mm)	655 x 477 x 580	
G-19	Weight	Net (Approx.)	36.0kg (79.4lbs)	
		Gross (Approx.)	40.0kg (88.2lbs)	
G-20	Carton	Master Carton	No	
		Content	-	
		Material	-	
		Dimensions W x D x H(mm)	-	
		Description of Origin	-	
		Gift Box	Yes	
		Material	Double/Brown	
		W/Color Photo Label	No	
		Dimensions W x D x H(mm)	766 x 579.5 x 711	
		Design	As per Buyer's	
		Description of Origin	Yes	
		Drop Test	Natural Dropping At	1 Corner / 3 Edges / 6 Surfaces
		Height (cm)	31	
	Container Stuffing(40' container)	180	Sets	
G-21	Material	Cabinet	Front	PS 94V0 DECABROM
			Rear	PS 94V0 DECABROM
			Jack Panel	-
		PCB	Non-Halogen	No
		Eyelet	Yes	
G-22	Environment	Pb Free	Lead-free Solder	No
			Other	No
		Cd Free	No	

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

1-1: BACK CABINET (Refer to Fig. 1-1)

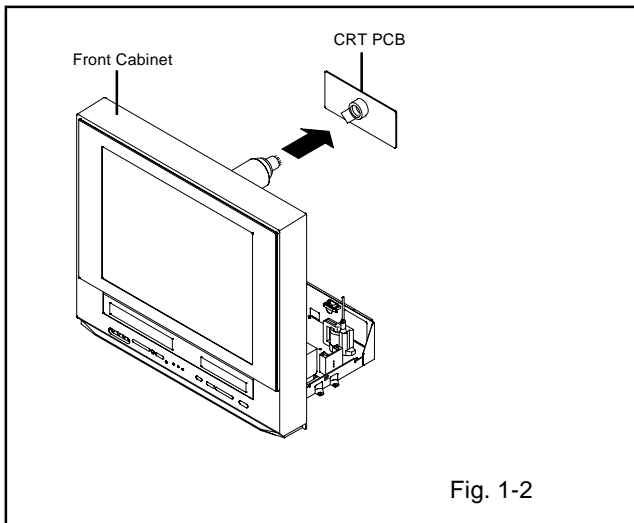
1. Remove the 6 screws (1).
2. Remove the 2 screws (2).
3. Remove the Back Cabinet in the direction of arrow.



1-2: CRT PCB (Refer to Fig. 1-2)

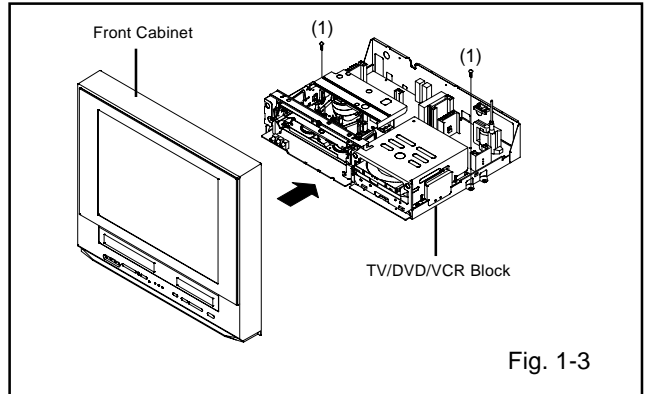
CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT CONTAINS HIGH VOLTAGE. BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER CORD FROM THE AC SOURCE.

1. Remove the Anode Cap.
(Refer to REMOVAL OF ANODE CAP)
2. Disconnect the following connectors:
(CP603B, CP803 and CP805).
3. Remove the CRT PCB in the direction of arrow.



1-3: TV/DVD/VCR BLOCK (Refer to Fig. 1-3)

1. Remove the 2 screws (1).
2. Disconnect the following connectors:
(CP303, CP404 and CP1704).
3. Remove the TV/DVD/VCR Block in the direction of arrow.

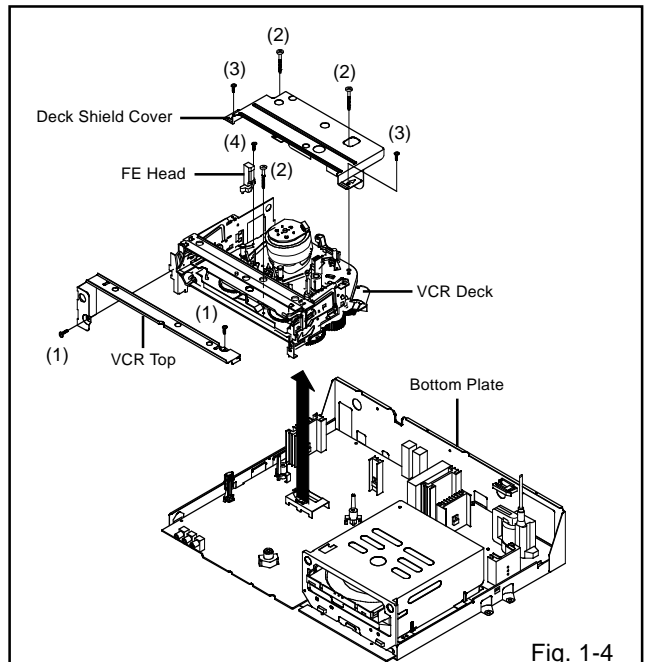


1-4: VCR DECK (Refer to Fig. 1-4)

NOTE

Do not remove the cable at the FE Head section. The FE Head may be damaged if you remove the cable by force.

1. Remove the 2 screws (1).
2. Remove the VCR Top.
3. Move the Cassette Holder Ass'y to the back side.
4. Remove the 3 screws (2).
5. Remove the 2 screws (3).
6. Remove the Deck Shield Cover.
7. Remove the screw (4).
8. Remove the FE Head.
9. Disconnect the following connectors:
(CP101, CP4501, CP4502 and CP4503).
10. Remove the VCR Deck in the direction of arrow.



DISASSEMBLY INSTRUCTIONS

1-5: VCR PCB (Refer to Fig. 1-5)

1. Remove the 6 screws (1).
2. Remove the screw (2).
3. Remove the AV Jack Shield.
4. Disconnect the following connectors:
(CP001, CP602B, CP604, CP2201, CP8001 and CP8002).
5. Remove the VCR PCB in the direction of arrow.

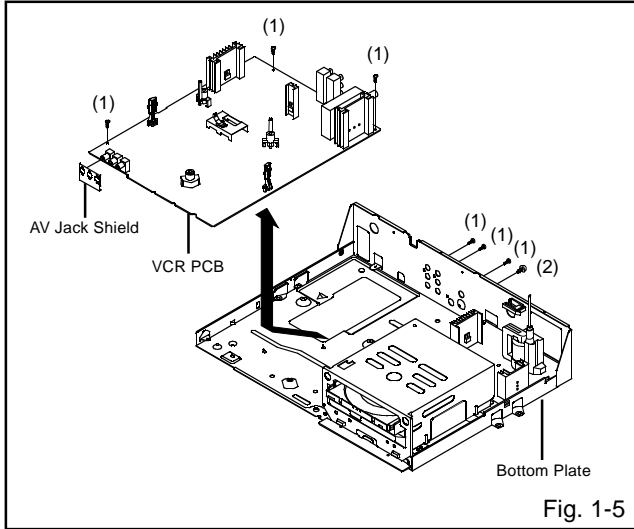


Fig. 1-5

1-6: VCR DECK (Refer to Fig. 1-6)

1. Remove the 4 screws (1).
2. Remove the DVD Block in the direction of arrow (A).
3. Remove the 2 screws (2).
4. Remove the Operation PCB in the direction of arrow (B).

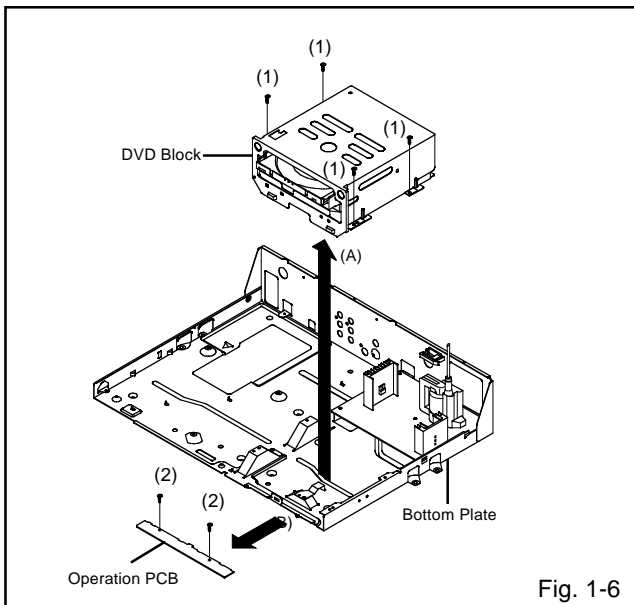


Fig. 1-6

1-7: DVD PCB/DVD DECK (Refer to Fig. 1-7)

1. Make the short circuit on the position as shown **Fig. 1-7** using a soldering. If you remove the DVD Deck with no soldering, the Laser may be damaged.
2. Remove the 4 screws (1).
3. Remove the DVD Top in the direction of arrow (A).
4. Remove the 2 screws (2).
5. Remove the DVD PCB in the direction of arrow (B).
6. Disconnect the following connectors:
(CP2601, CP2602 and CP2603).
7. Remove the 4 screws (3).
8. Remove the DVD Deck in the direction of arrow (C).

NOTE

When the installation of the DVD Deck, remove all the soldering on the short circuit position after the connection of Pick Up PCB and DVD PCB connector.

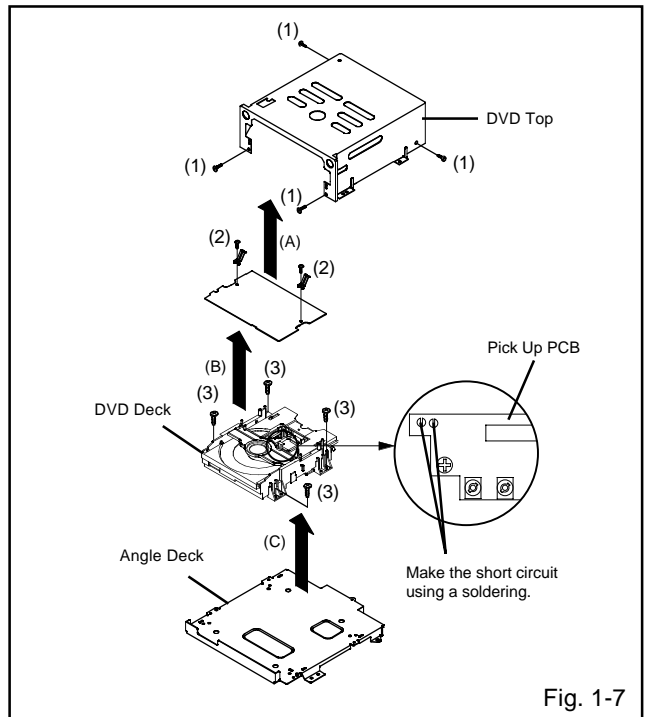


Fig. 1-7

1-8: DEFLECTION PCB (Refer to Fig. 1-8)

1. Remove the 2 screws (1).
2. Remove the 3 screws (2).
3. Remove the Deflection PCB in the direction of arrow.

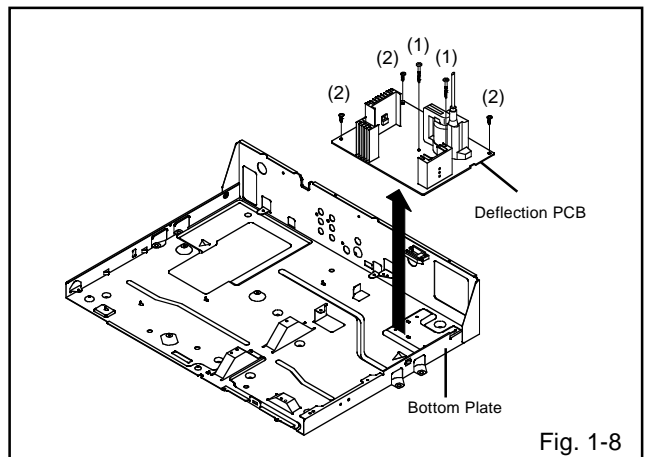


Fig. 1-8

DISASSEMBLY INSTRUCTIONS

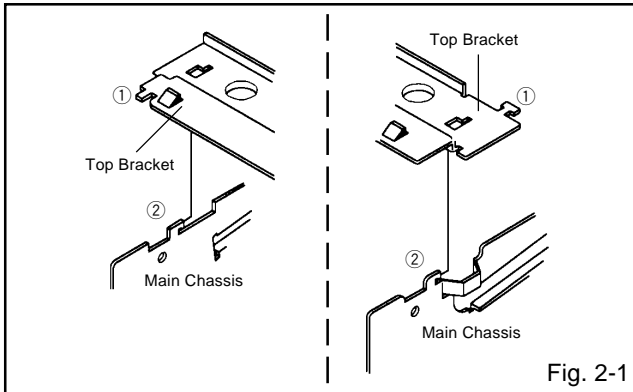
2. REMOVAL OF VCR DECK PARTS

2-1: TOP BRACKET (Refer to Fig. 2-1)

1. Extend the 2 supports ①.
2. Slide the 2 supports ② and remove the Top Bracket.

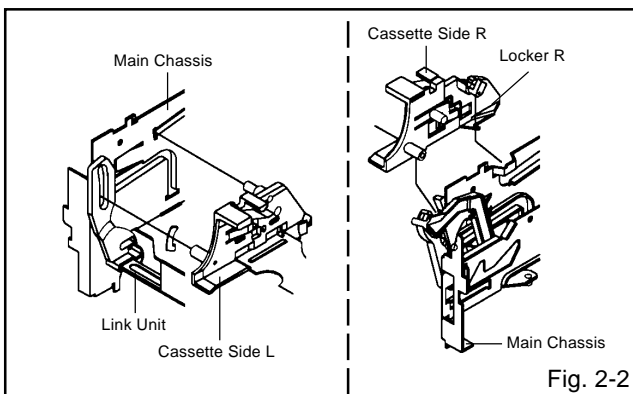
NOTE

1. After the installation of the Top Bracket, bend the support ① so that the Top Bracket is fixed.



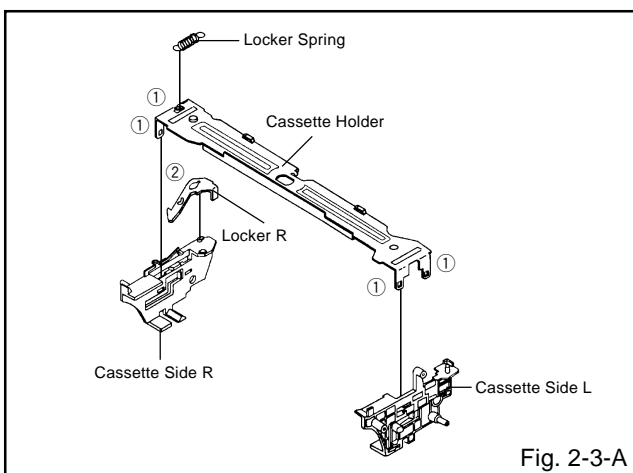
2-2: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-2)

1. Move the Cassette Holder Ass'y to the front side.
2. Push the Locker R to remove the Cassette Side R.
3. Remove the Cassette Side L.



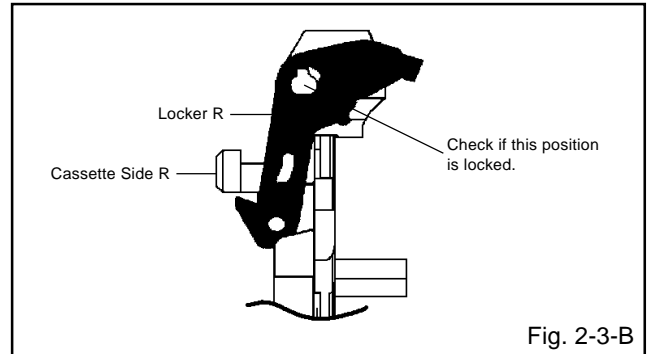
2-3: CASSETTE SIDE L/R (Refer to Fig. 2-3-A)

1. Remove the Locker Spring.
2. Unlock the 4 supports ① and then remove the Cassette Side L/R.
3. Unlock the support ② and then remove the Locker R.



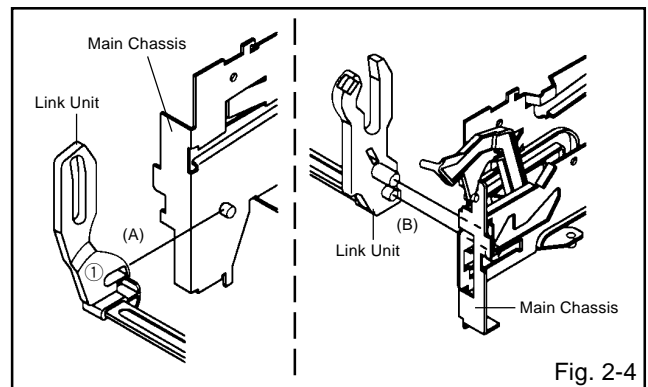
NOTE

1. In case of the Locker R installation, check if the one position of Fig.2-3-B are correctly locked.
2. When you install the Cassette Side R, be sure to move the Locker R after installing.



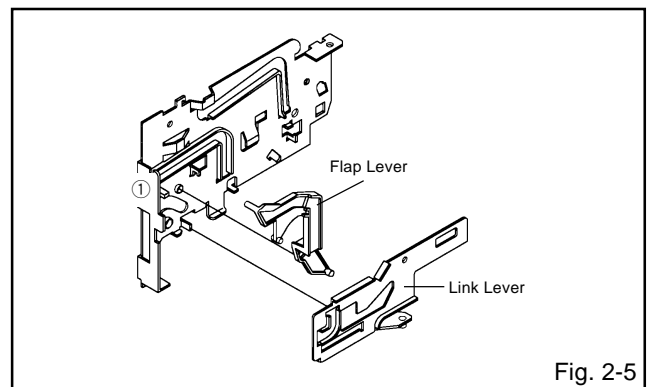
2-4: LINK UNIT (Refer to Fig. 2-4)

1. Set the Link Unit to the Eject position.
2. Unlock the support ①.
3. Remove the (A) side of the Link Unit first, then remove the (B) side.



2-5: LINK LEVER/FLAP LEVER (Refer to Fig. 2-5)

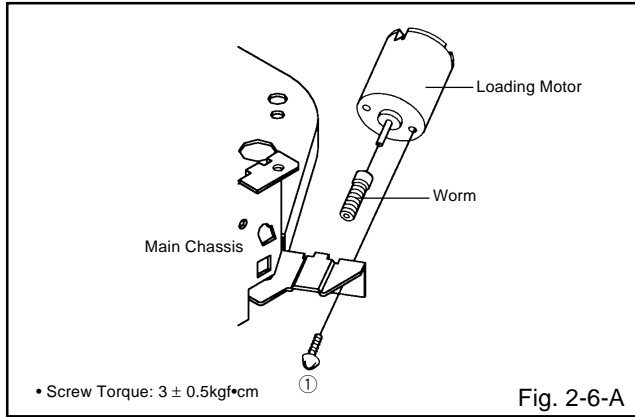
1. Extend the support ①.
2. Remove the Link Lever.
3. Remove the Flap Lever.



DISASSEMBLY INSTRUCTIONS

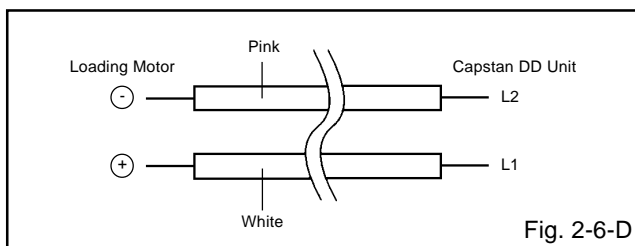
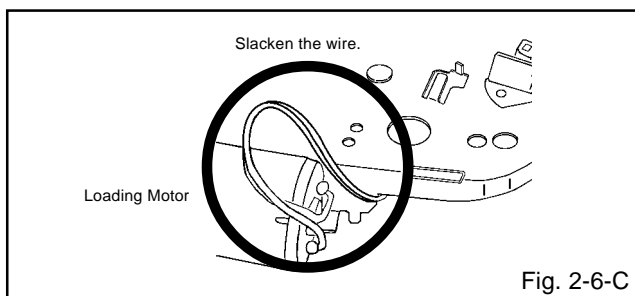
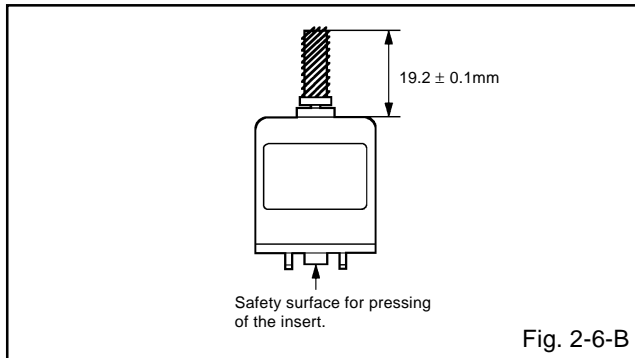
2-6: LOADING MOTOR/WORM (Refer to Fig. 2-6-A)

1. Remove the screw ①.
2. Remove the Loading Motor.
3. Remove the Worm.



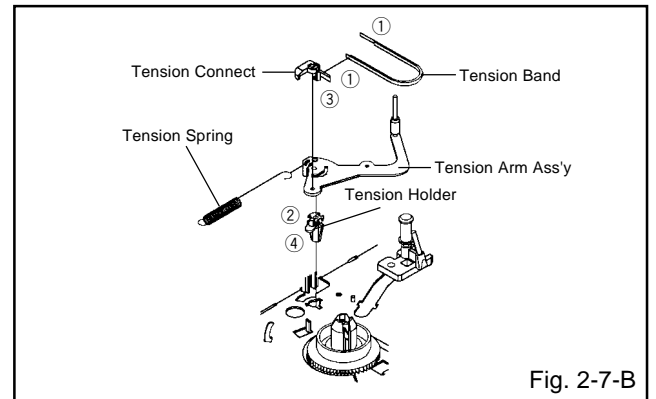
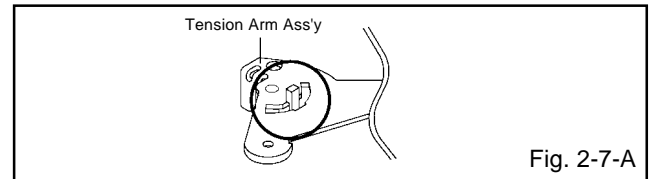
NOTE

1. In case of the Worm installation, check if the value of the Fig. 2-6-B is correct.
2. In case of the Loading Motor installation, slacken the wire as shown Fig. 2-6-C.
3. When installing the wires between Capstan DD Unit and Loading Motor, connect them correctly as shown Fig. 2-6-D.



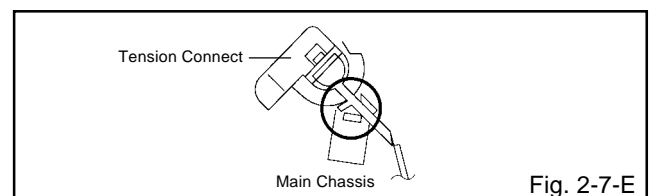
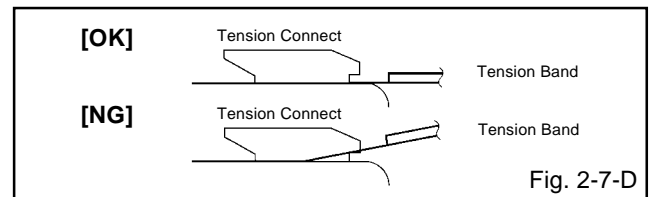
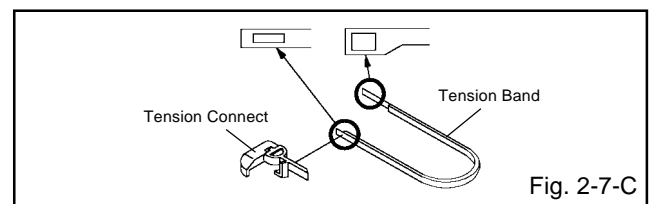
2-7: TENSION ASS'Y (Refer to Fig. 2-7-B)

1. Turn the Pinch Roller Cam clockwise so that the Tension Holder hook is set to the position of Fig. 2-7-A to move the Tension Arm Ass'y.
2. Remove the Tension Spring.
3. Unlock the 2 supports ① and remove the Tension Band.
4. Unlock the support ② and remove the Tension Arm Ass'y.
5. Unlock the support ③ and remove the Tension Connect.
6. Float the hook ④ and turn it clockwise then remove the Tension Holder.



NOTE

1. In case of the Tension Band installation, note the direction of the installation. (Refer to Fig. 2-7-C)
2. In case of the Tension Band installation, install correctly as Fig. 2-7-D.
3. In case of the Tension Connect installation, install as the circled section of Fig. 2-7-E.



DISASSEMBLY INSTRUCTIONS

2-8: T BRAKE ARM/T BRAKE BAND (Refer to Fig. 2-8-A)

1. Remove the T Brake Spring.
2. Turn the T Brake Arm clockwise and bend the hook section to remove it.
3. Unlock the 2 supports ① and remove the T Brake Band.

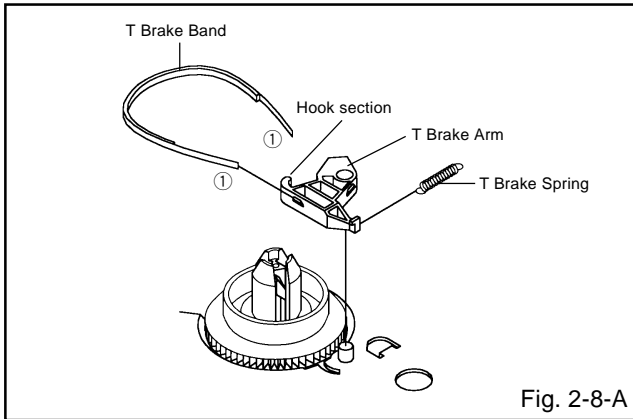


Fig. 2-8-A

NOTE

1. In case of the T Brake Band installation, install correctly as Fig. 2-8-B.

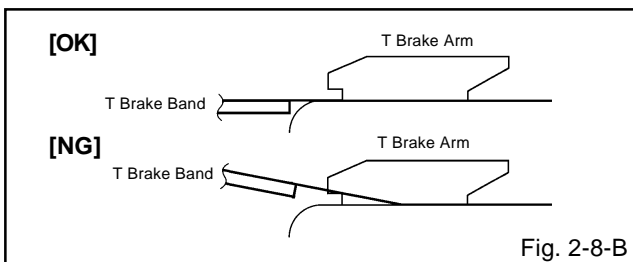


Fig. 2-8-B

2-9: S REEL/T REEL/IDLER ARM ASS'Y/IDLER GEAR (Refer to Fig. 2-9-A)

1. Remove the S Reel and T Reel.
2. Remove the 2 Polyslider Washers ①.
3. Remove the Idler Arm Ass'y and Idler Gear.

NOTE

1. Take care not to damage the gears of the S Reel and T Reel.
2. The Polyslider Washer may be remained on the back of the reel.
3. Take care not to damage the shaft.
4. Do not touch the section "A" of S Reel and T Reel. (Use gloves.) (Refer to Fig. 2-9-A) Do not adhere the stains on it.
5. When you install the reel, clean the shaft and grease it (FG-84M). (If you do not grease, noise may be heard in FF/REW mode.)
6. After installing the reel, adjust the height of the reel. (Refer to MECHANICAL ADJUSTMENT)

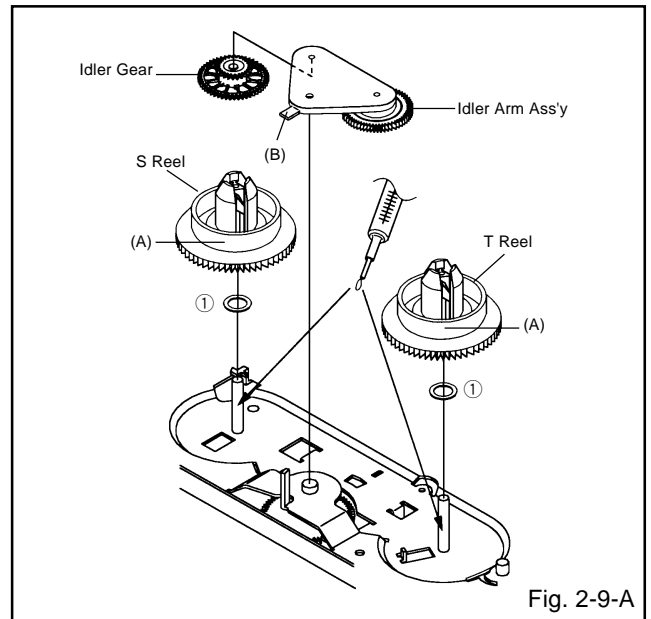


Fig. 2-9-A

NOTE

1. In case of the S Reel and T Reel installation, check if the correct parts are installed. (Refer to Fig. 2-9-B)
2. In case of the Idler Arm Ass'y installation, install correctly as Fig. 2-9-C. And also set it so that the section "B" of Fig. 2-9-A is placed under the Main Chassis tab.

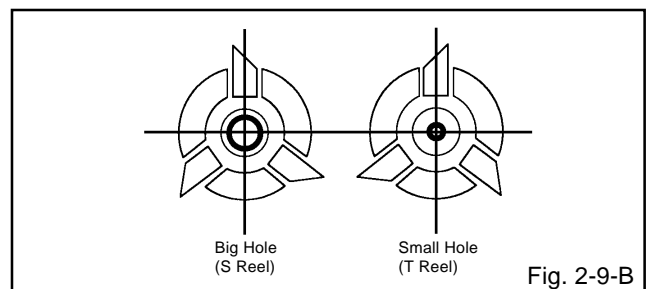


Fig. 2-9-B

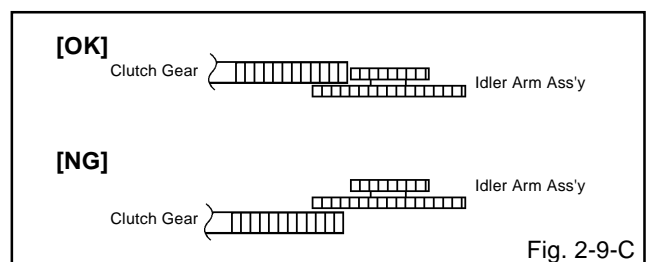
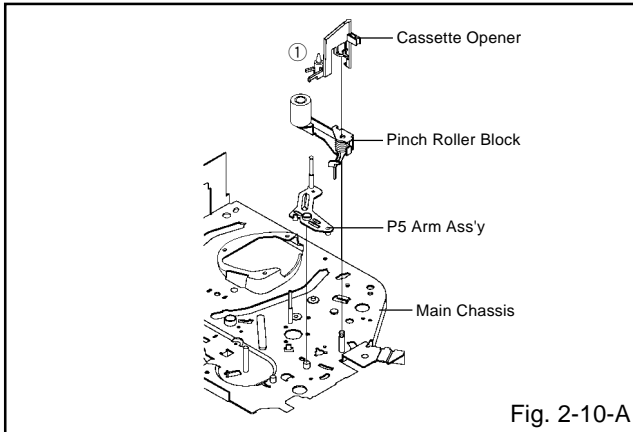


Fig. 2-9-C

DISASSEMBLY INSTRUCTIONS

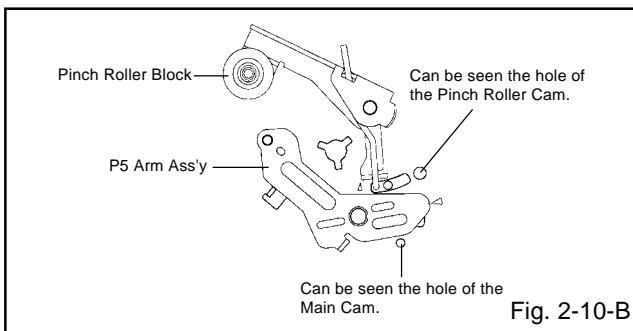
2-10: CASSETTE OPENER/PINCH ROLLER BLOCK/ P5 ARM ASS'Y (Refer to Fig. 2-10-A)

1. Unlock the support ① and remove the Cassette Opener.
2. Remove the Pinch Roller Block and P5 Arm Ass'y.



NOTE

1. Do not touch the Pinch Roller. (Use gloves.)
2. In case of the Pinch Roller Block and the Pinch Roller Cam installation, install correctly as Fig. 2-10-B.

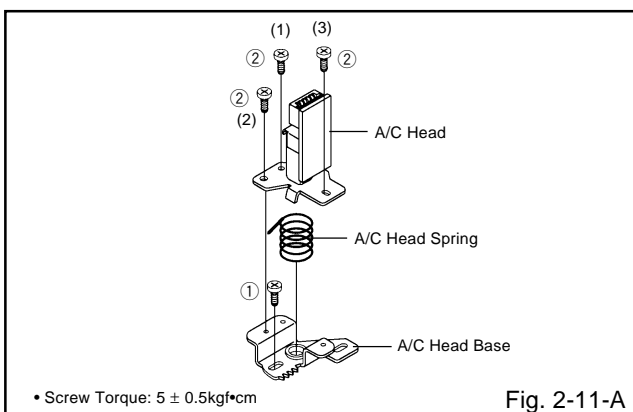


2-11: A/C HEAD (Refer to Fig. 2-11-A)

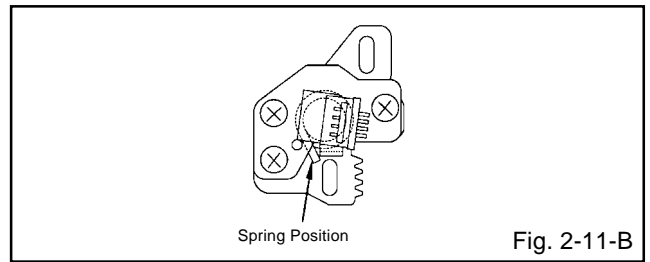
1. Remove the screw ①.
2. Remove the A/C Head Base.
3. Remove the 3 screws ②.
4. Remove the A/C Head and A/C Head Spring.

NOTE

1. Do not touch the A/C Head. (Use gloves.)
2. When you install the A/C Head Spring, install as shown in Fig. 2-11-B.
3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).

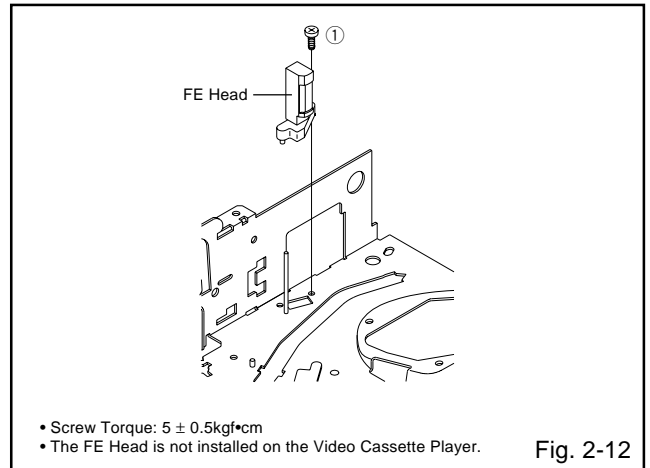


• Screw Torque: $5 \pm 0.5\text{kgf}\cdot\text{cm}$



2-12: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-12)

1. Remove the screw ①.
2. Remove the FE Head.



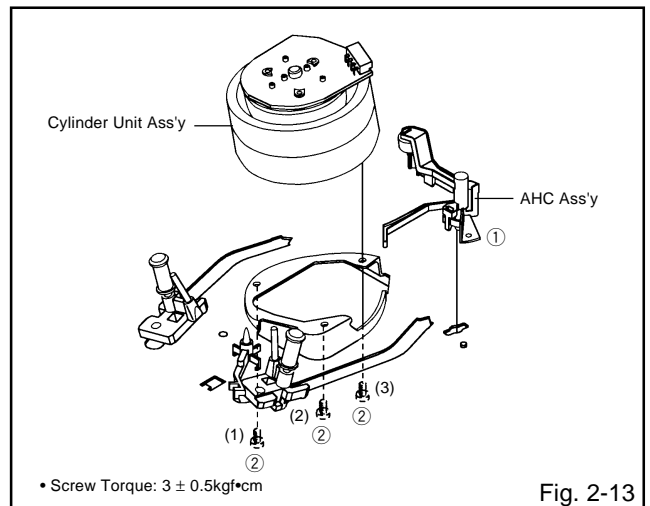
- Screw Torque: $5 \pm 0.5\text{kgf}\cdot\text{cm}$
- The FE Head is not installed on the Video Cassette Player.

2-13: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-13)

1. Unlock the support ① and remove the AHC Ass'y.
2. Disconnect the following connector: (CD2001)
3. Remove the 3 screws ②.
4. Remove the Cylinder Unit Ass'y.

NOTE

1. When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.



• Screw Torque: $3 \pm 0.5\text{kgf}\cdot\text{cm}$

DISASSEMBLY INSTRUCTIONS

2-14: CAPSTAN DD UNIT (Refer to Fig. 2-14)

1. Remove the Capstan Belt.
2. Remove the screw ①.
3. Remove the Capstan Holder.
4. Remove the 3 screws ②.
5. Remove the Capstan DD Unit.

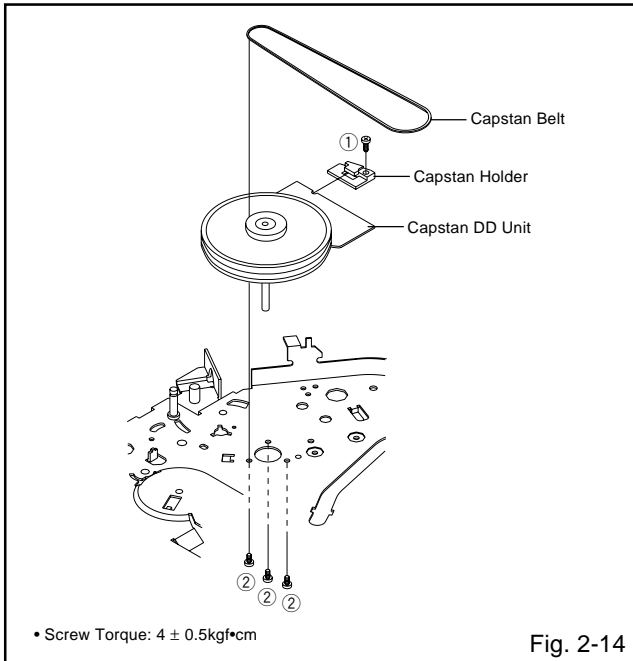


Fig. 2-14

2-15: MAIN CAM/PINCH ROLLER CAM/JOINT GEAR (Refer to Fig. 2-15-A)

1. Remove the E-Ring ①, then remove the Main Cam.
2. Remove the E-Ring ②, then remove the Pinch Roller Cam and Joint Gear.

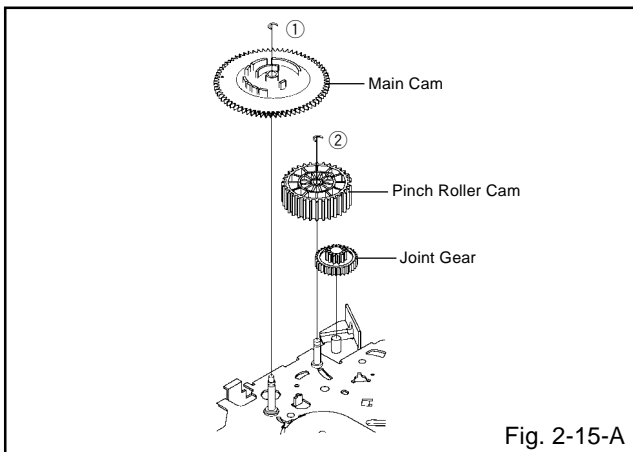


Fig. 2-15-A

NOTE

1. In case of the Pinch Roller Cam and Main Cam installation, install them as the circled section of Fig. 2-15-B so that the each markers are met. (Refer to Fig. 2-15-B)

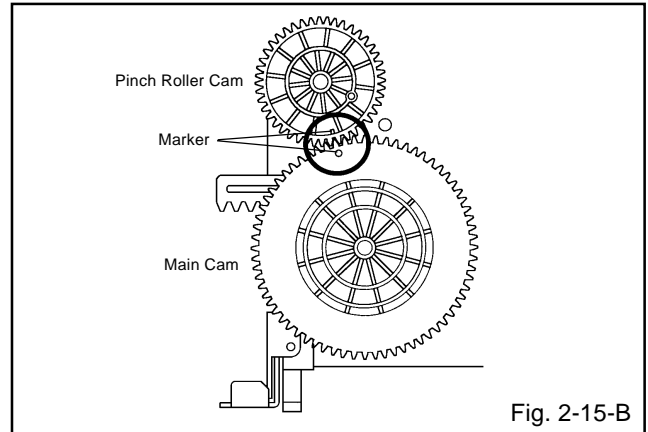


Fig. 2-15-B

2-16: LOADING GEAR S/T UNIT (Refer to Fig. 2-16-A)

1. Remove the E-Ring ① and remove the Main Loading Gear.
2. Remove the Main Rod, Tension Lever, Loading Arm S Unit and Loading Arm T Unit.

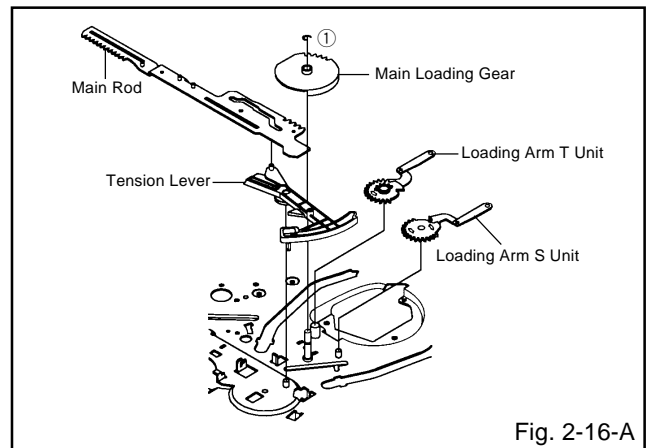


Fig. 2-16-A

NOTE

1. When you install the Loading Arm S Unit, Loading Arm T Unit and Main Loading Gear, align each marker. (Refer to Fig. 2-16-B)

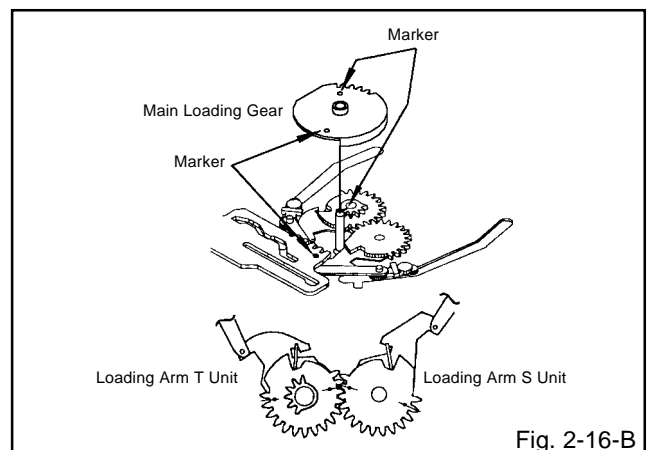


Fig. 2-16-B

DISASSEMBLY INSTRUCTIONS

2-17: CLUTCH ASS'Y/RING SPRING/CLUTCH LEVER/ CLUTCH GEAR (Refer to Fig. 2-17-A)

1. Remove the Polyslider Washer ①.
2. Remove the Clutch Ass'y and Ring Spring.
3. Remove the Clutch Lever.
4. Remove the Coupling Gear, Coupling Spring and Clutch Gear.

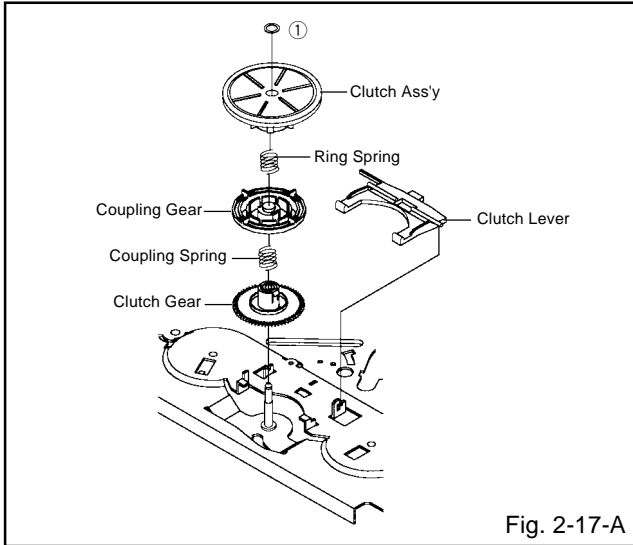


Fig. 2-17-A

NOTE

1. In case of the Clutch Ass'y installation, install it with inserting the spring of the Clutch Ass'y into the dent of the Coupling Gear. (Refer to Fig. 2-17-B)

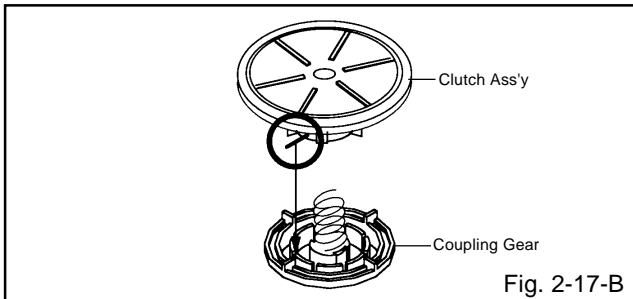


Fig. 2-17-B

2-18: CASSETTE GUIDE POST/INCLINED BASE S/T UNIT/P4 CAP/LED REFLECTOR (Refer to Fig. 2-18-A)

1. Remove the P4 Cap.
2. Unlock the support ① and remove the Cassette Guide Post.
3. Remove the Inclined Base S/T Unit.
4. Remove the screw ②.
5. Remove the LED Reflector.

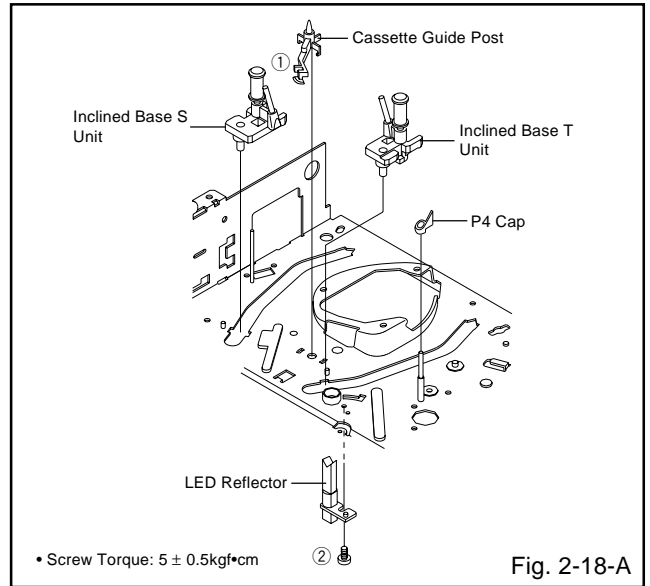


Fig. 2-18-A

NOTE

1. Do not touch the roller of Guide Roller.
2. In case of the P4 Cap installation, install it with parallel for "A" and "B" of Fig. 2-18-B.
3. In case of the Cassette Guide Post installation, install correctly as the circled section of Fig. 2-18-C.

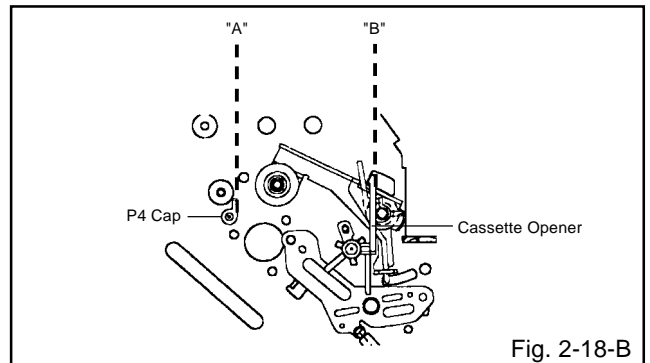


Fig. 2-18-B

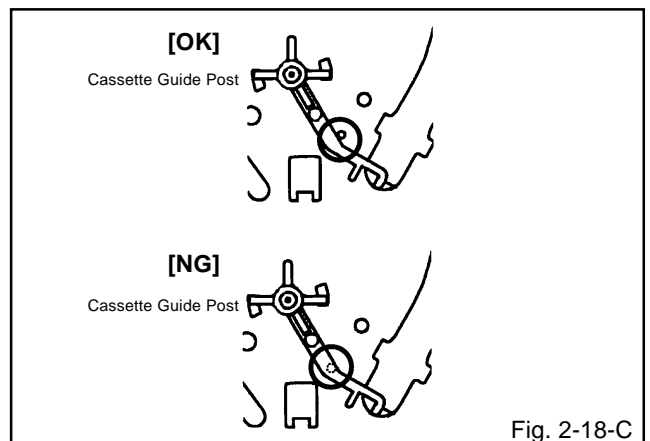


Fig. 2-18-C

DISASSEMBLY INSTRUCTIONS

3. REMOVAL OF DVD DECK PARTS

NOTE

1. Do not disassemble the DVD DECK PARTS except listed parts here. Minute adjustments are needed if the disassemble is done. If the repair is needed except listed parts, replace the DVD MECHA ASS'Y.

3-1: TRAY (Refer to Fig. 3-1-A)

1. Set the Tray opened. (Refer to the DISC REMOVAL METHOD AT NO POWER SUPPLY)
2. Unlock the 2 supports ① and remove the Tray.

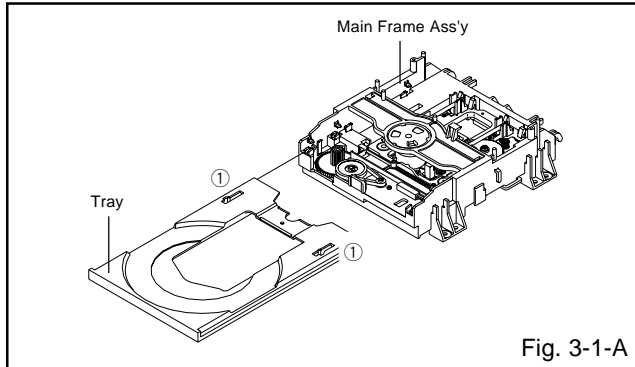


Fig. 3-1-A

NOTE

1. In case of the Tray installation, install them as the circled section of Fig. 3-1-B so that the each markers are met.

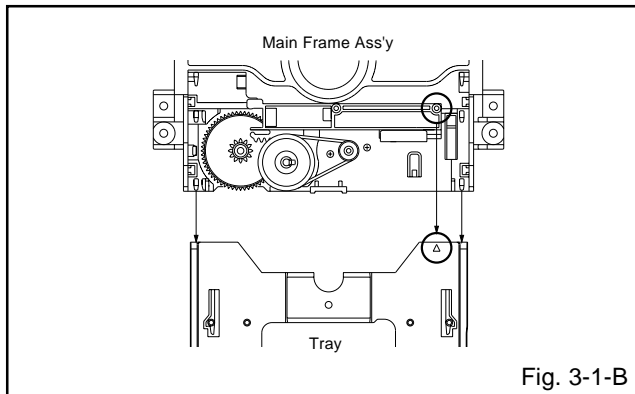


Fig. 3-1-B

3-2: MAIN CHASSIS ASS'Y (Refer to Fig. 3-2-A)

1. Remove the screw ①.
2. Unlock the 2 supports ②.
3. Remove the Insulator (R) from the Main Frame Ass'y.
4. Remove the Main Chassis Ass'y.

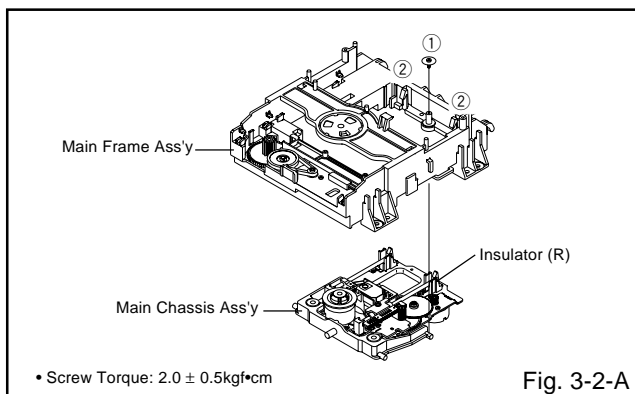


Fig. 3-2-A

NOTE

1. In case of the Main Chassis Ass'y, install it from (1) to (4) in order. (Refer to Fig. 3-2-B)
2. In case of the Main Chassis Ass'y installation, hook the wire on the Main Frame Ass'y as shown Fig. 3-2-C.

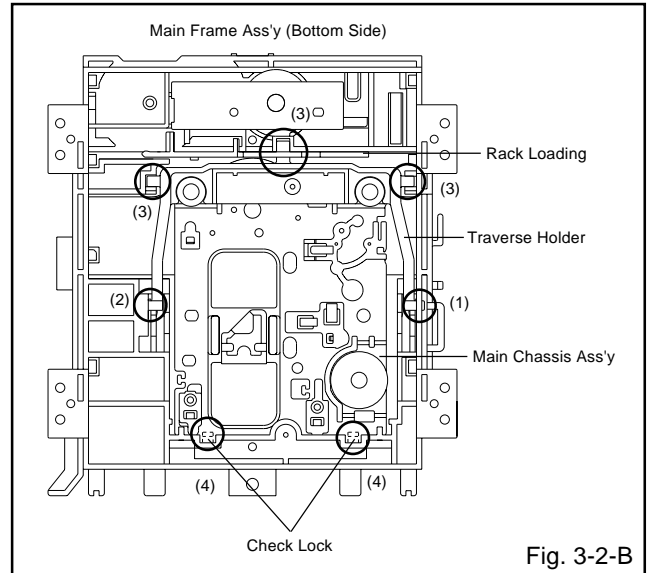


Fig. 3-2-B

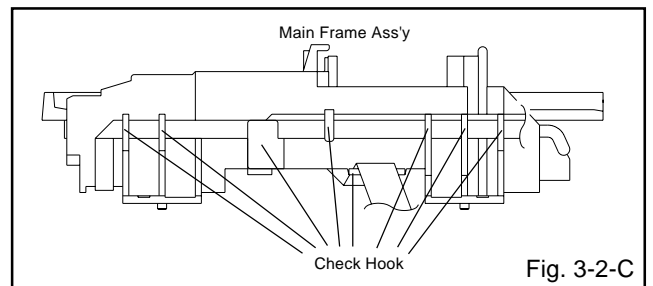


Fig. 3-2-C

3-3: LOADING MOTOR PCB ASS'Y/ LOADING BELT (Refer to Fig. 3-3-A)

1. Remove the Loading Belt.
2. Remove the screw ①.
3. Remove the 2 screws ②.
4. Remove the Loading Motor PCB Ass'y.
5. Remove the Pulley Gear.

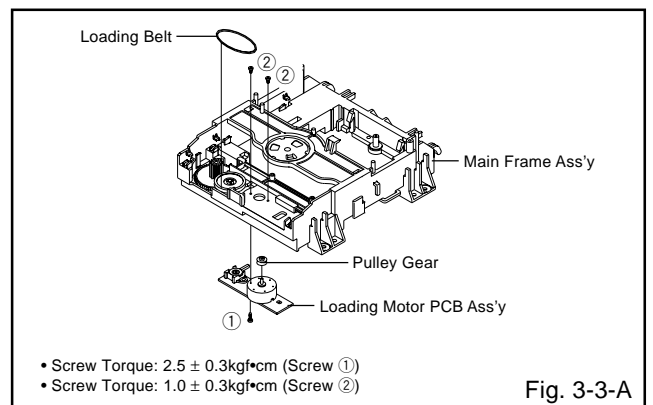


Fig. 3-3-A

DISASSEMBLY INSTRUCTIONS

NOTE

1. In case of the Pulley Motor installation, check if the value of the Fig. 3-3-B is correct.
2. When installing the Loading Motor PCB Ass'y, install it correctly as Fig. 3-3-C.
3. In case of the Loading Motor PCB Ass'y installation, hook the wire on the Main Frame Ass'y as shown Fig. 3-3-C.

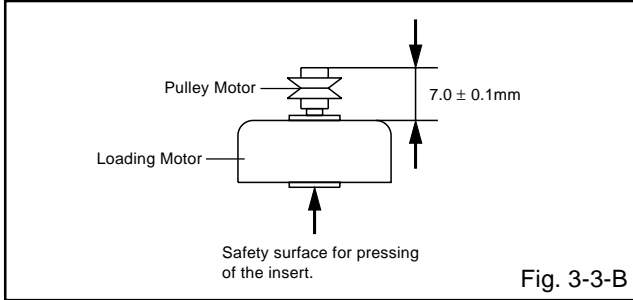


Fig. 3-3-B

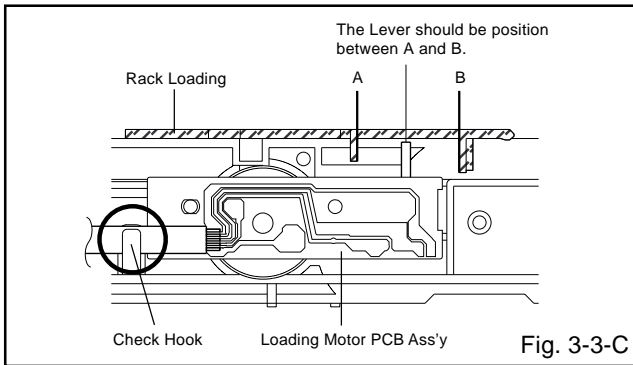


Fig. 3-3-C

3-4: RACK LOADING/MAIN GEAR/PULLEY GEAR (Refer to Fig. 3-4-A)

1. Press down the catcher ① and slide the Rack Loading.
2. Unlock the support ② and remove the Pulley Gear.
3. Remove the Main Gear.

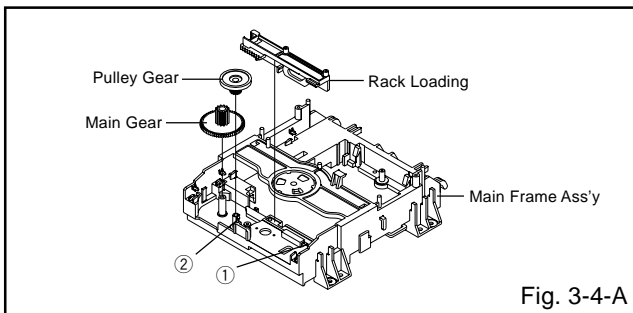


Fig. 3-4-A

NOTE

1. In case of the Rack Loading installation, do not mesh it to the Main Gear as shown the Fig. 3-4-B.

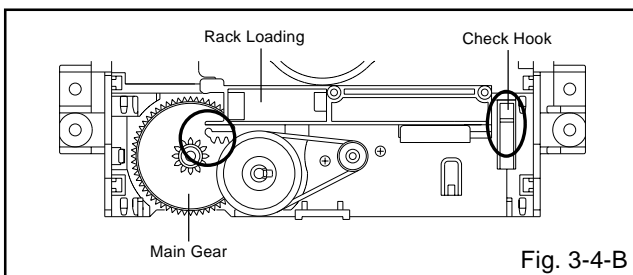


Fig. 3-4-B

3-5: CLAMPER ASS'Y (Refer to Fig. 3-5-A)

1. Press the Clamper and rotate the Clamper Plate clockwise, then unlock the 3 supports ①.
2. Remove the Clamper Plate, Clamper Magnet and Clamper.

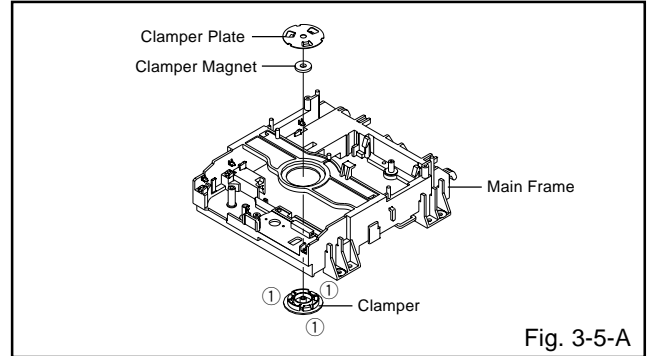


Fig. 3-5-A

NOTE

1. In case of the Clamper Ass'y installation, install correctly as Fig. 3-5-B.

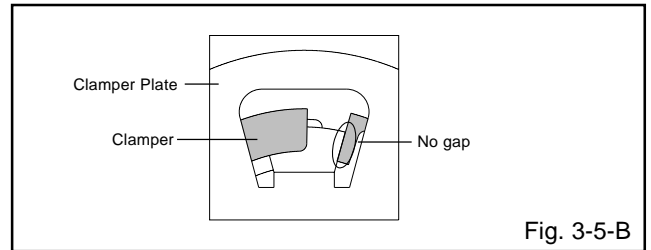


Fig. 3-5-B

3-6: TRAVERSE HOLDER/INSULATOR (F)/INSULATOR (R) (Refer to Fig. 3-6-A)

1. Remove the Traverse Holder.
2. Remove the 2 Insulator (F).
3. Remove the Insulator (R).

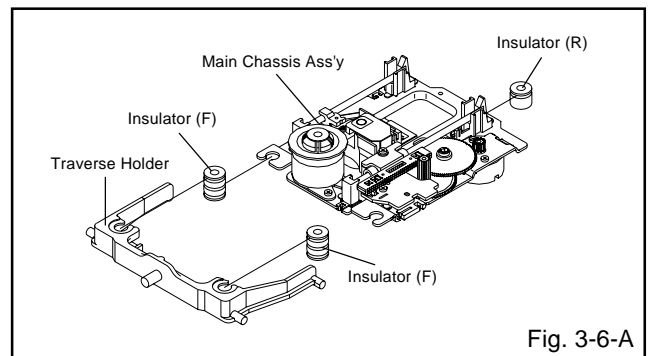


Fig. 3-6-A

NOTE

1. In case of the Insulator (F) installation, install correctly as Fig. 3-6-B.
2. In case of the Insulator (R) installation, install correctly as Fig. 3-6-C.

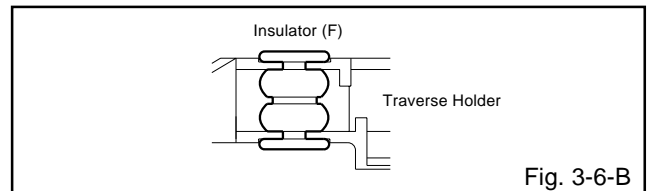


Fig. 3-6-B

DISASSEMBLY INSTRUCTIONS

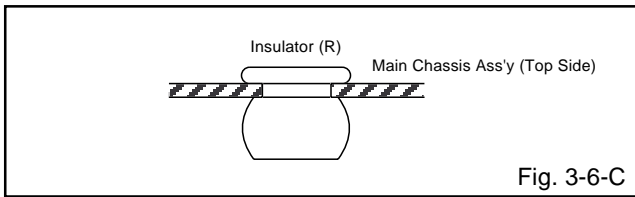


Fig. 3-6-C

3-7: RACK FEED ASS'Y/SWITCH PCB ASS'Y/FEED MOTOR (Refer to Fig. 3-7-A)

1. Remove the screw ①.
2. Remove the Rack Feed Ass'y.
3. Remove the screw ②.
4. Remove the Switch PCB Ass'y.
5. Remove the 2 screw ③.
6. Remove the Feed Motor.
7. Remove the Motor Gear.

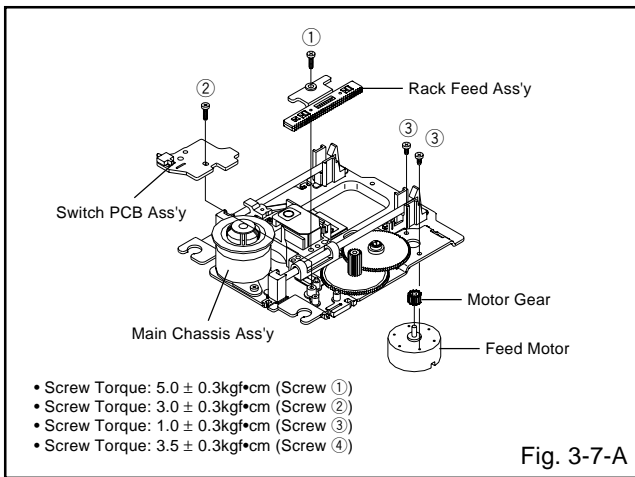


Fig. 3-7-A

NOTE

1. When pushing the Rack Feed in the direction of the arrow, it should be restored to the original position by the spring force. (Refer to Fig. 3-7-B)
2. In case of the Motor Gear installation, check if the value of the Fig. 3-7-C is correct.
3. When installing the wire of the Switch PCB Ass'y, install it correctly as Fig. 3-7-D.
4. After the assembly of the Main Chassis Ass'y, hook the wire on the Main Chassis Ass'y as shown Fig. 3-7-E.

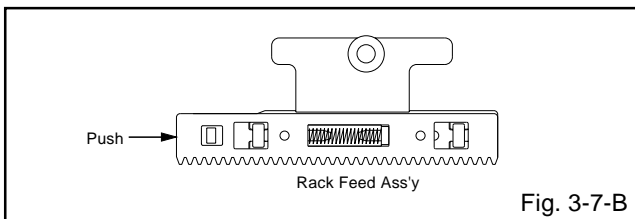


Fig. 3-7-B

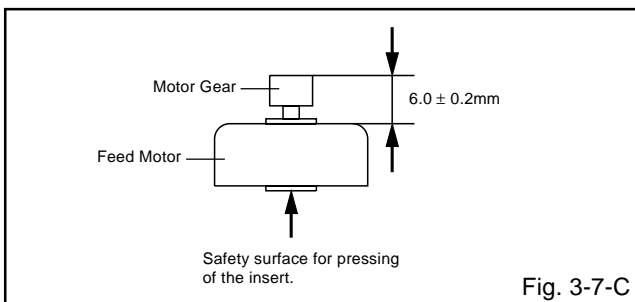


Fig. 3-7-C

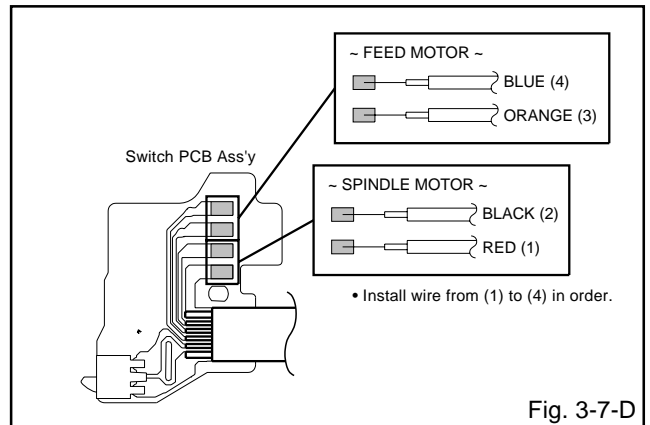


Fig. 3-7-D

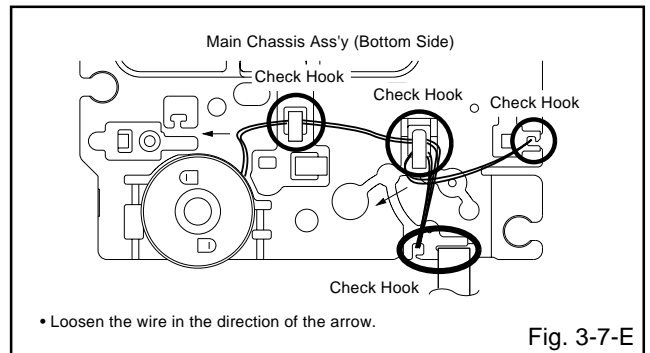


Fig. 3-7-E

DISASSEMBLY INSTRUCTIONS

4. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. **(Refer to Fig. 4-1.)**

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver.

A cracking noise will be heard as the voltage is discharged.

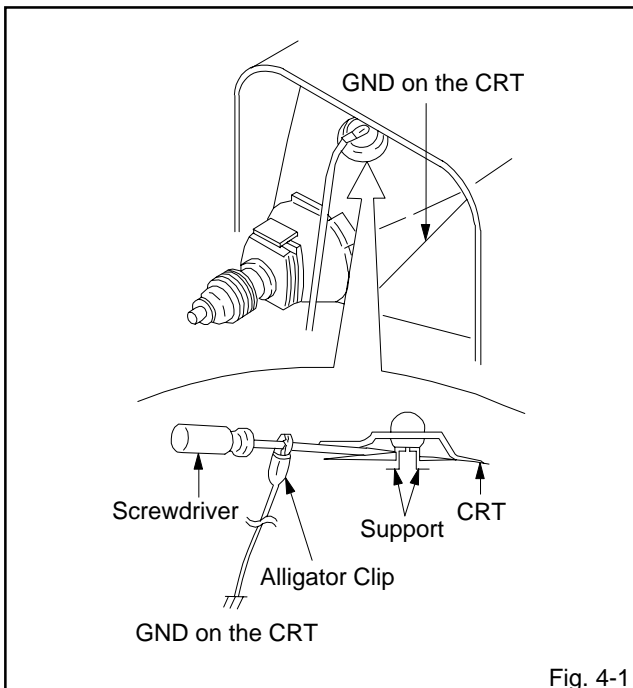


Fig. 4-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. **(Refer to Fig. 4-2.)**

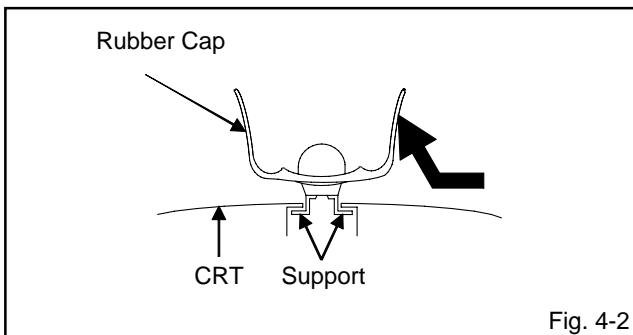


Fig. 4-2

3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. **(Refer to Fig. 4-3.)**

NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

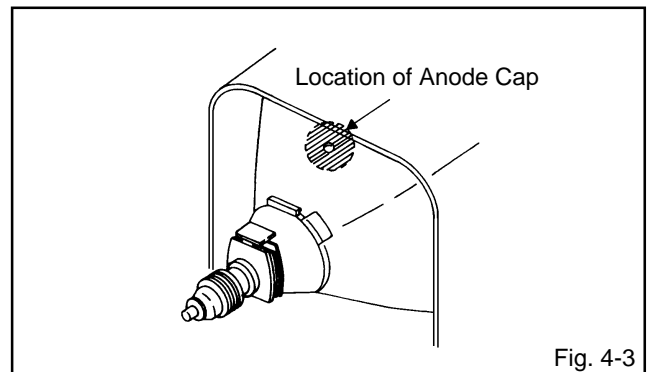


Fig. 4-3

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. **(Refer to Fig. 4-4.)**

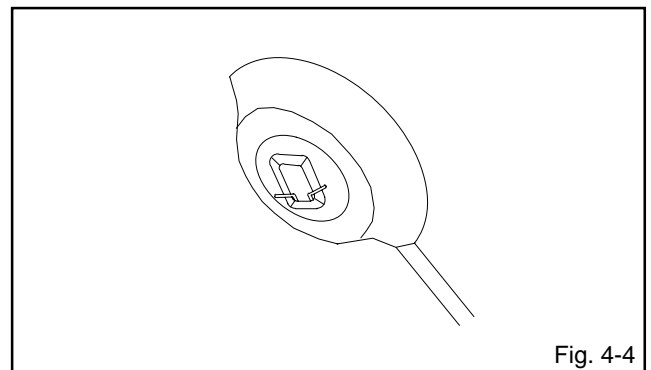


Fig. 4-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in **Fig. 4-5.**

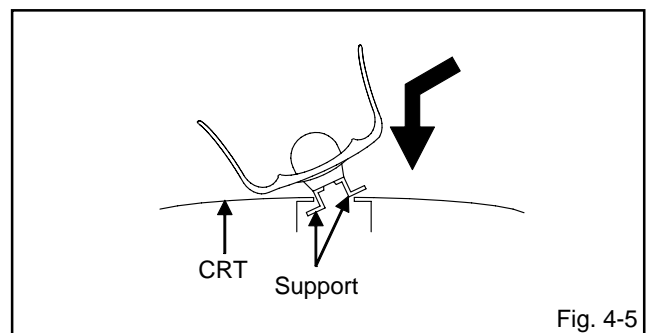


Fig. 4-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

DISASSEMBLY INSTRUCTIONS

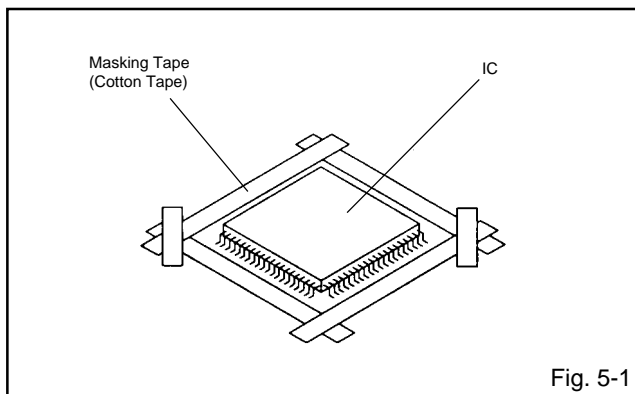
5. REMOVAL AND INSTALLATION OF FLAT PACKAGE IC

REMOVAL

1. Put the Masking Tape (cotton tape) around the Flat Package IC to protect other parts from any damage. (Refer to Fig. 5-1.)

NOTE

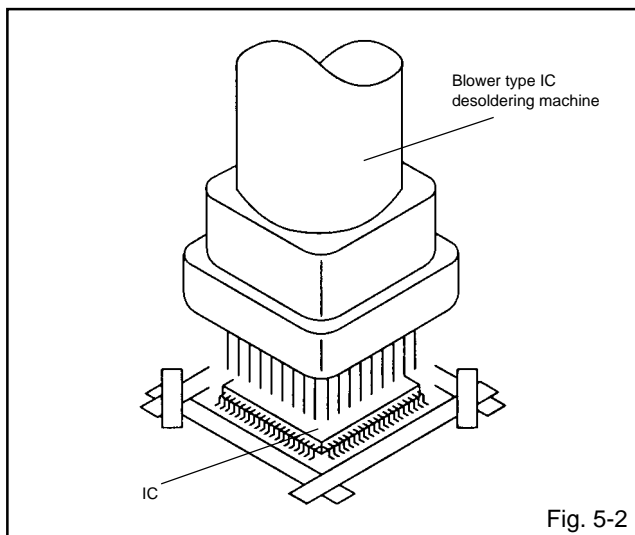
Masking is carried out on all the parts located within 10 mm distance from IC leads.



2. Heat the IC leads using a blower type IC desoldering machine. (Refer to Fig. 5-2.)

NOTE

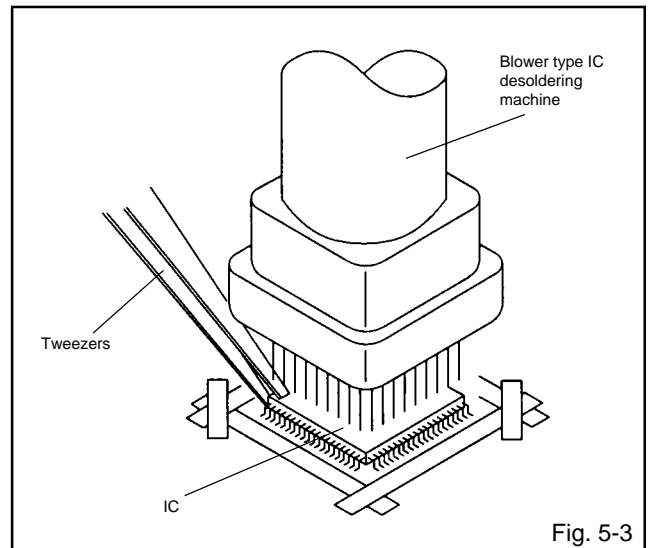
Do not add the rotating and the back and forth directions force on the IC, until IC can move back and forth easily after desoldering the IC leads completely.



3. When IC starts moving back and forth easily after desoldering completely, pickup the corner of the IC using a tweezers and remove the IC by moving with the IC desoldering machine. (Refer to Fig. 5-3.)

NOTE

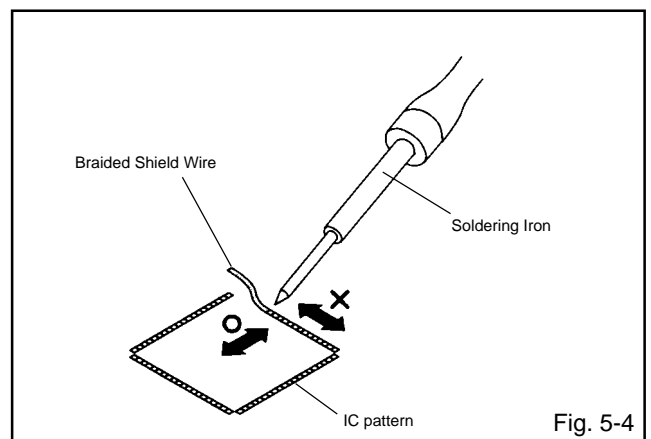
Some ICs on the PCB are affixed with glue, so be careful not to break or damage the foil of each IC leads or solder lands under the IC when removing it.



4. Peel off the Masking Tape.
5. Absorb the solder left on the pattern using the Braided Shield Wire. (Refer to Fig. 5-4.)

NOTE

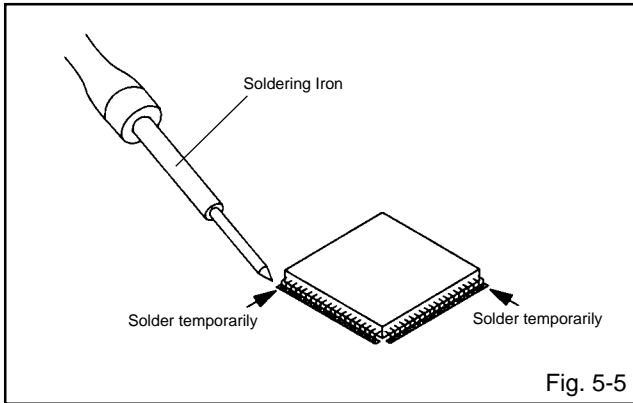
Do not move the Braided Shield Wire in the vertical direction towards the IC pattern.



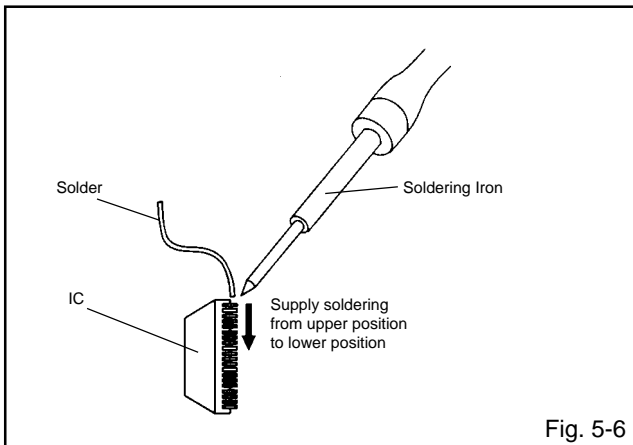
DISASSEMBLY INSTRUCTIONS

INSTALLATION

1. Take care of the polarity of new IC and then install the new IC fitting on the printed circuit pattern. Then solder each lead on the diagonal positions of IC temporarily. **(Refer to Fig. 5-5.)**



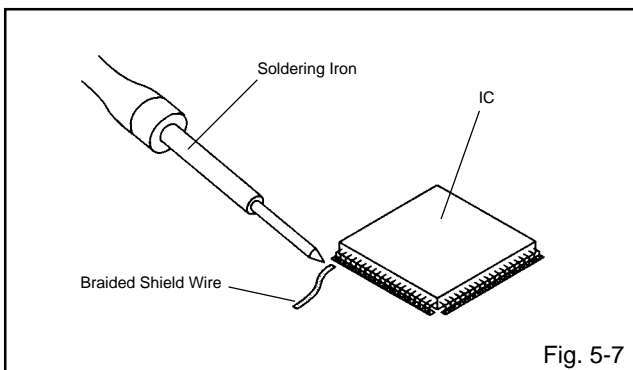
2. Supply the solder from the upper position of IC leads sliding to the lower position of the IC leads. **(Refer to Fig. 5-6.)**



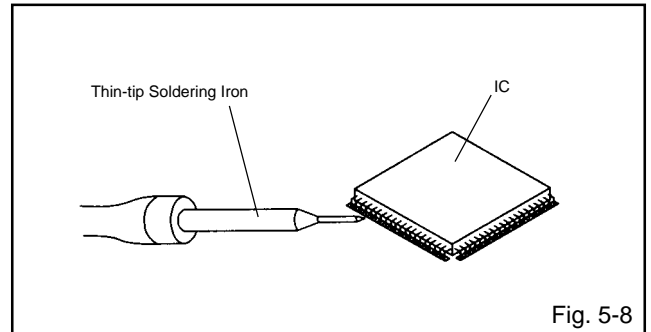
3. Absorb the solder left on the lead using the Braided Shield Wire. **(Refer to Fig. 5-7.)**

NOTE

Do not absorb the solder to excess.



4. When bridge-soldering between terminals and/or the soldering amount are not enough, resolder using a Thin-tip Soldering Iron. **(Refer to Fig. 5-8.)**



5. Finally, confirm the soldering status on four sides of the IC using a magnifying glass. Confirm that no abnormality is found on the soldering position and installation position of the parts around the IC. If some abnormality is found, correct by resoldering.

NOTE

When the IC leads are bent during soldering and/or repairing, do not repair the bending of leads. If the bending of leads are repaired, the pattern may be damaged. So, be always sure to replace the IC in this case.

KEY TO ABBREVIATIONS

A	A/C	: Audio/Control	H.SW	: Head Switch	
	ACC	: Automatic Color Control	Hz	: Hertz	
	AE	: Audio Erase	I	IC	: Integrated Circuit
	AFC	: Automatic Frequency Control		IF	: Intermediate Frequency
	AFT	: Automatic Fine Tuning		IND	: Indicator
	AFT DET	: Automatic Fine Tuning Detect		INV	: Inverter
	AGC	: Automatic Gain Control	K	KIL	: Killer
	AMP	: Amplifier	L	L	: Left
	ANT	: Antenna		LED	: Light Emitting Diode
	A.PB	: Audio Playback		LIMIT AMP	: Limiter Amplifier
	APC	: Automatic Phase Control		LM, LDM	: Loading Motor
	ASS'Y	: Assembly		LP	: Long Play
	AT	: All Time		L.P.F	: Low Pass Filter
	AUTO	: Automatic		LUMI.	: Luminance
	A/V	: Audio/Video	M	M	: Motor
B	BGP	: Burst Gate Pulse		MAX	: Maximum
	BOT	: Beginning of Tape		MINI	: Minimum
	BPF	: Bandpass Filter		MIX	: Mixer, mixing
	BRAKE SOL	: Brake Solenoid		MM	: Monostable Multivibrator
	BUFF	: Buffer		MOD	: Modulator, Modulation
	B/W	: Black and White		MPX	: Multiplexer, Multiplex
C	C	: Capacitance, Collector		MS SW	: Mecha State Switch
	CASE	: Cassette	N	NC	: Non Connection
	CAP	: Capstan		NR	: Noise Reduction
	CARR	: Carrier	O	OSC	: Oscillator
	CH	: Channel		OPE	: Operation
	CLK	: Clock	P	PB	: Playback
	CLOCK (SY-SE)	: Clock (Syscon to Servo)		PB CTL	: Playback Control
	COMB	: Combination, Comb Filter		PB-C	: Playback-Chrominance
	CONV	: Converter		PB-Y	: Playback-Luminance
	CPM	: Capstan Motor		PCB	: Printed Circuit Board
	CTL	: Control		P. CON	: Power Control
	CYL	: Cylinder		PD	: Phase Detector
	CYL-M	: Cylinder-Motor		PG	: Pulse Generator
	CYL SENS	: Cylinder-Sensor		P-P	: Peak-to Peak
D	DATA (SY-CE)	: Data (Syscon to Servo)	R	R	: Right
	dB	: Decibel		REC	: Recording
	DC	: Direct Current		REC-C	: Recording-Chrominance
	DD Unit	: Direct Drive Motor Unit		REC-Y	: Recording-Luminance
	DEMODO	: Demodulator		REEL BRK	: Reel Brake
	DET	: Detector		REEL S	: Reel Sensor
	DEV	: Deviation		REF	: Reference
E	E	: Emitter		REG	: Regulated, Regulator
	EF	: Emitter Follower		REW	: Rewind
	EMPH	: Emphasis		REV, RVS	: Reverse
	ENC	: Encoder		RF	: Radio Frequency
	ENV	: Envelope		RMC	: Remote Control
	EOT	: End of Tape		RY	: Relay
	EQ	: Equalizer	S	S. CLK	: Serial Clock
	EXT	: External		S. COM	: Sensor Common
F	F	: Fuse		S. DATA	: Serial Data
	FBC	: Feed Back Clamp		SEG	: Segment
	FE	: Full Erase		SEL	: Select, Selector
	FF	: Fast Forward, Flipflop		SENS	: Sensor
	FG	: Frequency Generator		SER	: Search Mode
	FL SW	: Front Loading Switch		SI	: Serial Input
	FM	: Frequency Modulation		SIF	: Sound Intermediate Frequency
	FSC	: Frequency Sub Carrier		SO	: Serial Output
	FWD	: Forward		SOL	: Solenoid
G	GEN	: Generator		SP	: Standard Play
	GND	: Ground		STB	: Serial Strobe
H	H.P.F	: High Pass Filter		SW	: Switch

KEY TO ABBREVIATIONS

S	SYNC	:	Synchronization
	SYNC SEP	:	Sync Separator, Separation
T	TR	:	Transistor
	TRAC	:	Tracking
	TRICK PB	:	Trick Playback
	TP	:	Test Point
U	UNREG	:	Unregulated
V	V	:	Volt
	VCO	:	Voltage Controlled Oscillator
	VIF	:	Video Intermediate Frequency
	VP	:	Vertical Pulse, Voltage Display
	V.PB	:	Video Playback
	VR	:	Variable Resistor
	V.REC	:	Video Recording
	VSF	:	Visual Search Fast Forward
	VSR	:	Visual Search Rewind
	VSS	:	Voltage Super Source
	V-SYNC	:	Vertical-Synchronization
	VT	:	Voltage Tuning
X	X'TAL	:	Crystal
Y	Y/C	:	Luminance/Chrominance

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter SERVICE MODE, unplug AC cord till lost actual clock time. Then press and hold Vol (-) button of main unit and remocon key simultaneously.

The both pressing of set key and remote control key will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 5 seconds before Power On.

Set Key	Remocon Key	Standard Time (seconds)	Operations
VOL. (-) MIN	0	2	Releasing of V-CHIP PASSWORD.
VOL. (-) MIN	1	2	Initialization of the factory. NOTE: Do not use this for the normal servicing. If you set a factory initialization, the memories are reset such as the clock setting, the channel setting, the POWER ON total hours, and PLAY/REC total hours.
VOL. (-) MIN	2	2	Horizontal position adjustment of OSD. NOTE: Also can be adjusted by using the Adjustment MENU. Refer to the "ELECTRICAL ADJUSTMENT" (OSD HORIZONTAL).
VOL. (-) MIN	3	2	Adjust the PG SHIFTER automatically. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
VOL. (-) MIN	4	2	Adjust the PG SHIFTER manually. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
VOL. (-) MIN	5	2	Adjusting of the Tracking to the center position. NOTE: Also can be adjusted by pressing the ATR button for more than 2 seconds during PLAY.
VOL. (-) MIN	6	2	POWER ON total hours and PLAY/REC total hours are displayed on the screen. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF HOURS USED). Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "WHEN REPLACING EEPROM (MEMORY) IC".
VOL. (-) MIN	9	2	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).
REC/OTR	4	2	Initialization of the factory on DVD. NOTE: Do not use this for the normal servicing. The function will only work without the setting of DVD disc at DVD mode. While pressing the Remocon Key for more than the Standard Time, press the Set Key simultaneously.
STOP (DVD)	7	3	Releasing of PARENTAL LOCK. Refer to the "PARENTAL CONTROL - RATING LEVEL". NOTE: The function will only work without the setting of DVD disc at DVD mode.

Set Key	Set Key	Standard Time (seconds)	Operations
VOL. (-) MIN	FF	2	The BOT, EOT, and the Reel Sensor do not work and the VCR deck can be operated without a cassette tape. Refer to the "PREPARATION FOR SERVICING"

Method	Operations
Press the ATR button on the remote control for more than 2 seconds during PLAY.	Adjusting of the Tracking to the center position. Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER).

PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage.
 Parts replacing time does not mean the life span for individual parts.
 Also, long term storage or misuse may cause transformation and aging of rubber parts.
 The following list means standard hours, so the checking hours depends on the conditions.

Time Parts Name	500 hours	1,000 hours	1,500 hours	2,000 hours	2,500 hours	Notes
Audio Control Head	■	■	■	●	●	Clean those parts in contact with the tape.
Full Erase Head (Recorder only)	■	■	■	●	●	
Capstan Belt		●	●	●	●	Clean the rubber, and parts which the rubber touches.
Pinch Roller	■	●	●	●	●	
Capstan DD Unit		●	●	●	●	
Loading Motor					●	
Tension Band		●	●	●	●	
T Brake Band		●	●	●	●	
Clutch Ass'y		●	●	●	●	
Idler Arm Ass'y		●	●	●	●	
Capstan Shaft	■	■	■	■	■	
Tape Running Guide Post	■	■	■	■	■	
Cylinder Unit	■	●	●	●	●	Clean the Head

■ : Clean
 ● : Check it and if necessary, replace it.

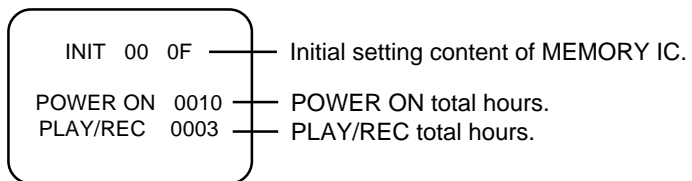
CONFIRMATION OF HOURS USED

POWER ON total hours and PLAY/REC total hours can be checked on the screen.
 Total hours are displayed in 16 system of notation.

NOTE: If you set a factory initialization, the total hours is reset to "0".

The confirmation of using hours will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 5 seconds before Power On.

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and the Channel button (6) on the remote control for more than 2 seconds.
3. After the confirmation of using hours, turn off the power.



(16 x 16 x 16 x thousands digit value) + (16 x 16 x hundreds digit value) + (16 x tens digit value) + (ones digit value)

PREVENTIVE CHECKS AND SERVICE INTERVALS

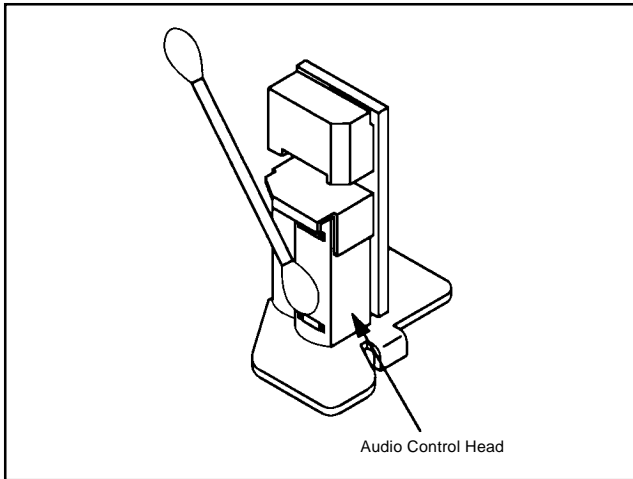
CLEANING

NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

1. AUDIO CONTROL HEAD

Clean the Audio Control Head with the cotton stick soaked by alcohol. Clean the full erase head in the same manner. **(Refer to the figure below.)**



2. TAPE RUNNING SYSTEM

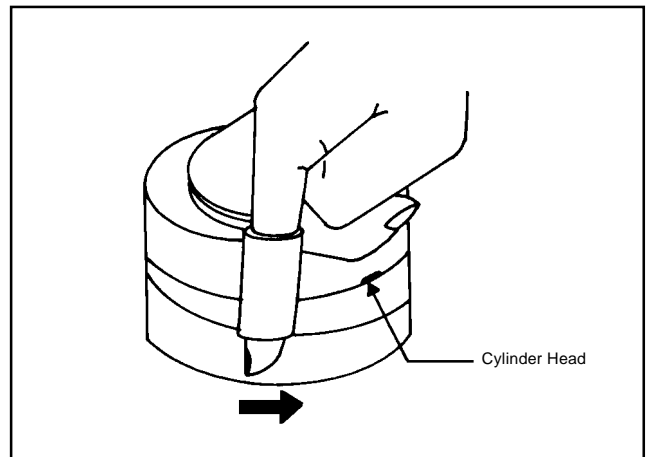
When cleaning the tape transport system, use the gauze moistened with isopropyl alcohol.

3. CYLINDER

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). **(Refer to the figure below.)**

NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



WHEN REPLACING EEPROM (MEMORY) IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: Initial Data setting will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 5 seconds before Power On.

- No need setting for the position of the mark @ due to the adjustment value.
- No need setting for after INI 44 due to the adjustment value.

INI	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9	+A	+B	+C	+D	+E	+F
00	0F	00	F3	02	C4	AD	20	22	86	C1	F0	08	A6	A1	8F	45
10	32	64	E3	52	03	87	00	48	00	F4	13	4B	17	54	83	B2
20	9A	97	8C	9F	B7	85	91	B6	1A	0B	3C	14	36	16	26	30
30	05	31	19	40	00	@	@	0F	00	23	FF	FF	FF	80	88	83
40	88	89	88	00	00	---	---	---	---	---	---	---	---	---	---	---

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
2. Press both VOL. DOWN button on the set and the Channel button **(6)** on the remote control for more than 2 seconds. ADDRESS and DATA should appear as FIG 1.

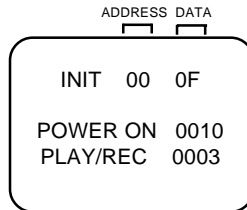


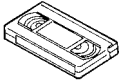
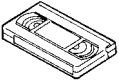
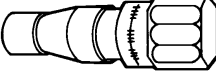
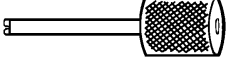
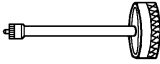
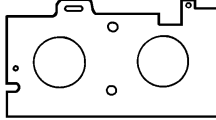
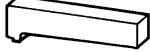
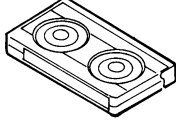
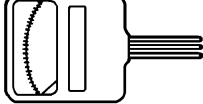
Fig. 1

3. ADDRESS is now selected and should "blink". Using the UP or DOWN button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
4. Press ENTER to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using UP or DOWN button until required DATA value has been selected.
6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 3 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.

After the data input, set to the initializing of shipping.

9. Turn POWER on.
 10. Press both VOL. DOWN button on the set and the Channel button **(1)** on the remote control for more than 2 seconds.
 11. After the finishing of the initializing of shipping, the unit will turn off automatically.
- The unit will now have the correct DATA for the new MEMORY IC.

SERVICING FIXTURES AND TOOLS

<p>(For 2 heads model) VHS Alignment Tape JG001 (VN₂S-LI6³) JG001A (VN₂S-CO1³) JG001Q (VN₂S-LI6³H) JG001T (VN₂S-X6³)</p> 	<p>(For 4 heads model) VHS Alignment Tape JG001B (VN₁S-LI6³) JG001I (VN₁S-CO1³) JG001P (VN₁S-LI6³H) JG001S (VN₁S-X6³)</p> 	<p>JG002B Adapter JG002E Dial Torque Gauge (10~90gf•cm) JG002F (60~600gf•cm)</p> 	<p>JG005 Post Adjustment Screwdriver Part No. SV-TG0-030-000 (small)</p> 
<p>JG153 X Value Adjustment Screwdriver</p> 	<p>JG022 Master Plane</p> 	<p>JG024A Reel Disk Height Adjustment Jig</p> 	<p>JG100A Torque Tape (VHT-063)</p> 
<p>JG185 Tentelometer</p> 			

Ref. No.	Part No.	Parts Name	Remarks
JG001	APJG001000	VHS Alignment Tape	Monoscope, 6KHz (For 2 heads model)
JG001A	APJG001A00	VHS Alignment Tape	Color Bar, 1KHz (For 2 heads model)
JG001Q	APJG001Q00	VHS Alignment Tape	Hi-Fi Audio (For 2 heads model)
JG001T	APJG001T00	VHS Alignment Tape	X Value Adjustment (For 2 heads model)
JG001B	APJG001B00	VHS Alignment Tape	Monoscope, 6KHz (For 4 heads model)
JG001I	APJG001I00	VHS Alignment Tape	Color Bar, 1KHz (For 4 heads model)
JG001P	APJG001P00	VHS Alignment Tape	Hi-Fi Audio (For 4 heads model)
JG001S	APJG001S00	VHS Alignment Tape	X Value Adjustment (For 4 heads model)
JG002B	APJG002B00	Adapter	VSR Torque, Brake Torque (S Reel/T Reel Ass'y)
JG002E	APJG002E00	Dial Torque Gauge (10~90gf•cm)	Brake Torque (T Reel Ass'y)
JG002F	APJG002F00	Dial Torque Gauge (60~600gf•cm)	VSR Torque, Brake Torque (S Reel)
JG005	APJG005000	Post Adjustment Screwdriver	Guide Roller Adjustment
JG153	APJG153000	X Value Adjustment Screwdriver	X Value Adjustment
JG022	APJG022000	Master Plane	Reel Disk Height Adjustment
JG024A	APJG024A00	Reel Disk Height Adjustment Jig	Reel Disk Height Adjustment
JG100A	APJG100A00	Torque Tape (VHT-063)	Playback Torque, Back Tension Torque During Playback
JG185	APJG185000	Tentelometer	Confirmation of Tape Tension on Playback

PREPARATION FOR SERVICING

NOTE: The both pressing of set key and remote control key will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 5 seconds before Power On.

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and the FF button on the set for more than 2 seconds.
(The BOT, EOT, and the Reel Sensor do not work and the VCR deck can be operated without a cassette tape.)
3. In case of using a cassette tape, press the STOP/EJECT button to insert or eject a cassette tape.
Turn on the power and re-check the cable before checking the trouble points.

MECHANICAL ADJUSTMENTS

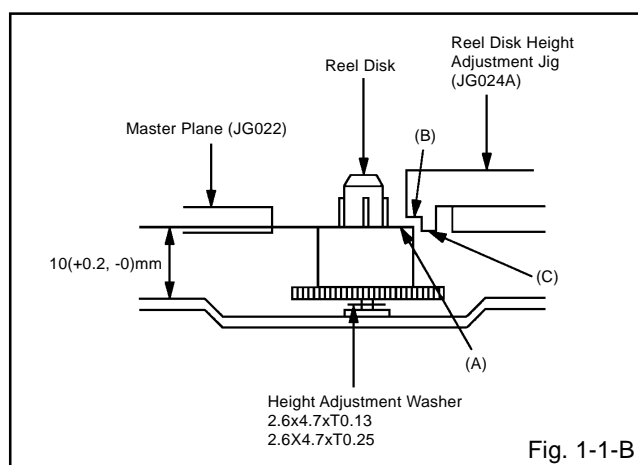
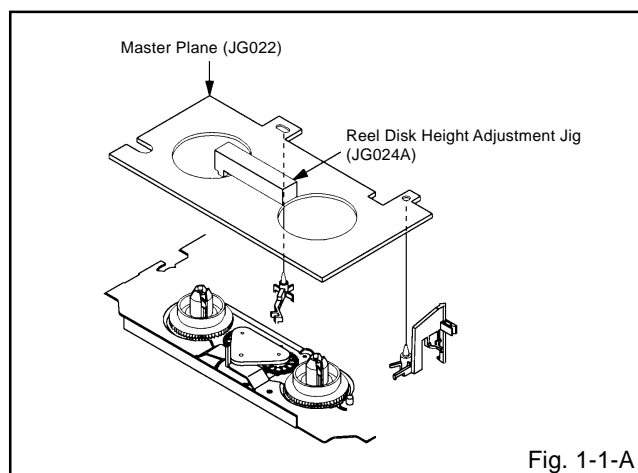
1. CONFIRMATION AND ADJUSTMENT

Read the following NOTES before starting work.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)

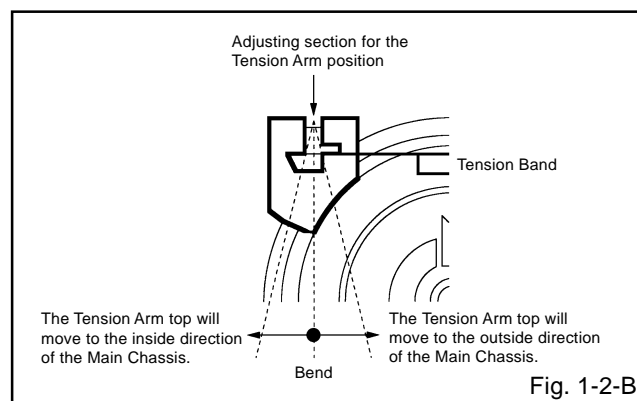
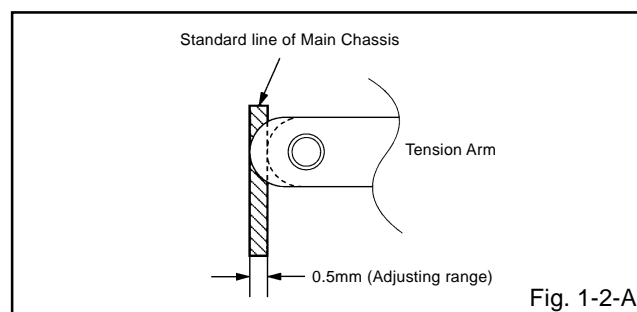
1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

- Turn on the power and set to the STOP mode.
- Set the master plane (**JG022**) and reel disk height adjustment jig (**JG024A**) on the mechanism framework, taking care not to scratch the drum, as shown in **Fig. 1-1-A**.
- While turning the reel and confirm the following points. Check if the surface "A" of reel disk is lower than the surface "B" of reel disk height adjustment jig (**JG024A**) and is higher than the surface "C". If it is not passed, place the height adjustment washers and adjust to $10(+2, -0)$ mm.
- Adjust the other reel in the same way.



1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

- Set to the PLAY mode.
- Adjust the adjusting section for the Tension Arm position so that the Tension Arm top is within the standard line of Main Chassis.
- While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.

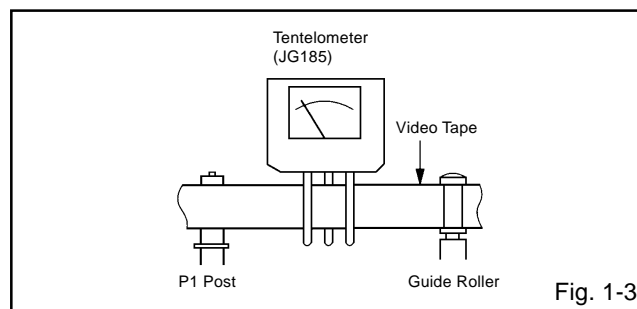


1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

- Load a video tape (T-120) recorded in standard speed mode. Set the unit to the PLAY mode.
- Install the tentelometer (JG185) as shown in **Fig. 1-3**. Confirm that the meter indicates 20 ± 2 gf in the beginning of playback.

• USING A CASSETTE TYPE TORQUE TAPE (**JG100A**)

- After confirmation and adjustment of Tension Post position (Refer to item 1-2), load the cassette type torque tape (**JG100A**) and set to the PLAY mode.
- Confirm that the right meter of the torque tape indicates 50~90gf•cm during playback in SP mode.
- Confirm that the left meter of the torque tape indicates 25~40gf•cm during playback in SP mode.



MECHANICAL ADJUSTMENTS

1-4: CONFIRMATION OF VSR TORQUE

1. Install the Torque Gauge (**JG002F**) and Adapter (**JG002B**) on the S Reel. Set to the Picture Search (Rewind) mode. (Refer to Fig.1-4-B)
2. Then, confirm that it indicates 120~180gf•cm.

NOTE

Install the Torque Gauge on the reel disk firmly. Press the REW button to turn the reel disk.

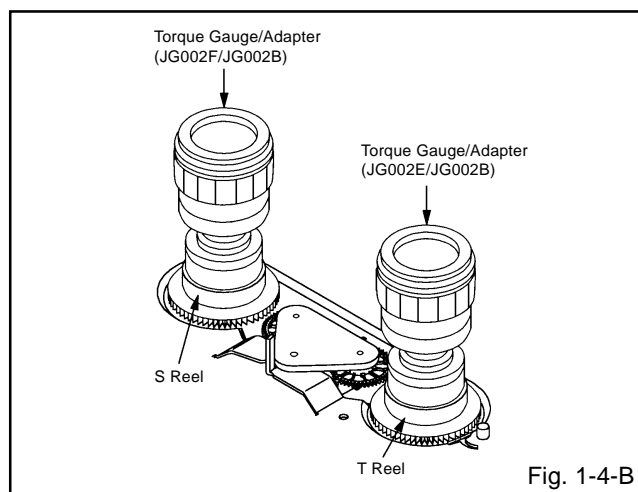
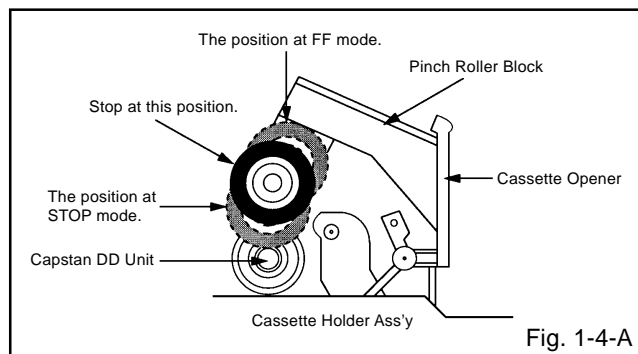
1-5: CONFIRMATION OF REEL BRAKE TORQUE

(S Reel Brake) (Refer to Fig. 1-4-B)

1. Once set to the Fast Forward mode then set to the Stop mode. While, unplug the AC cord when the Pinch Roller Block is on the position of Fig. 1-4-A.
2. Move the Idler Ass'y from the S Reel.
3. Install the Torque Gauge (**JG002F**) and Adapter (**JG002B**) on the S Reel. Turn the Torque Gauge (**JG002F**) clockwise.
4. Then, confirm that it indicates 60~100gf•cm.

(T Reel Brake) (Refer to Fig. 1-4-B)

1. Once set to the Fast Forward mode then set to the Stop mode. While, unplug the AC cord when the Pinch Roller Block is on the position of Fig. 1-4-A.
2. Move the Idler Ass'y from the T Reel.
3. Install the Torque Gauge (**JG002E**) and Adapter (**JG002B**) on the T reel. Turn the Torque Gauge (**JG002E**) counterclockwise.
4. Then, confirm that it indicates 30~50gf•cm.



NOTE

If the torque is out of the range, replace the following parts.

Check item	Replacement Part
1-4	Idler Ass'y/Clutch Ass'y
1-5	S Reel side: S Reel/Tension Band/Tension Connect/Tension Arm Ass'y T Reel side: T Reel/T Brake Band//T Brake Spring/T Brake Arm

2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

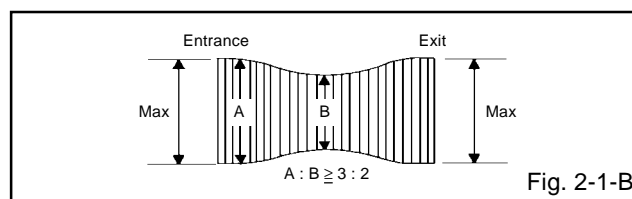
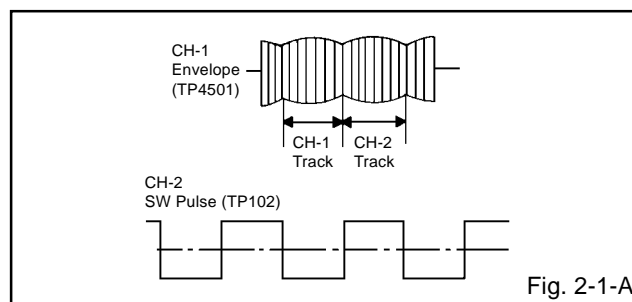
Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

2-1: GUIDE ROLLER

1. Playback the VHS Alignment Tape (**JG001** or **JG001B**). (Refer to **SERVICING FIXTURE AND TOOLS**)
2. Connect CH-1 of the oscilloscope to **TP4501 (Envelope)** and CH-2 to **TP102 (SW Pulse)**.
3. Press and hold the ATR button on the remote control more than 2 seconds to set tracking to center.
4. Trigger with SW Pulse and observe the envelope. (Refer to Fig. 2-1-A)
5. When observing the envelope, adjust the Adjusting Driver (**JG005**) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
6. Adjust so that the A : B ratio is better than 3 : 2 as shown in Fig. 2-1-B, even if you press the Tracking Button to move the envelope (The envelope waveform will begin to decrease when you press the Tracking Button).
7. Adjust the PG shifter during playback. (Refer to the **ELECTRICAL ADJUSTMENTS**)

NOTE

After adjustment, confirm and adjust A/C head. (Refer to item 2-2)

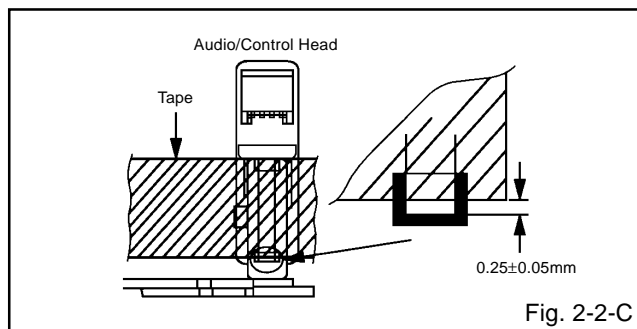
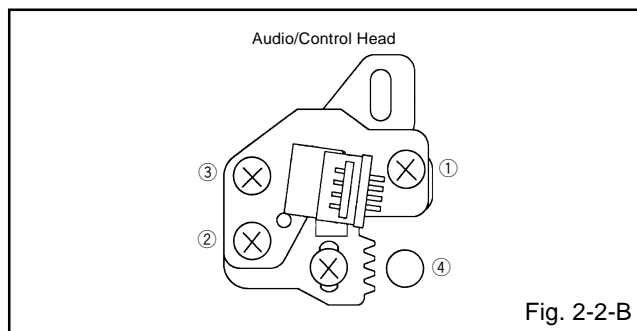
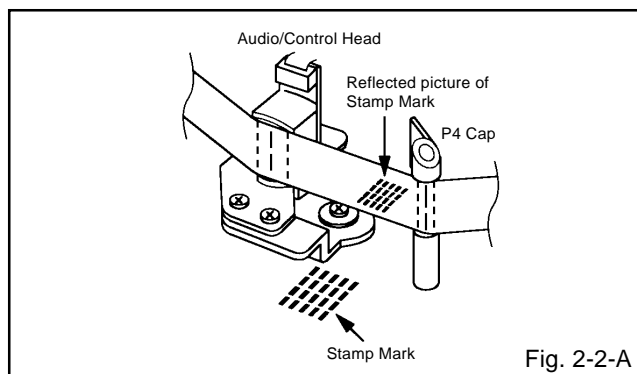


MECHANICAL ADJUSTMENTS

2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/CONTROL HEAD

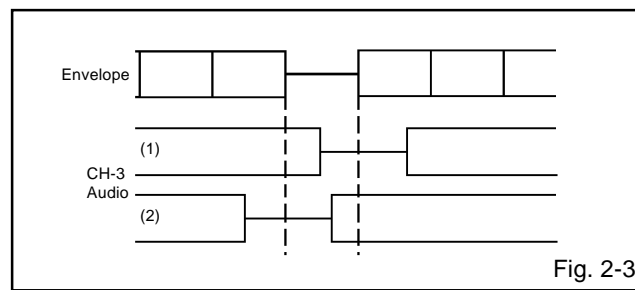
When the Tape Running Mechanism does not work well, adjust the following items.

1. Playback the VHS Alignment Tape (**JG001** or **JG001B**). (Refer to **SERVICING FIXTURE AND TOOLS**)
2. Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in **Fig. 2-2-A**.
 - a) When the reflected picture is distorted, turn the screw ① clockwise until the distortion is disappeared.
 - b) When the reflected picture is not distorted, turn the screw ① counterclockwise until little distortion is appeared, then adjust the a).
3. Turn the screw ② to set the audio level to maximum.
4. Confirm that the bottom of the Audio/Control Head and the bottom of the tape is shown in **Fig. 2-2-C**.
 - a) When the height is not correct, turn the screw ③ to adjust the height. Then, adjust the 1~3 again.



2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

1. Confirm and adjust the height of the Reel Disk. (Refer to item 1-1)
2. Confirm and adjust the position of the Tension Post. (Refer to item 1-2)
3. Adjust the Guide Roller. (Refer to item 2-1)
4. Confirm and adjust the Audio/Control Head. (Refer to item 2-2)
5. Connect CH-1 of the oscilloscope to **TP102**, CH-2 to **TP4501** and CH-3 to **HOT side of Audio Out Jack**.
6. Playback the VHS Alignment Tape (**JG001S** or **JG001T**). (Refer to **SERVICING FIXTURE AND TOOLS**)
7. Press and hold the ATR button on the remote control more than 2 seconds to set tracking to center.
8. Set the X Value adjustment driver (**JG153**) to the ④ of **Fig. 2-2-B**. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of **Fig. 2-3**.

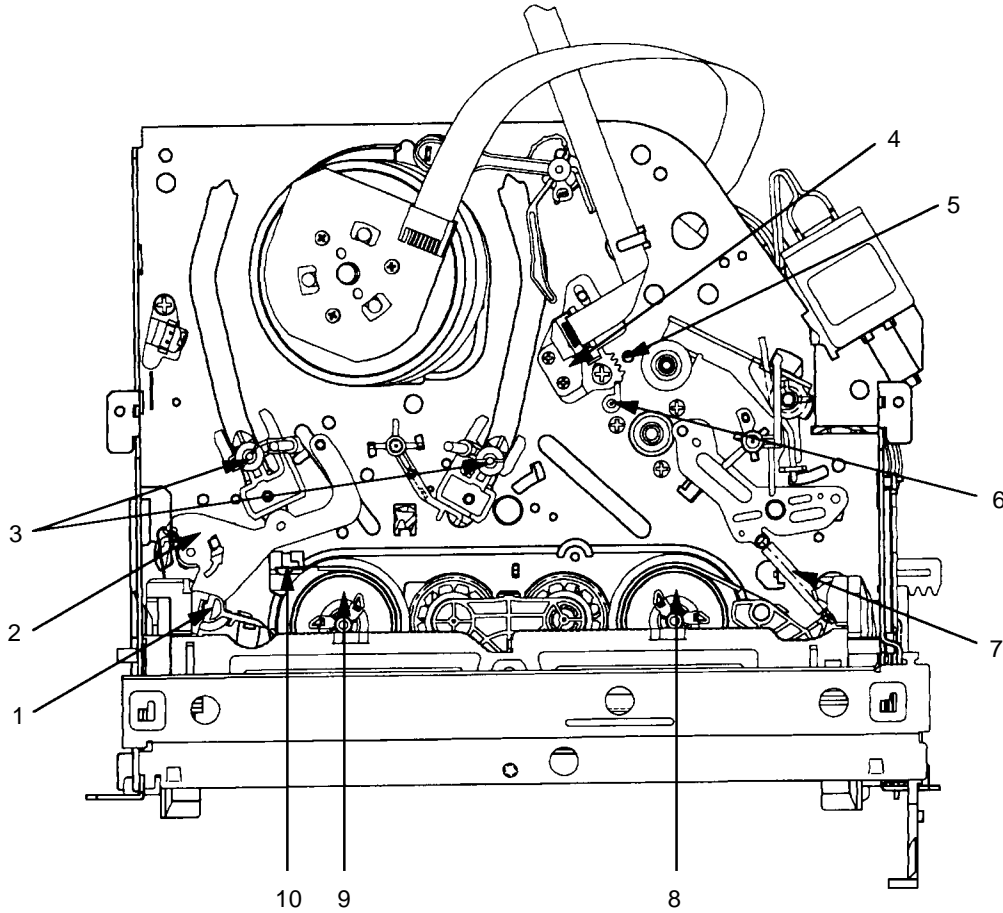


2-4: CONFIRM HI-FI AUDIO (Hi-Fi model only)

1. Connect CH-1 of the oscilloscope to **TP4501** and CH-2 to the **Hi-Fi Audio Out Jack**.
2. Playback the VHS Alignment Tape (**JG001P** or **JG001Q**). (Refer to **SERVICING FIXTURE AND TOOLS**)
3. Press and hold the ATR button on the remote control more than 2 seconds to set tracking to center.
4. Press the Tracking Up button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
5. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
6. Press the Tracking Down button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
7. If the difference are more than 3 steps, set the X Value adjustment driver (**JG153**) to ④ of **Fig. 2-2-B**. Change the X Value and adjust it so that the value becomes within 2 steps.

MECHANICAL ADJUSTMENTS

3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



- | | |
|-----------------------------------|--|
| 1. Tension Connect | 6. P4 Post |
| 2. Tension Arm | 7. T Brake Spring |
| 3. Guide Roller | 8. T Reel |
| 4. Audio/Control Head | 9. S Reel |
| 5. X value adjustment driver hole | 10. Adjusting section for the Tension Arm position |

ELECTRICAL ADJUSTMENTS

1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
- When you exchange IC and Transistor for a heat sink, apply the silicon grease on the contact section of the heat sink. Before applying new silicon grease, remove all the old silicon grease. (Old grease may cause damages to the IC and Transistor).

Prepare the following measurement tools for electrical adjustments.

1. Oscilloscope
2. Digital Voltmeter
3. Multi-sound Generator
4. Pattern Generator

On-Screen Display Adjustment

1. Unplug the AC plug for more than 5 seconds to set the clock to the non-setting state. Then, set the volume level to minimum.
2. Press the VOL. DOWN button on the set and the Channel button (9) on the remote control for more than 2 seconds to appear the adjustment mode on the screen as shown in Fig. 1-1.

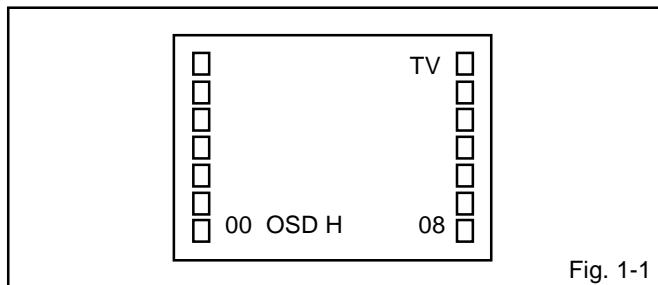


Fig. 1-1

3. Use the Channel UP/DOWN button or Channel button (0-9) on the remote control to select the options shown in Fig. 1-2.
4. Press the MENU button on the remote control to end the adjustments.

NO.	FUNCTION	NO.	FUNCTION
00	OSD H	18	BRI MAX
01	OSD C	19	BRI MIN
02	CUT OFF	20	CONT CENT
03	H.POSI	21	CONT MAX
04	H.BLK L	22	CONT MIN
05	H.BLK R	23	COL CENT
06	V.SIZE	24	COL MAX
07	V.POSI	25	COL MIN
08	V.LIN	26	TINT
09	VS.CORR	27	SHARP
10	V.COMP	28	SUB BIAS
11	R.BIAS	29	H.SIZE
12	G.BIAS	30	PARABOLA
13	B.BIAS	31	TRAPEZIUM
14	R.DRV	32	COR TOP
15	G.DRV	33	COR BTM
16	B.DRV	34	H.COMP
17	BRI CENT	35	T.STE

Fig. 1-2

2. BASIC ADJUSTMENTS

(VCR SECTION)

2-1: PG SHIFTER

1. Connect CH-1 on the oscilloscope to TP102 and CH-2 to TP4201.
2. Playback the alignment tape.
3. Press both VOL. DOWN button on the set and the Channel button (5) on the remote control for more than 2 seconds to set tracking to center.
4. Press the VOL. DOWN button on the set and the channel button (3) on the remote control for more than 2 seconds until the indicator REC disappears. If the indicator REC disappears, adjustment is completed.

(If the above adjustments doesn't work well:)

5. Press the VOL. DOWN button on the set and the channel button (3) on the remote control for more than 2 seconds until the indicator REC disappears.
6. When the REC indicator is blinking, press both VOL. DOWN button on the set and the channel button (4) on the remote control for more than 2 seconds and adjust the Tracking +/- button until the arising to the down of Head Switching Pulse becomes $6.5 \pm 0.5H$.
(Refer to Fig. 2-1-A, B)

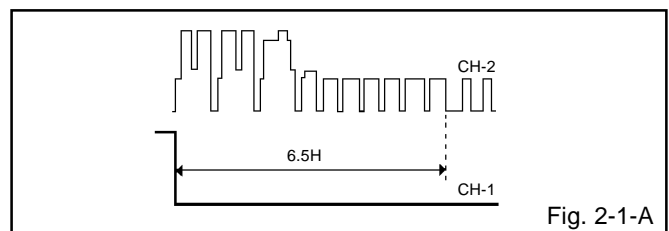


Fig. 2-1-A

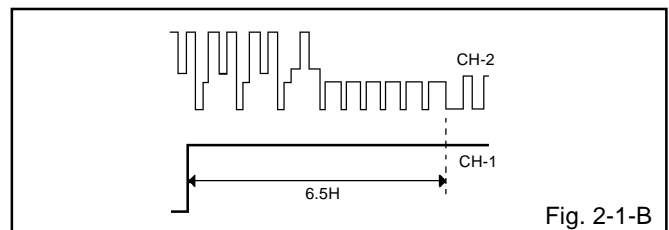


Fig. 2-1-B

ELECTRICAL ADJUSTMENTS

(TV SECTION)

2-2: CONSTANT VOLTAGE

1. Set condition is AV MODE without signal.
2. Using the remote control, set the brightness and contrast to normal position.
3. Connect the digital voltmeter to **TP401**.
4. Adjust the **VR1701** until the digital voltmeter is $116 \pm 0.5V$.

2-3: CUT OFF

1. Adjust the unit to the following settings.
R.BIAS=127, G.BIAS=127, B.BIAS=127, R.DRV=63,
G.DRV=07, B.DRV=63.
2. Place the set with Aging Test for more than 15 minutes.
3. Set condition is AV MODE without signal.
4. Using the remote control, set the brightness and contrast to normal position.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**02**) on the remote control to select "CUT OFF".
6. Adjust the **Screen Volume** until a dim raster is obtained.

2-4: WHITE BALANCE

NOTE: Adjust after performing CUT OFF adjustment.

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the gray scale pattern from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**11**) on the remote control to select "R.BIAS".
5. Press the CH. UP/DOWN button on the remote control to select the "R.BIAS", "G.BIAS", "B.BIAS", "R.DRV", "B.DRV" or "G.DRV".
6. Adjust the VOL. UP/DOWN button on the remote control to whiten the R.BIAS, G.BIAS, B.BIAS, R.DRV, B.DRV, and G.DRV at each step tone sections equally.
7. Perform the above adjustments 5 and 6 until the white color is looked like a white.

2-5: FOCUS

1. Receive the monoscope pattern.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the **Focus Volume** until picture is distinct.

2-6: HORIZONTAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**03**) on the remote control to select "H.POSI".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

2-7: HORIZONTAL SIZE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**29**) on the remote control to select "H. SIZE".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes $10 \pm 4\%$.

2-8: VERTICAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**07**) on the remote control to select "V.POSI".
4. Check if the step No. V.POSI is "00".
5. Adjust the **VR404** until the horizontal line becomes fit to the notch of the shadow mask.

2-9: VERTICAL SIZE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**06**) on the remote control to select "V.SIZE".
4. Press the VOL. UP/DOWN button on the remote control until the Up/Down OVER SCAN Quantity becomes equal to the Right/Left OVER SCAN Quantity.

2-10: VERTICAL LINEARITY

NOTE: Adjust after performing adjustments in section 2-9. After the adjustment of Vertical Linearity, reconfirm the Vertical Position and Vertical Size adjustments.

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**08**) on the remote control to select "V.LIN".
4. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.

2-11: TRAPEZIUM

1. Receive the crosshatch signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**31**) on the remote control to select "TRAPEZIUM".
4. Press the VOL. UP/DOWN button on the remote control until the both vertical lines of the screen become parallel.

ELECTRICAL ADJUSTMENTS

2-12: PARABOLA

1. Receive the crosshatch signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(30)** on the remote control to select "PARABOLA".
4. Press the VOL. UP/DOWN button on the remote control until the right and left vertical lines are straight.

2-13: CORNER CORR TOP

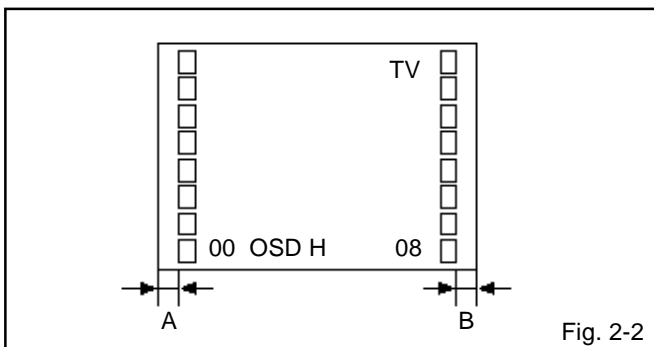
1. Receive the crosshatch signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(32)** on the remote control to select "COR TOP".
4. Press the VOL. UP/DOWN button on the remote control until the upper section of the both ends vertical lines are straight.

2-14: CORNER CORR BOTTOM

1. Receive the crosshatch signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(33)** on the remote control to select "COR BTM".
4. Press the VOL. UP/DOWN button on the remote control until the bottom section of the both ends vertical lines are straight.

2-15: OSD HORIZONTAL

1. Activate the adjustment mode display of **Fig. 1-1**.
2. Press the VOL. UP/DOWN button on the remote control until the difference of A and B becomes minimum. (**Refer to Fig. 2-2**)



2-16: OSD CONTRAST

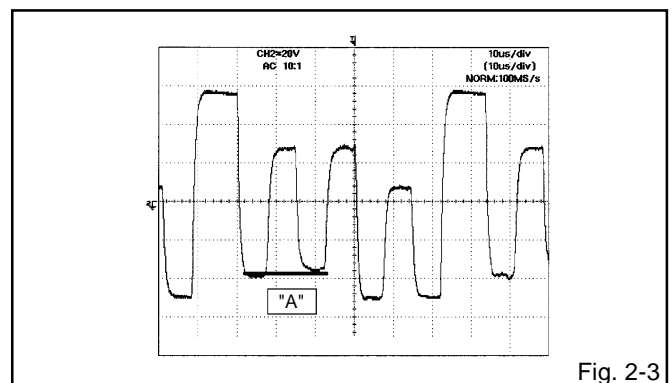
1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(01)** on the remote control to select "OSD C".
2. Check if the step No. OSD C is "3".

2-17: BRIGHT CENTER

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(17)** on the remote control to select "BRI CENT".
2. Press the VOL. UP/DOWN button on the remote control until the white 10% is starting to be visible.
3. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 1, 2.
4. Press the DVD button on the remote control to set to the DVD mode. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(17)** on the remote control to select "BRI CENT".
5. Press the VOL. UP/DOWN button on the remote control to set the same step numbers as the AV mode "+" 10 step up from AV mode.

2-18: TINT

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the oscilloscope to **TP803**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(26)** on the remote control to select "TINT".
5. Press the VOL. UP/DOWN button on the remote control until the section "A" becomes a straight line (**Refer to Fig. 2-3**).
6. Receive the color bar pattern. (Audio Video Input)
7. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 2~5.
8. Press the DVD button on the remote control to set to the DVD mode.
9. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(26)** on the remote control to select "TINT".
10. Press the VOL. UP/DOWN button on the remote control to set the same step number as the AV mode.



ELECTRICAL ADJUSTMENTS

2-19: COLOR CENTER

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the oscilloscope to **TP802**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(23)** on the remote control to select "COL CENT".
5. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 scales on the screen of the oscilloscope.
6. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to $120 \pm 10\%$ of the white level. **(Refer to Fig. 2-5)**
7. Receive the color bar pattern. (Audio Video Input)
8. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 2~6.
9. Press the DVD button on the remote control to set to the DVD mode.
10. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(23)** on the remote control to select "COL CENT".
11. Press the VOL. UP/DOWN button on the remote control to set the same step numbers as the AV mode.

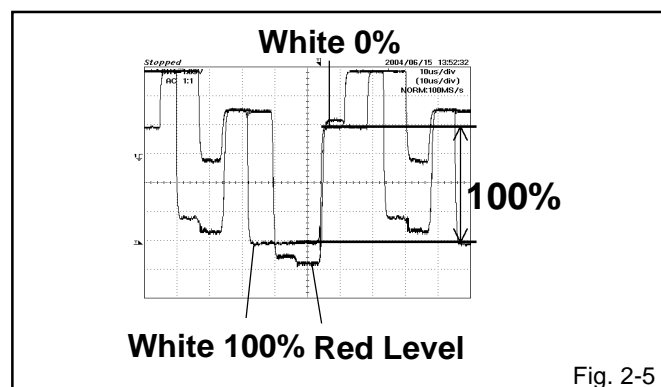


Fig. 2-5

2-20: SHARPNESS

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(27)** on the remote control to select "SHARP".
2. Check if the step No. SHARP is "30".
3. Press the INPUT SELECT button on the remote control to set to the AV mode. Then perform the above adjustments 1, 2.
4. Press the DVD button on the remote control to set to the DVD mode.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(27)** on the remote control to select "SHARP".
6. Check if the step No. SHARP is "15".

2-21: SUB CONTRAST MAX

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(21)** on the remote control to select "CONT MAX".
2. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "110".
3. Receive a broadcast and check if the picture is normal.
4. Press the INPUT SELECT button on the remote control to set to the AV mode.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(21)** on the remote control to select "CONT MAX".
6. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "110".
7. Receive a broadcast and check if the picture is normal.
8. Press the DVD button on the remote control to set to the DVD mode.
9. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(21)** on the remote control to select "CONT MAX".
10. Press the VOL. UP/DOWN button on the remote control to set the same step numbers as the AV mode.

2-22: Confirmation of Fixed Value (step No.)

Please check if the fixed values of the each adjustment items are set correctly referring below.

NO.	FUNCTION	RF	AV	DVD
04	H.BLK L	04	04	04
05	H.BLK R	02	02	02
09	VS.CORR	05	05	05
10	V.COMP	03	03	03
15	G DRIVE	07	07	07
18	BRI MAX	75	75	75
19	BRI MIN	10	10	10
20	CONT CENT	80	80	80
22	CONT MIN	30	30	30
24	COL MAX	127	127	127
25	COL MIN	00	00	00
28	SUB BIAS	24	24	24
34	H.COMP	00	00	00
35	T.STE	00	00	00

ELECTRICAL ADJUSTMENTS

3. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

3-2: PURITY

NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue color.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

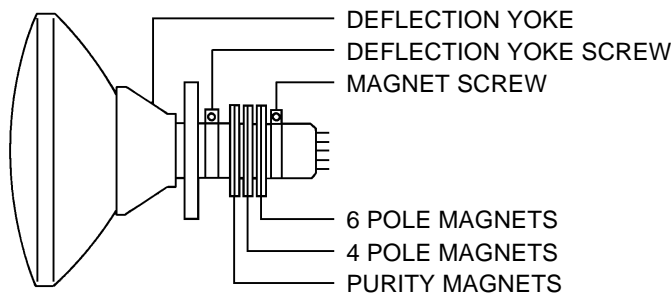


Fig. 3-1

3-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-2.

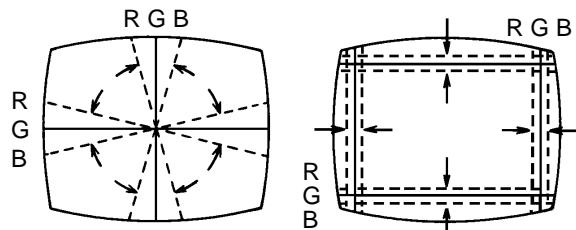
1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

3-4: DYNAMIC CONVERGENCE

NOTE

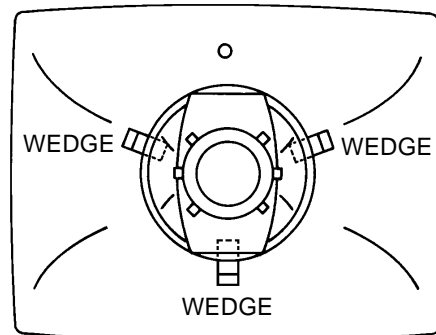
Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 3-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 3-2-b)**



UPWARD/DOWNWARD SLANT RIGHT/LEFT SLANT

Fig. 3-2-a

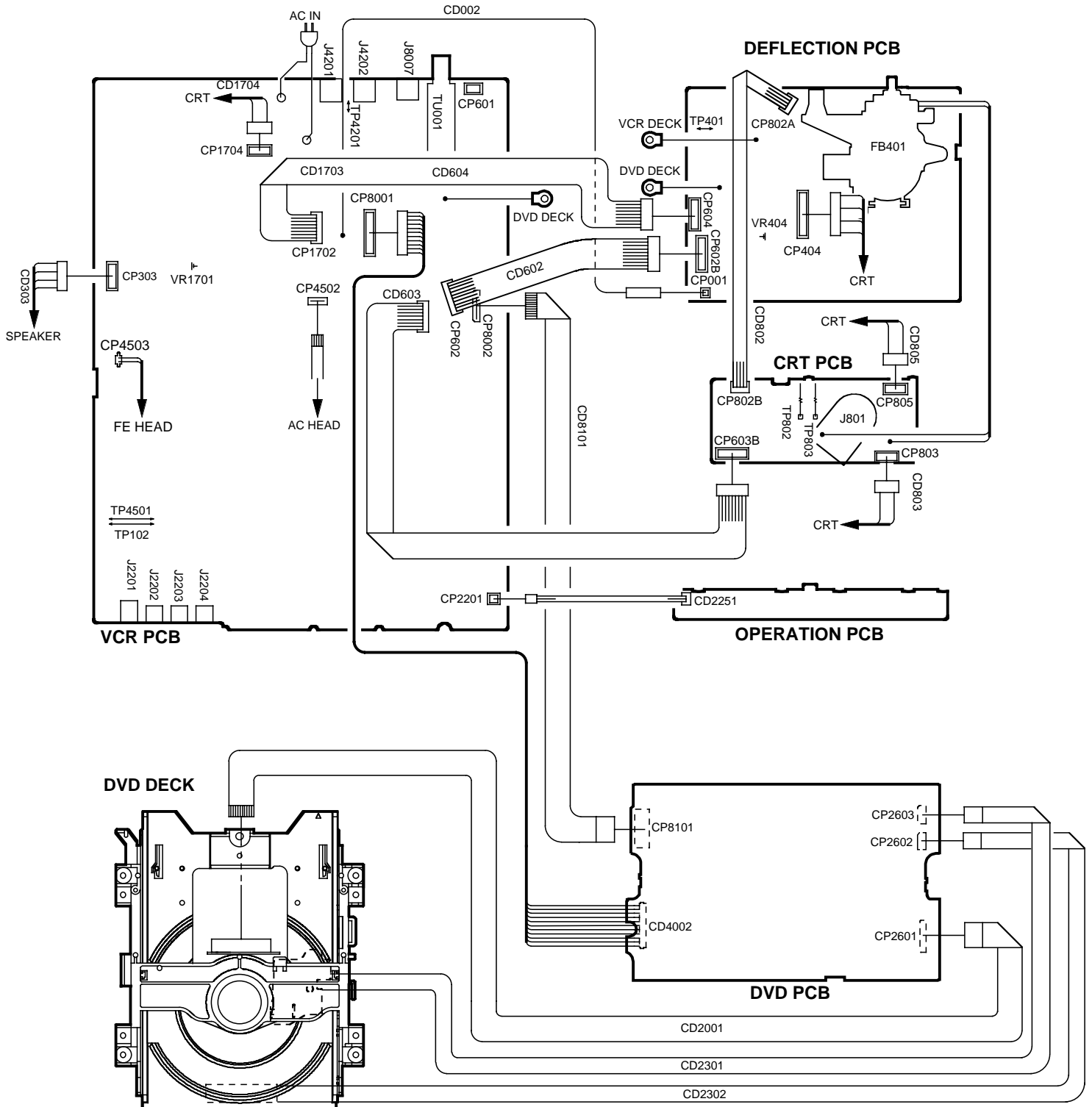


WEDGE POSITION

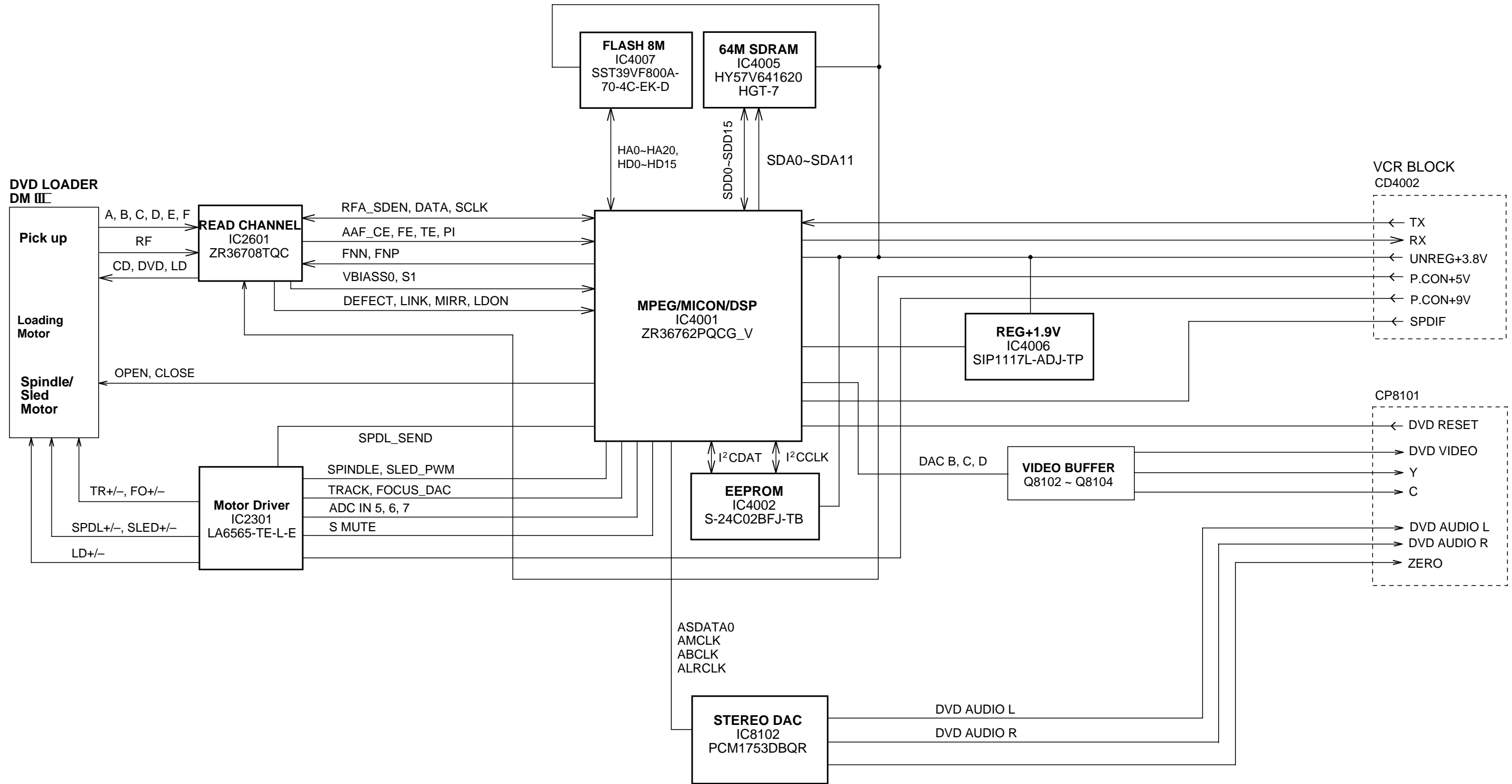
Fig. 3-2-b

ELECTRICAL ADJUSTMENTS

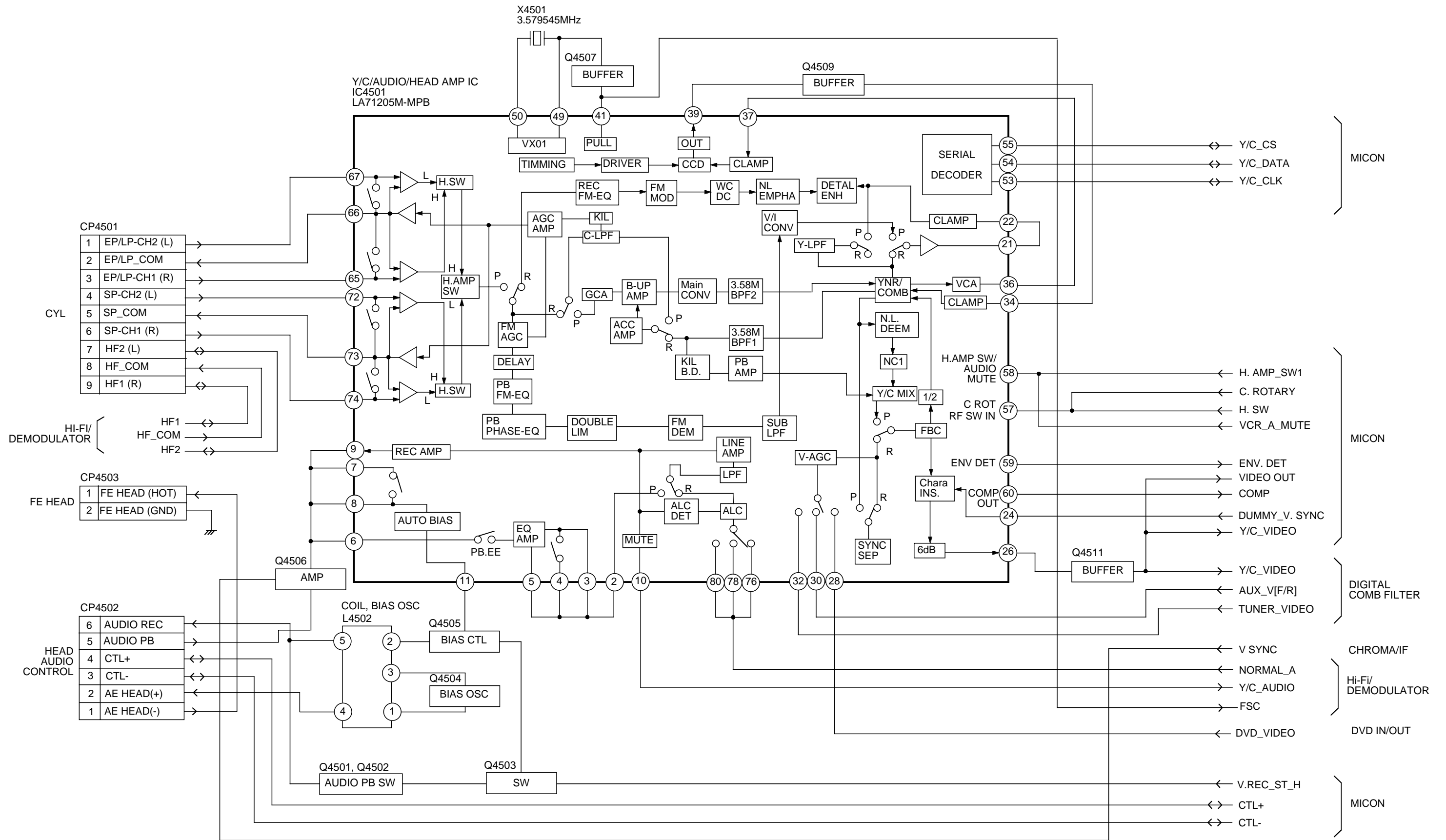
4. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (WIRING CONNECTION)



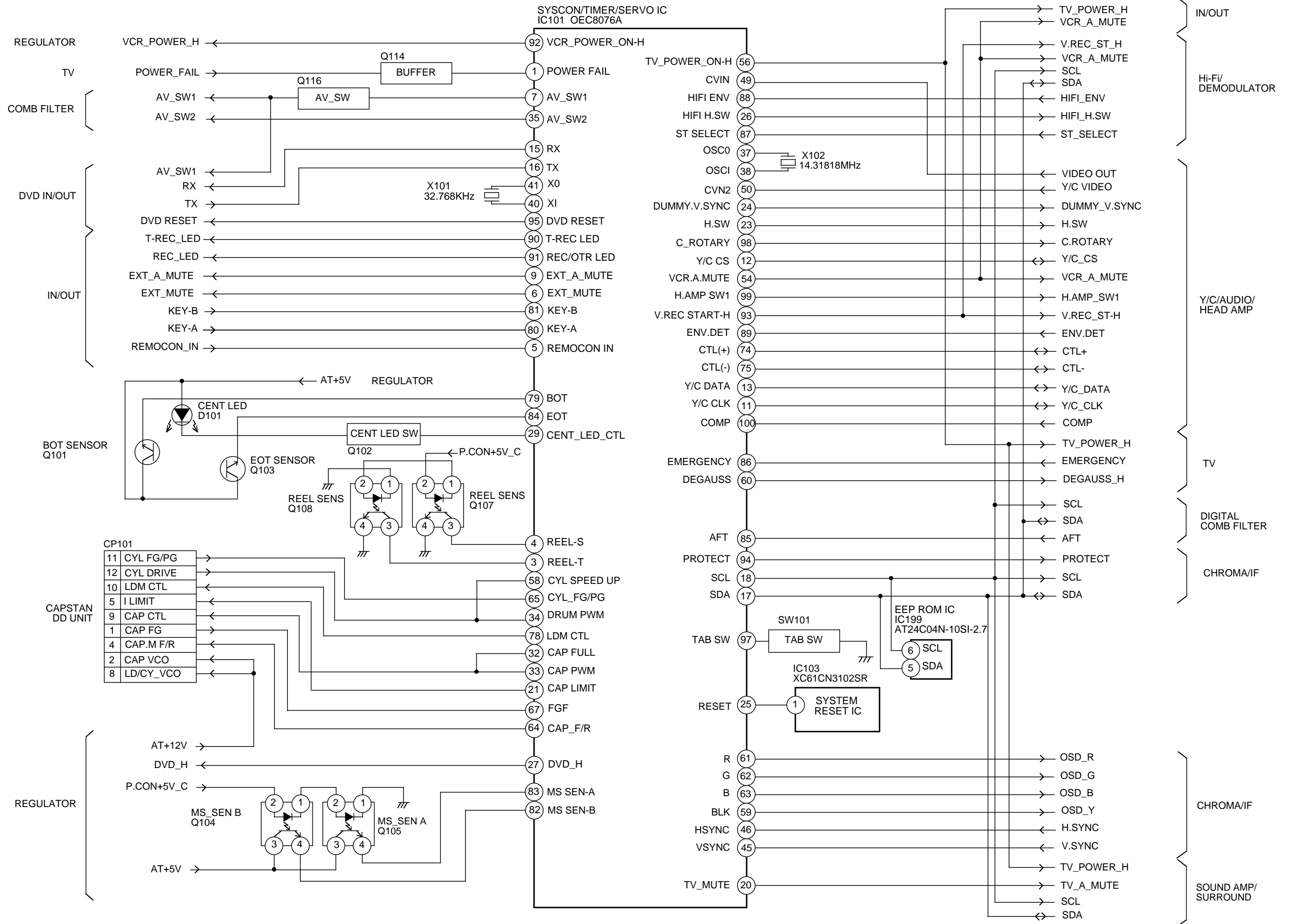
DVD BLOCK DIAGRAM



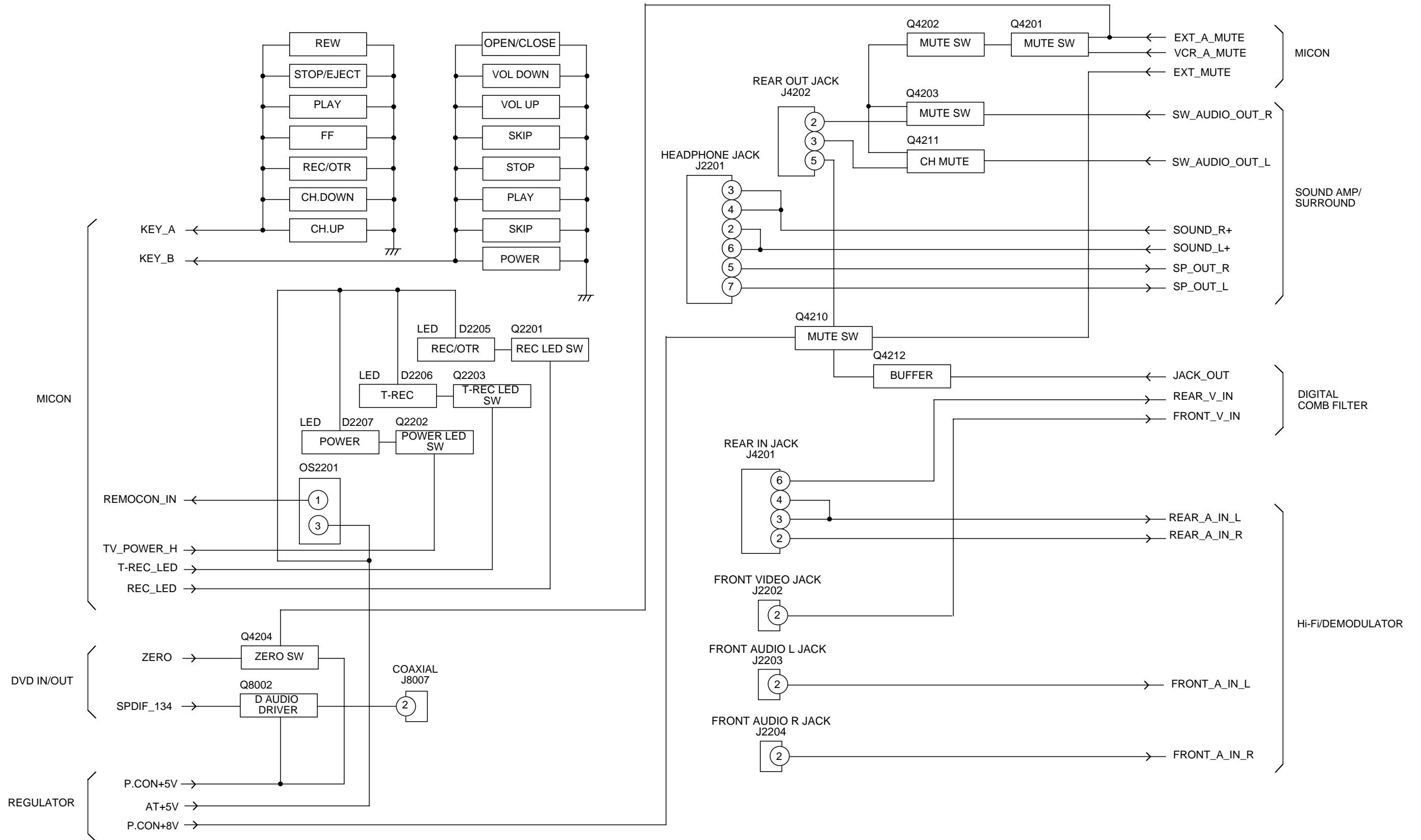
Y/C/AUDIO/HEAD AMP BLOCK DIAGRAM



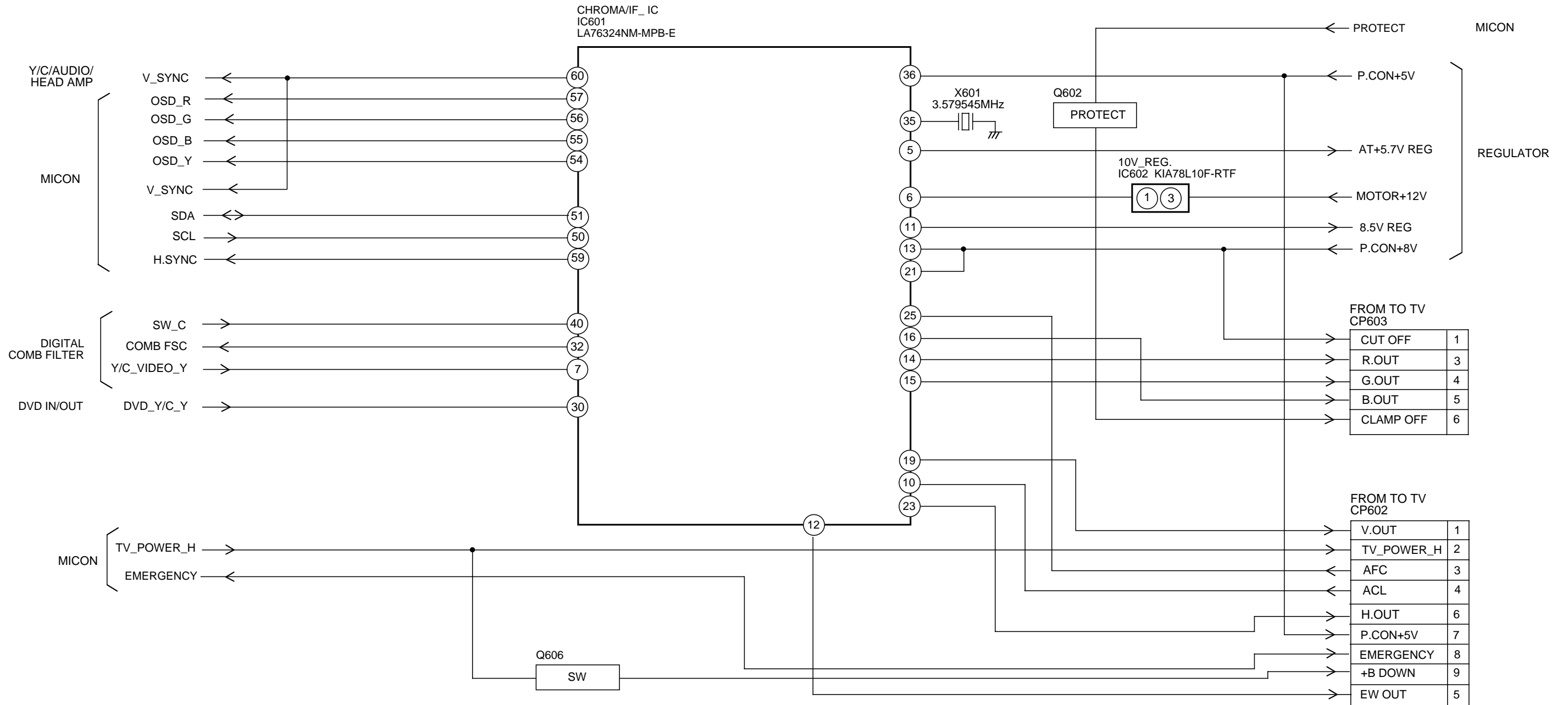
MICON BLOCK DIAGRAM



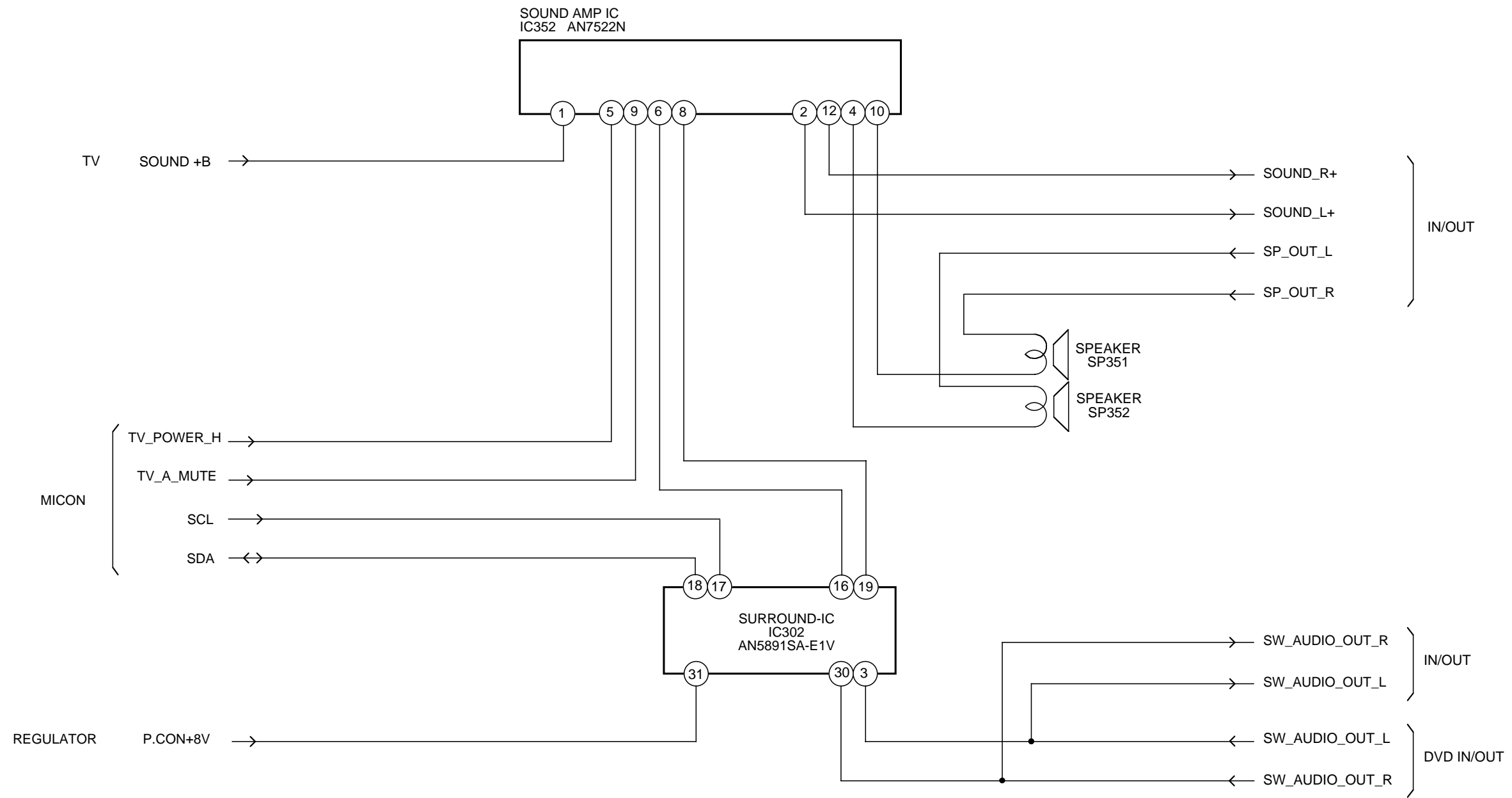
IN/OUT BLOCK DIAGRAM



CHROMA/IF BLOCK DIAGRAM

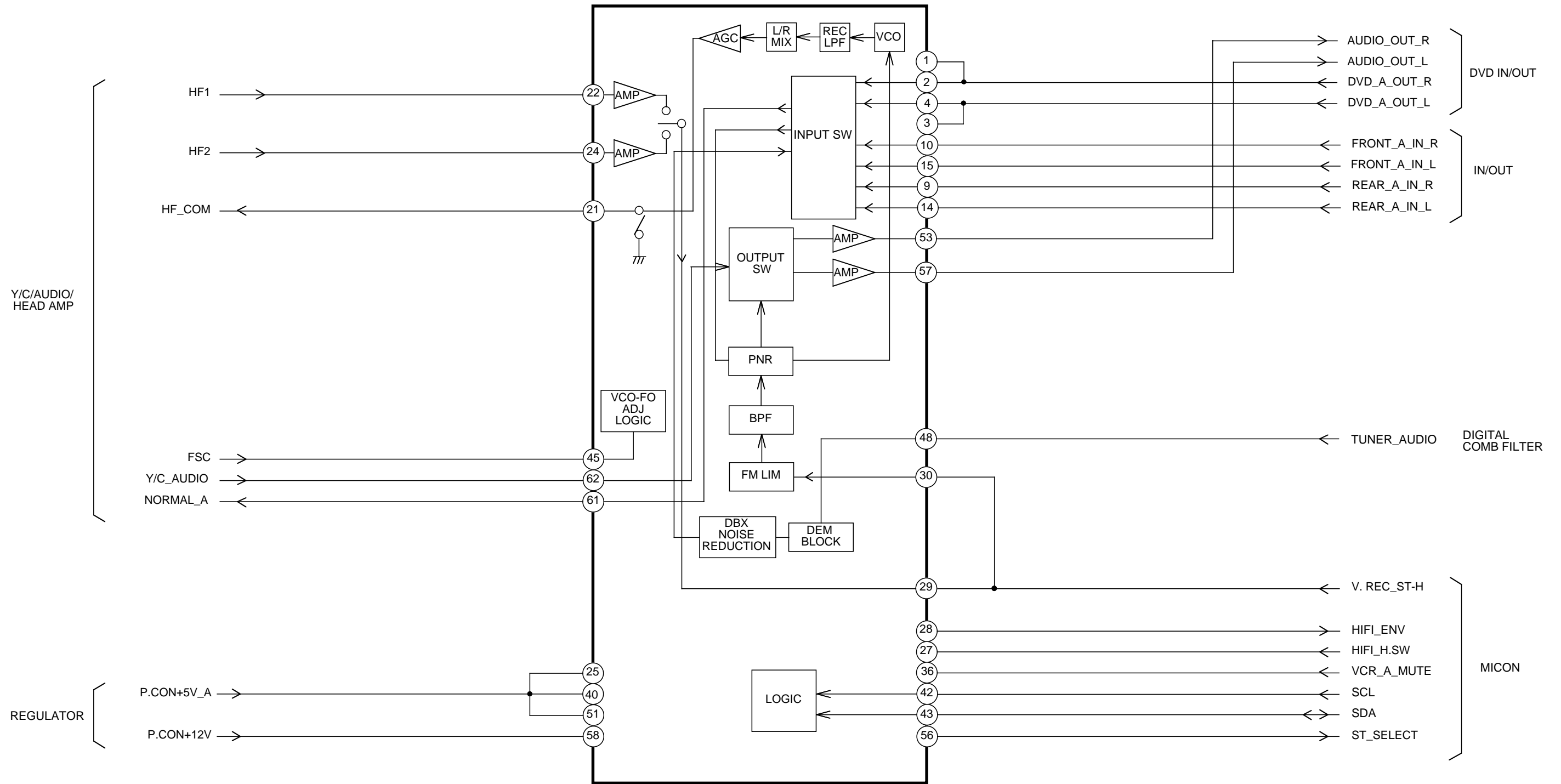


SOUND AMP/SURROUND BLOCK DIAGRAM

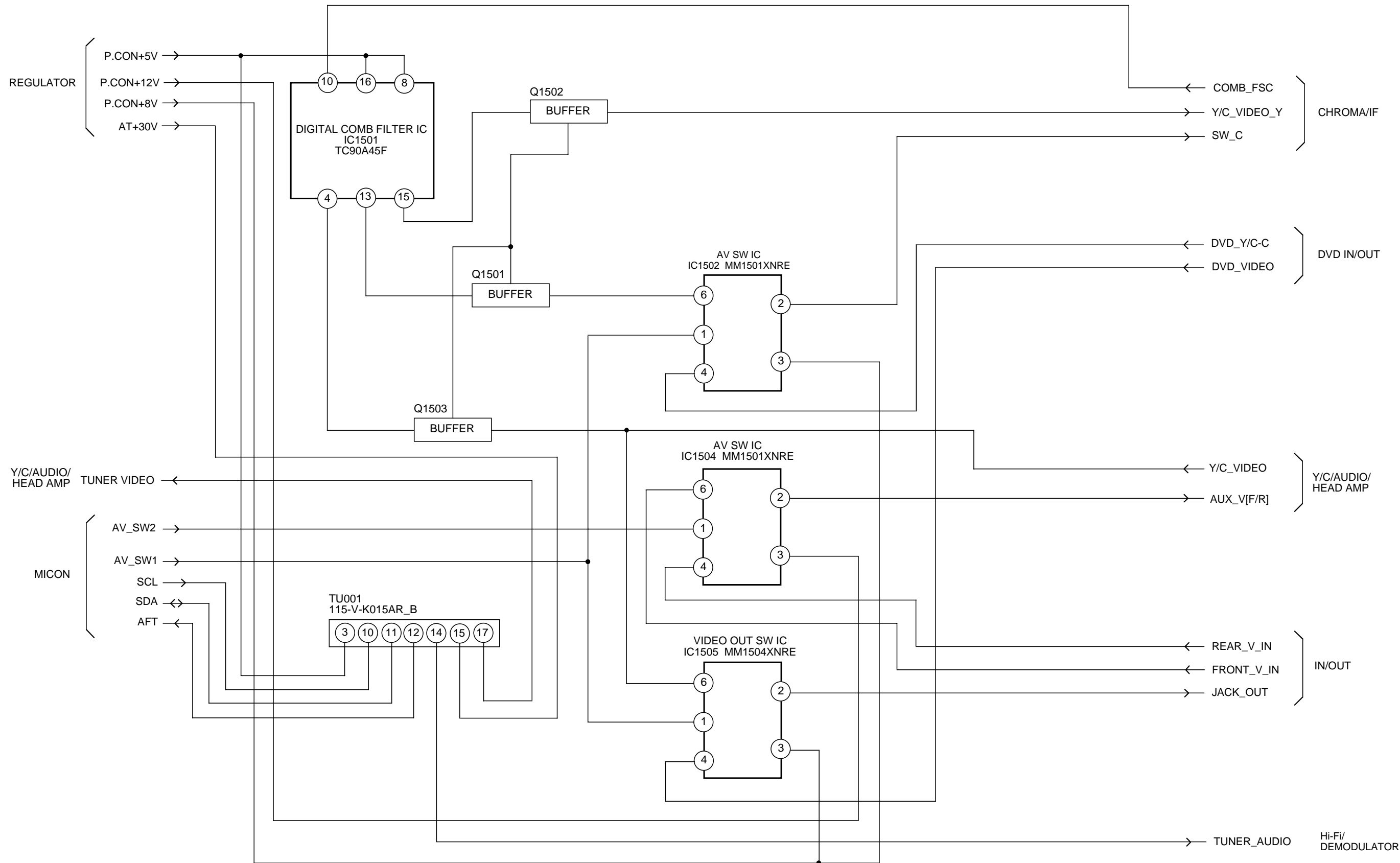


Hi-Fi/DEMODULATOR BLOCK DIAGRAM

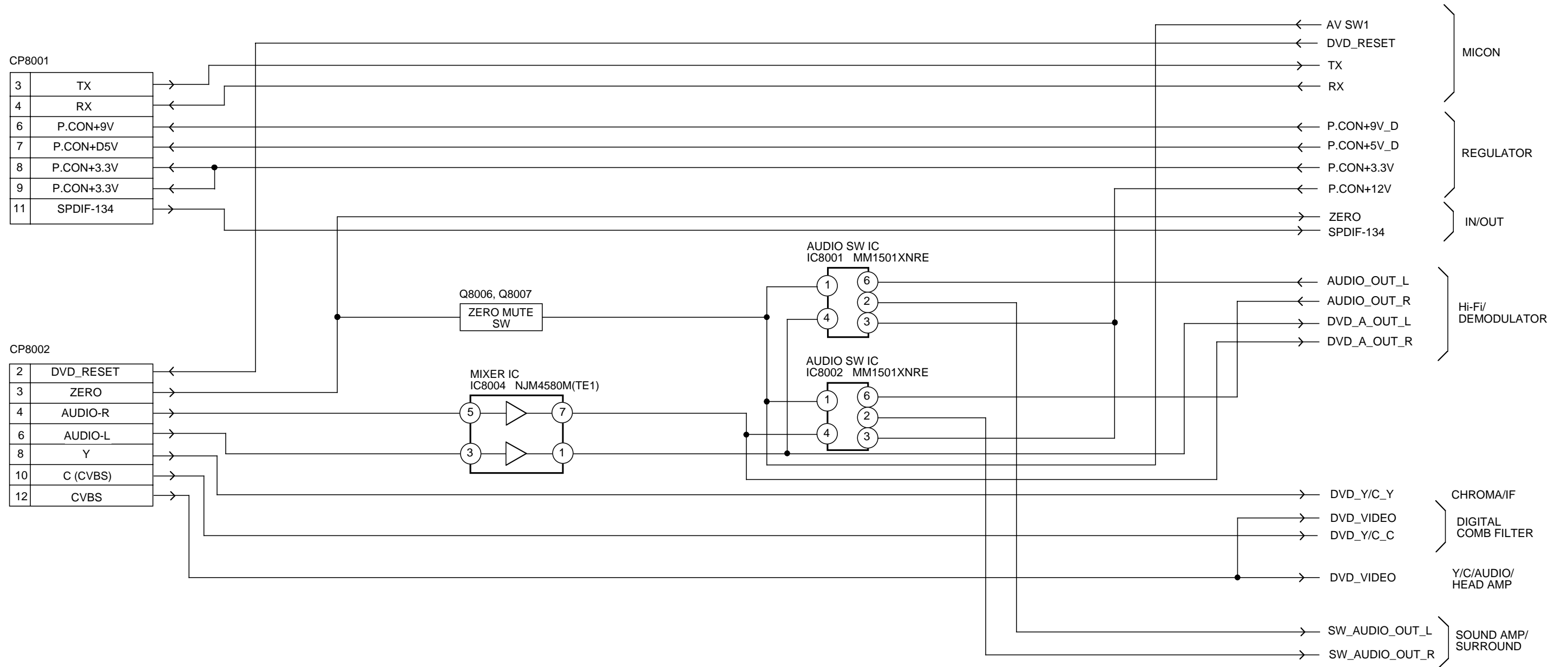
HI-FI/AUDIO/H.AMP/DEM IC
IC5501
AN3663FBP



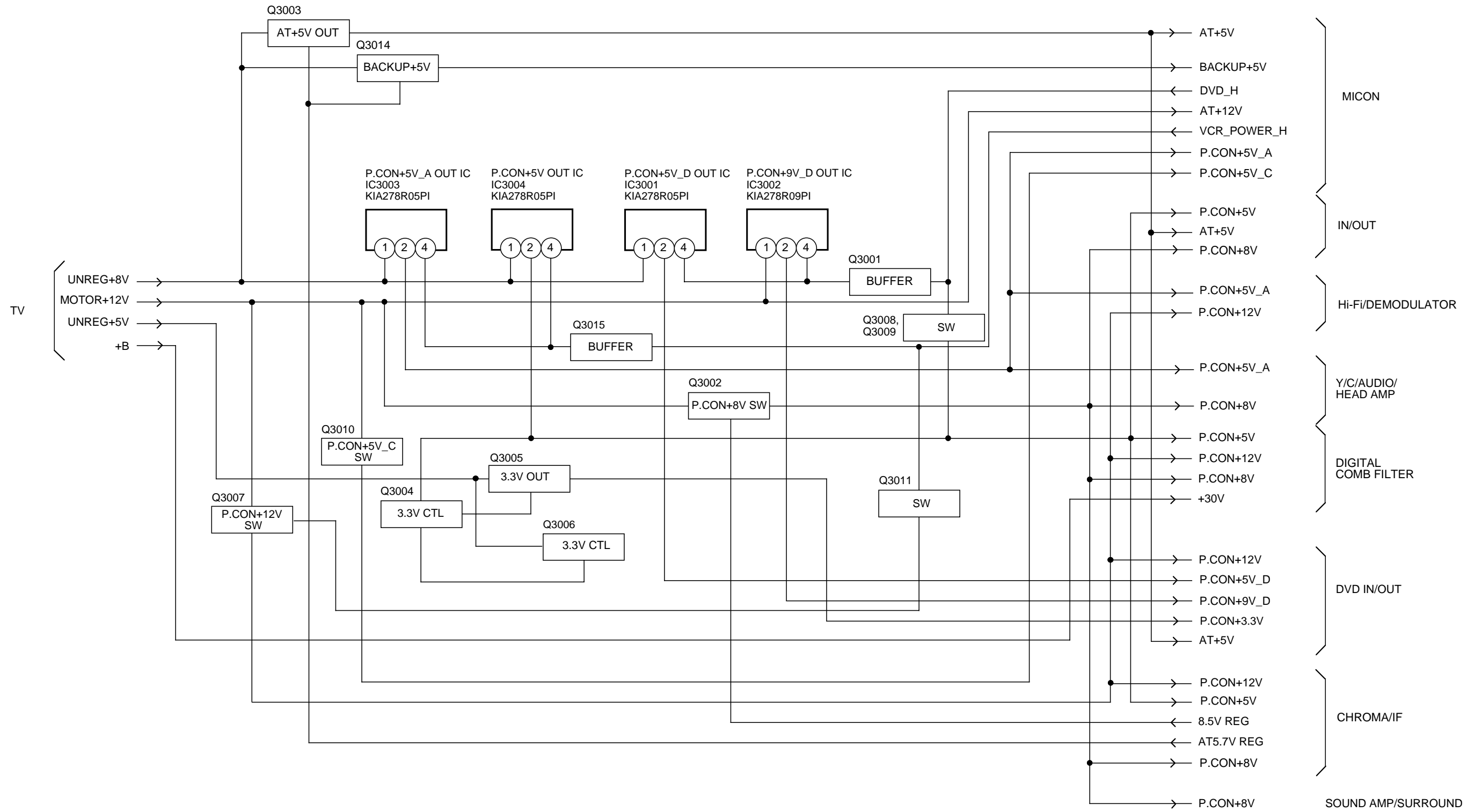
DIGITAL COMB FILTER BLOCK DIAGRAM



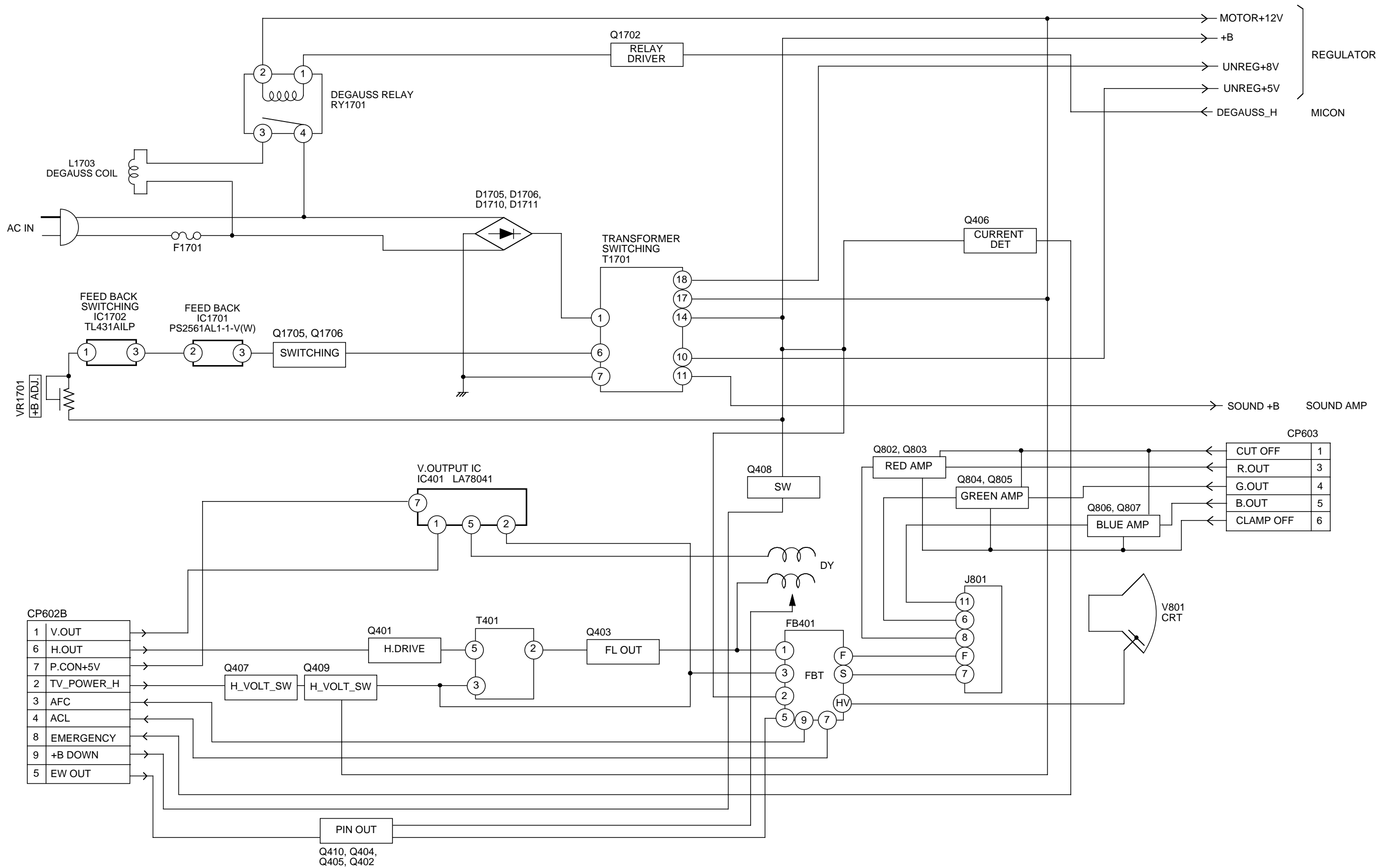
DVD IN/OUT BLOCK DIAGRAM



REGULATOR BLOCK DIAGRAM

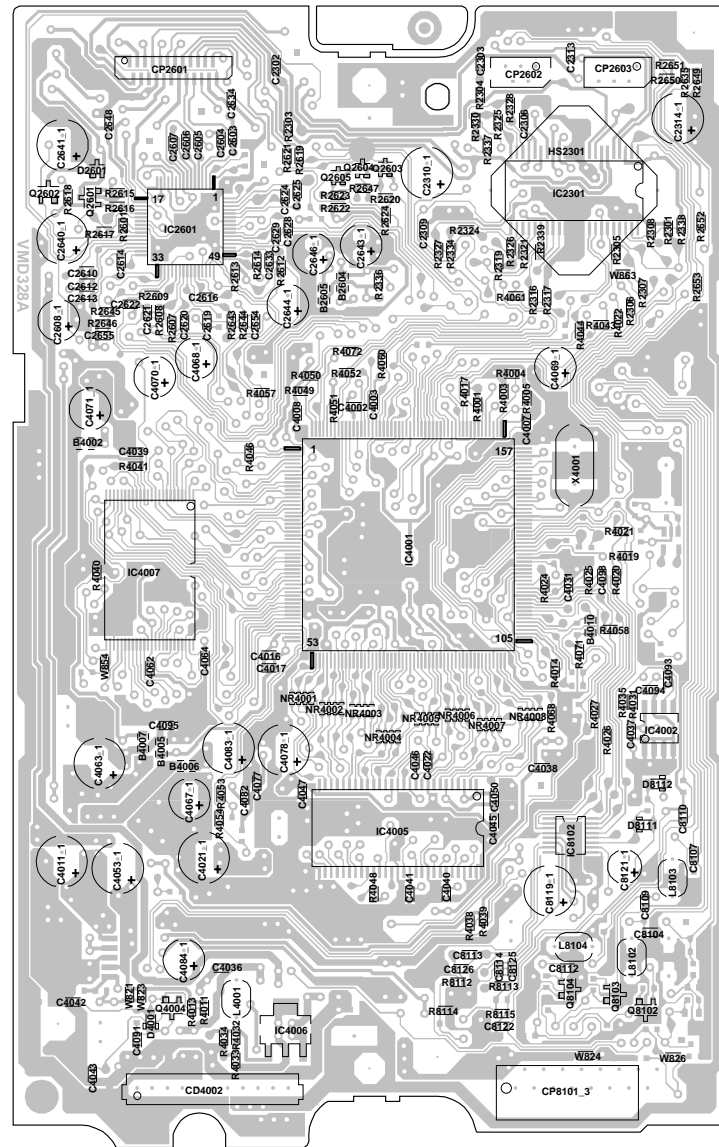


TV BLOCK DIAGRAM

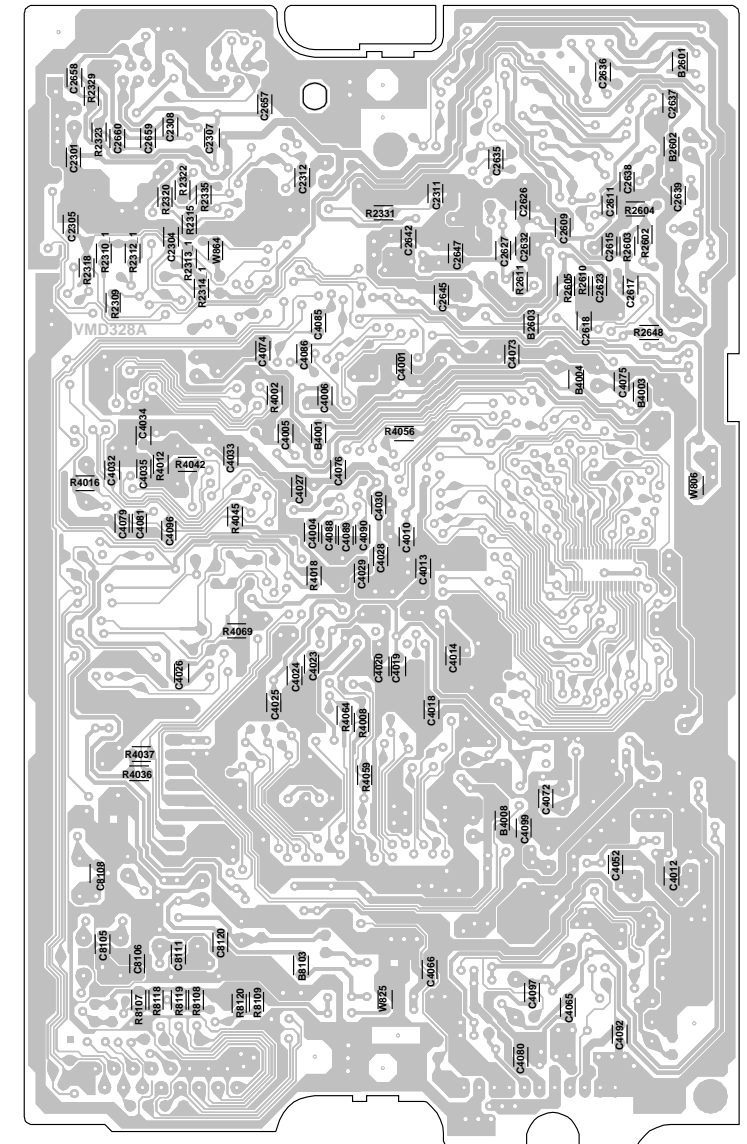


PRINTED CIRCUIT BOARDS

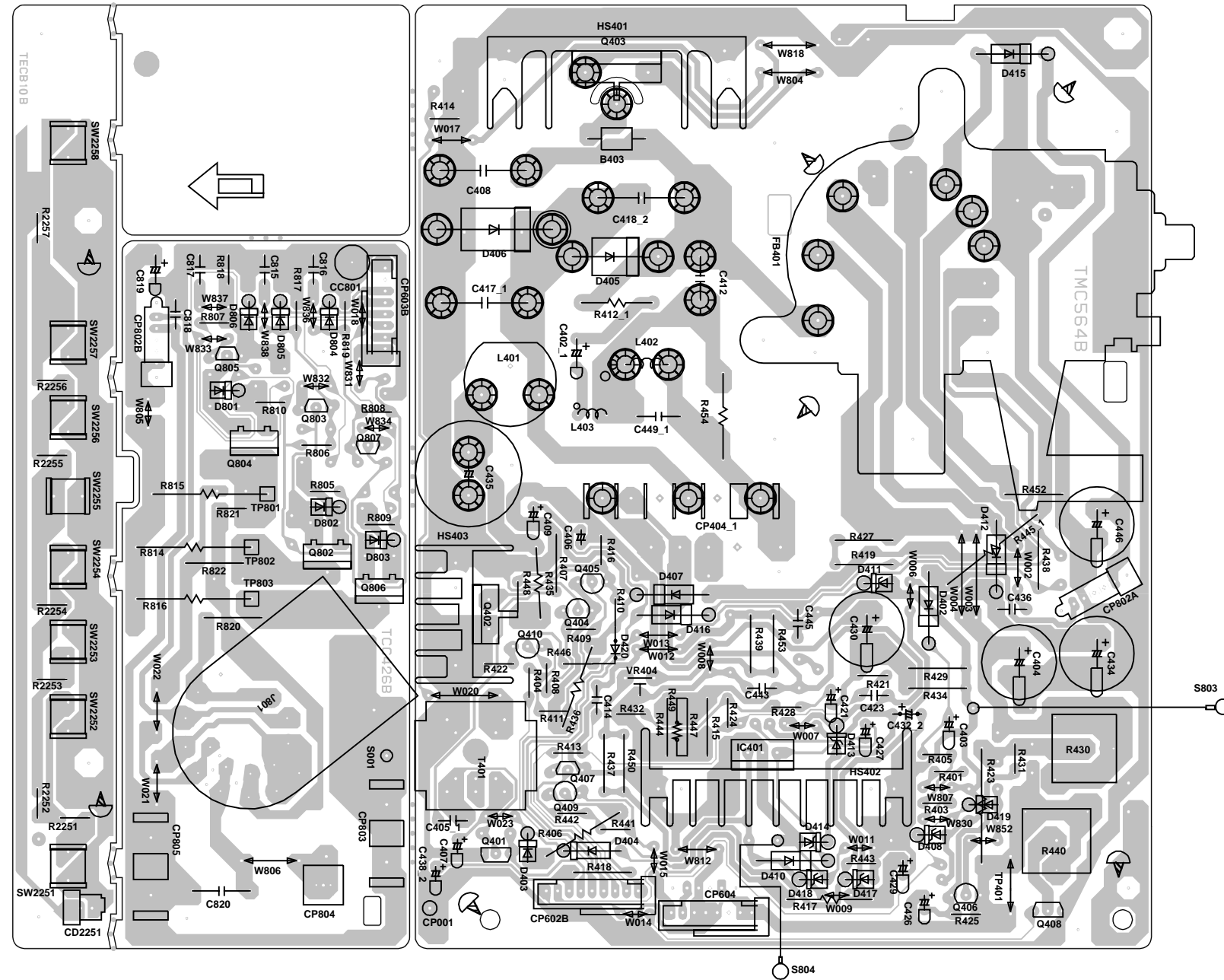
DVD (TOP SIDE)



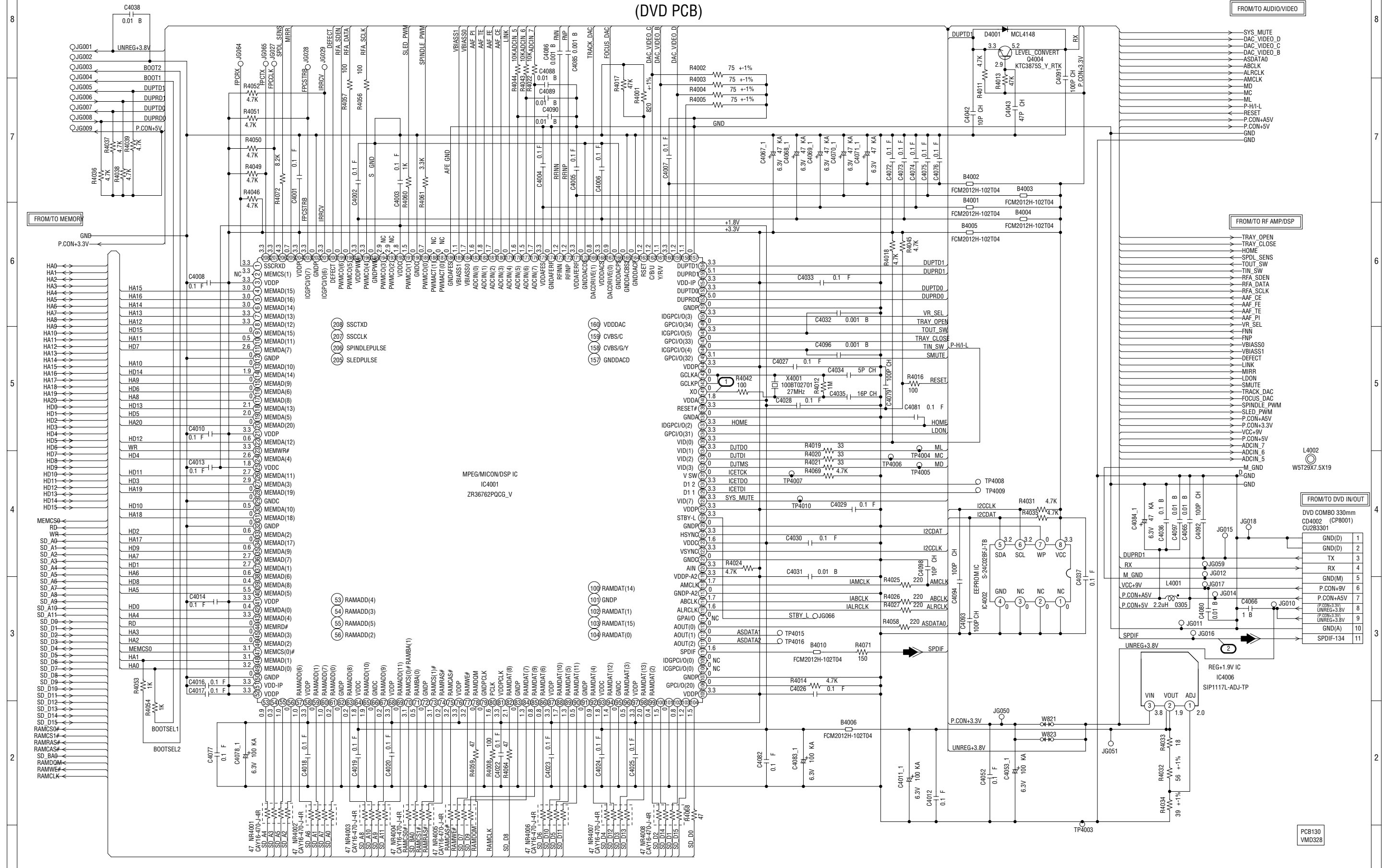
DVD (BOTTOM SIDE)



PRINTED CIRCUIT BOARDS
 DEFLECTION/CRT/OPERATION
 SOLDER SIDE



MPEG/MICON/DSP SCHEMATIC DIAGRAM (DVD PCB)



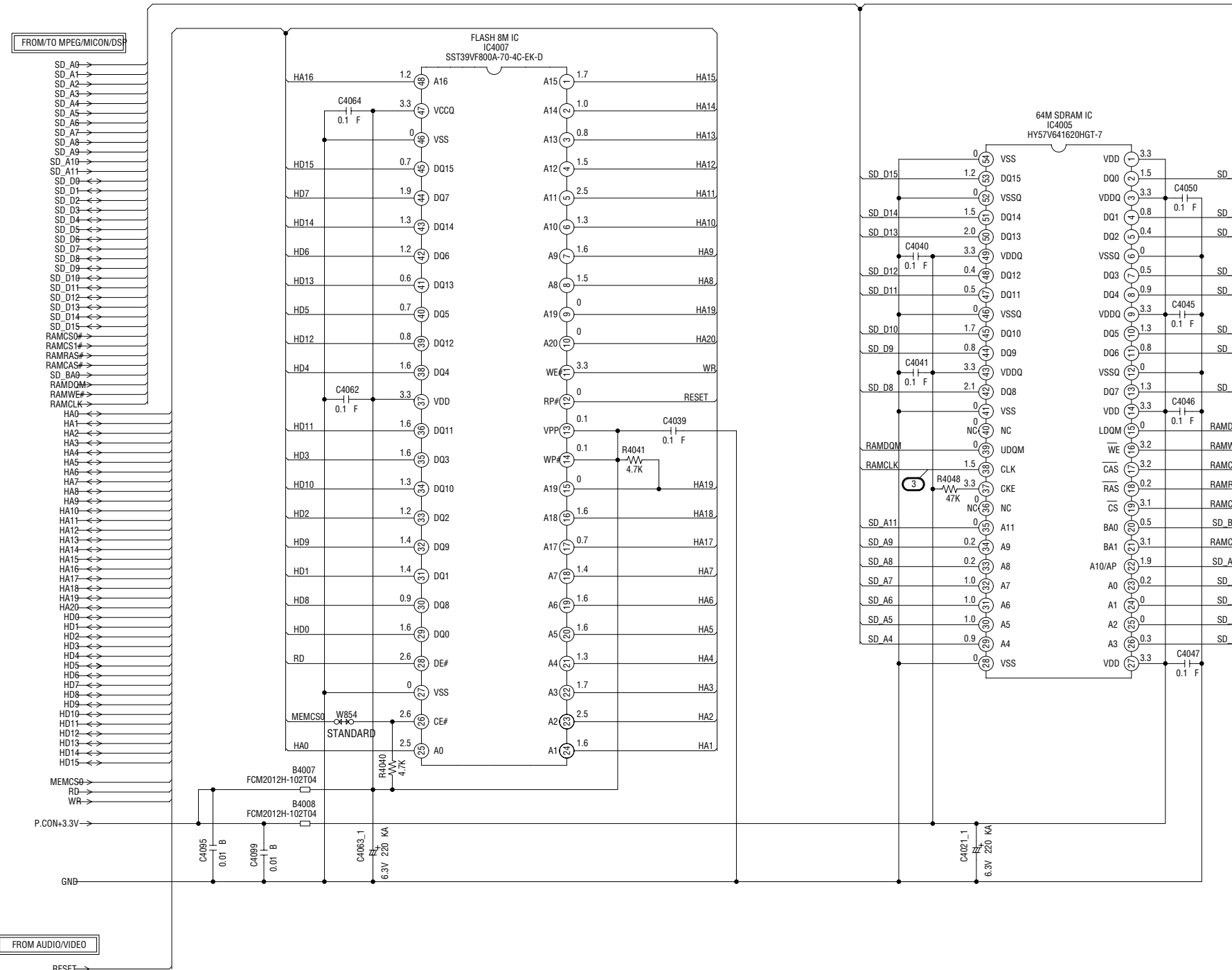
← DIGITAL AUDIO SIGNAL(PB)

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

PCB130
VMD328

MEMORY SCHEMATIC DIAGRAM (DVD PCB)



FROM/TO MPEG/MICON/DSR

FROM AUDIO/VIDEO

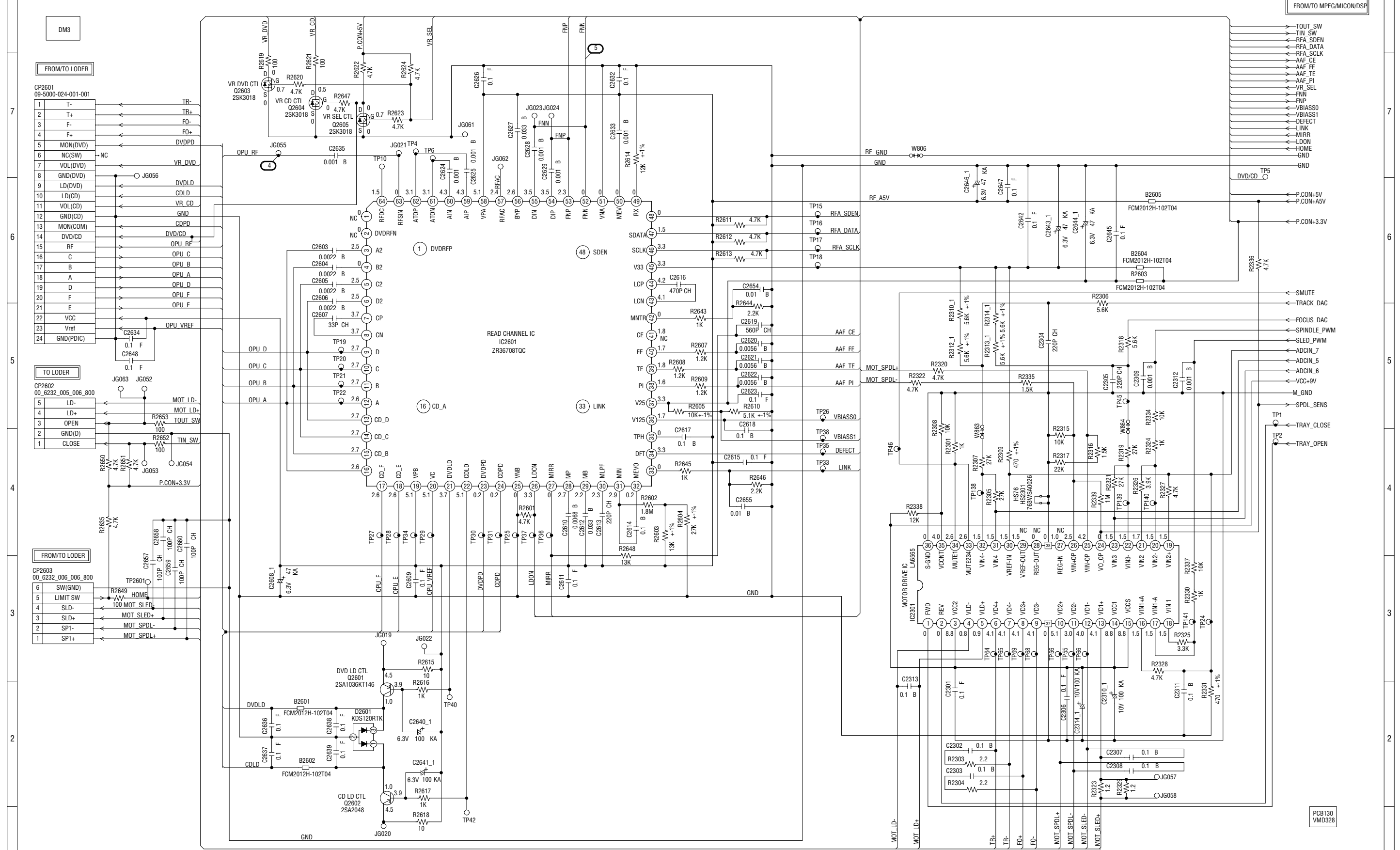
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB130
VMD328

RF AMP/DSP SCHEMATIC DIAGRAM

(DVD PCB)



DM3

FROM/TO LOADER

1	T-	TR-
2	T+	TR+
3	F-	FO-
4	F+	FO+
5	MON(DVD)	DVDPD
6	NC(SW)	NC
7	VOL(DVD)	VR DVD
8	GND(DVD)	DVDLD
9	LD(DVD)	CDLD
10	LD(CD)	VR CD
11	VOL(CD)	GND
12	GND(CD)	CDPD
13	MON(COM)	DVD/CD
14	DVD/CD	OPU RF
15	RF	OPU C
16	C	OPU B
17	B	OPU A
18	A	OPU D
19	D	OPU F
20	F	OPU E
21	E	OPU VREF
22	VCC	OPU VREF
23	Vref	OPU VREF
24	GND(PDIC)	GND

TO LOADER

5	LD-	MOT_LD-
4	LD+	MOT_LD+
3	OPEN	TOUT SW
2	GND(D)	TIN SW
1	CLOSE	CLOSE

FROM/TO LOADER

6	SW(GND)	HOME
5	LIMIT SW	HOME
4	SLD-	MOT_SLED-
3	SLD+	MOT_SLED+
2	SP1-	MOT_SPDL-
1	SP1+	MOT_SPDL+

FROM/TO MPEG/MICON/DSP

TOUT SW
TIN SW
RFA_SDEN
RFA_DATA
RFA_SCLK
AAF_CE
AAF_FE
AAF_PI
VR_SEL
FNN
FNP
VBIASS0
VBIASS1
DEFECT
LINK
MIRR
LDON
HOME
GND
GND

P.CON+5V
P.CON+3.3V

SMUTE
TRACK_DAC
FOCUS_DAC
SPINDLE_PWM
SLED_PWM
ADCIN_5
ADCIN_6
VCC+9V
M_GND
SPDL_SENS

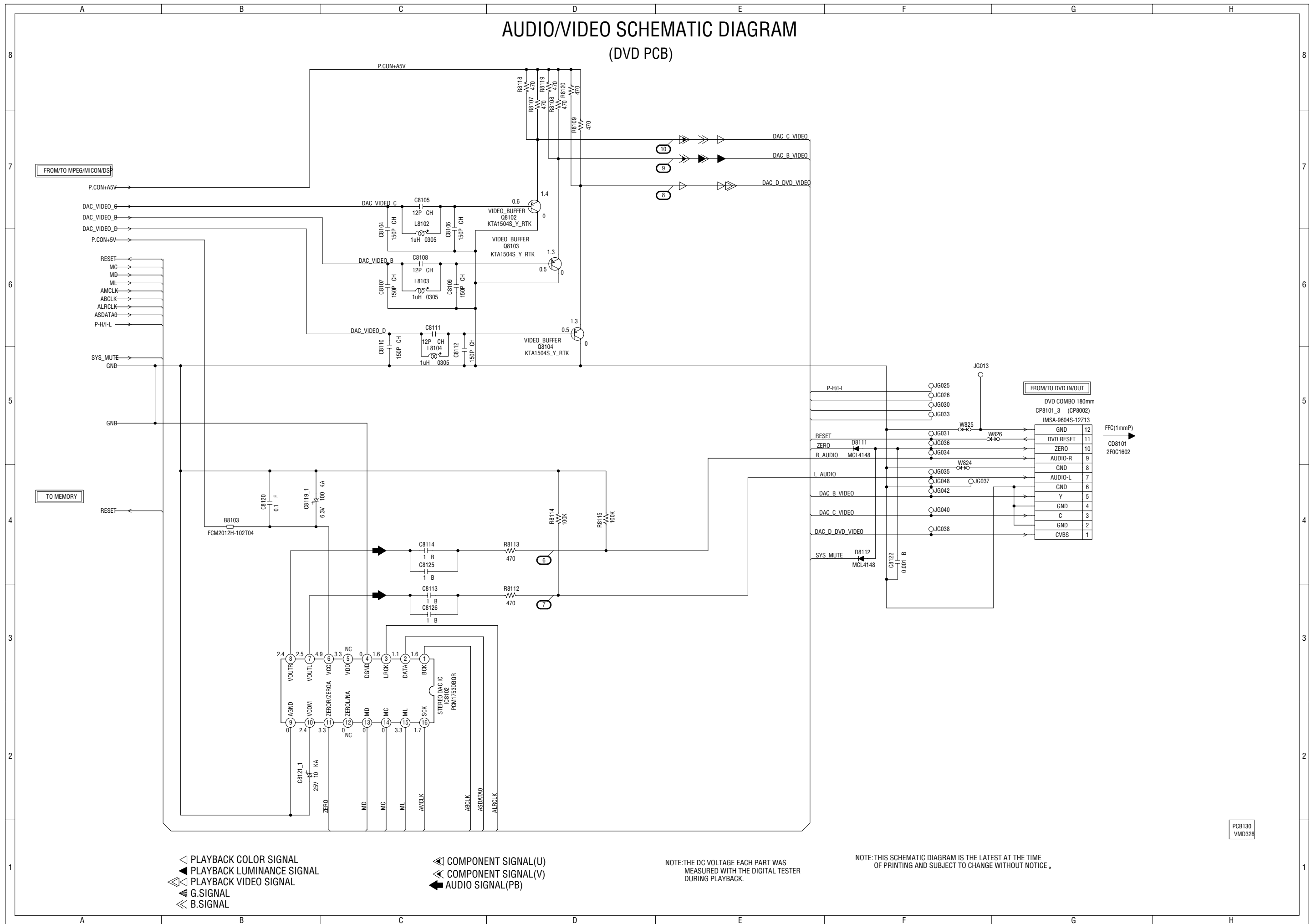
TRAY_CLOSE
TRAY_OPEN

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB130 VMD328

AUDIO/VIDEO SCHEMATIC DIAGRAM (DVD PCB)



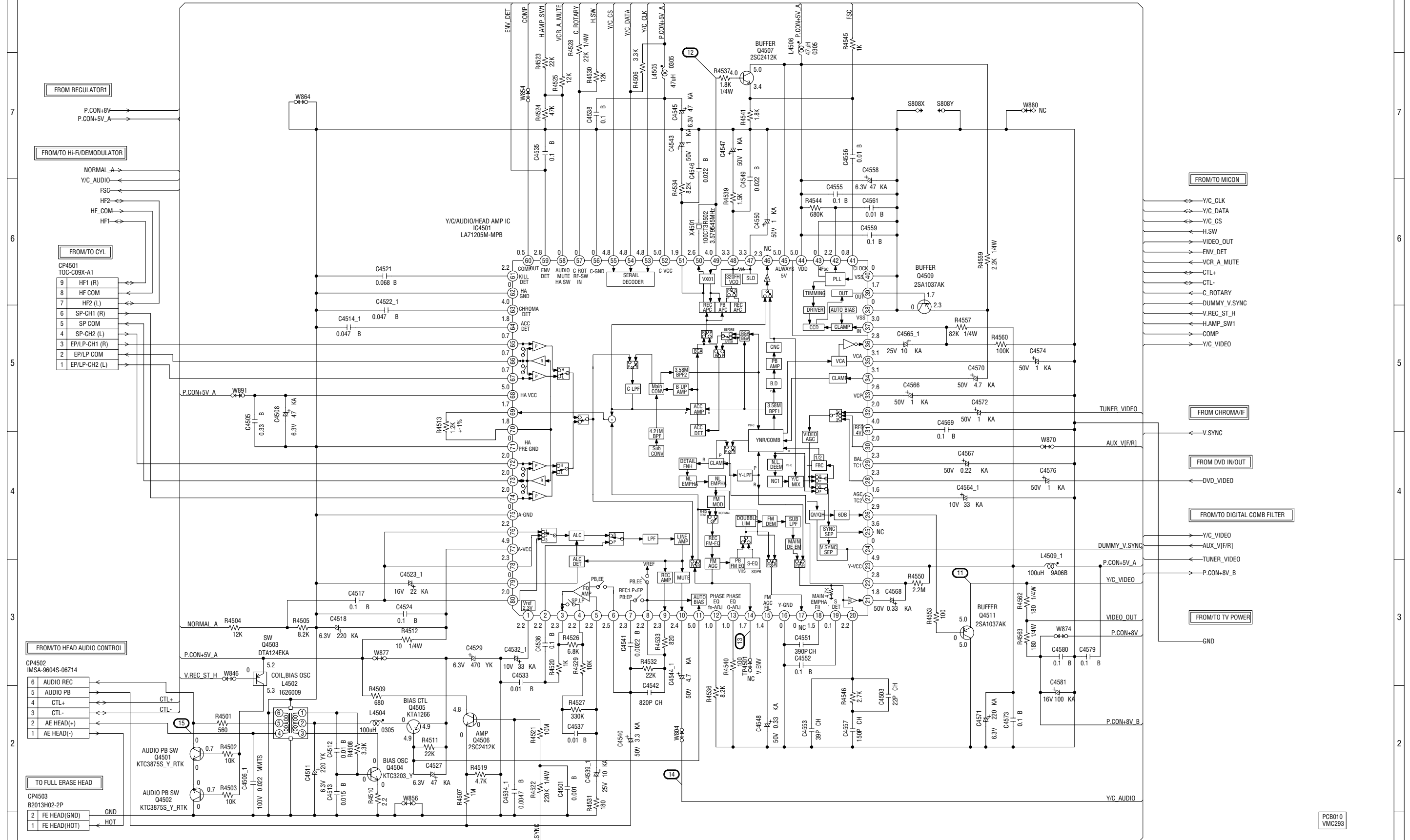
- ▷ PLAYBACK COLOR SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL
- ◁ PLAYBACK VIDEO SIGNAL
- ▲ G.SIGNAL
- ◀ B.SIGNAL
- ◁ COMPONENT SIGNAL(U)
- ◁ COMPONENT SIGNAL(V)
- ▶ AUDIO SIGNAL(PB)

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

PCB130
VMD328

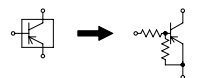
Y/C/AUDIO/HEAD AMP SCHEMATIC DIAGRAM (VCR PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

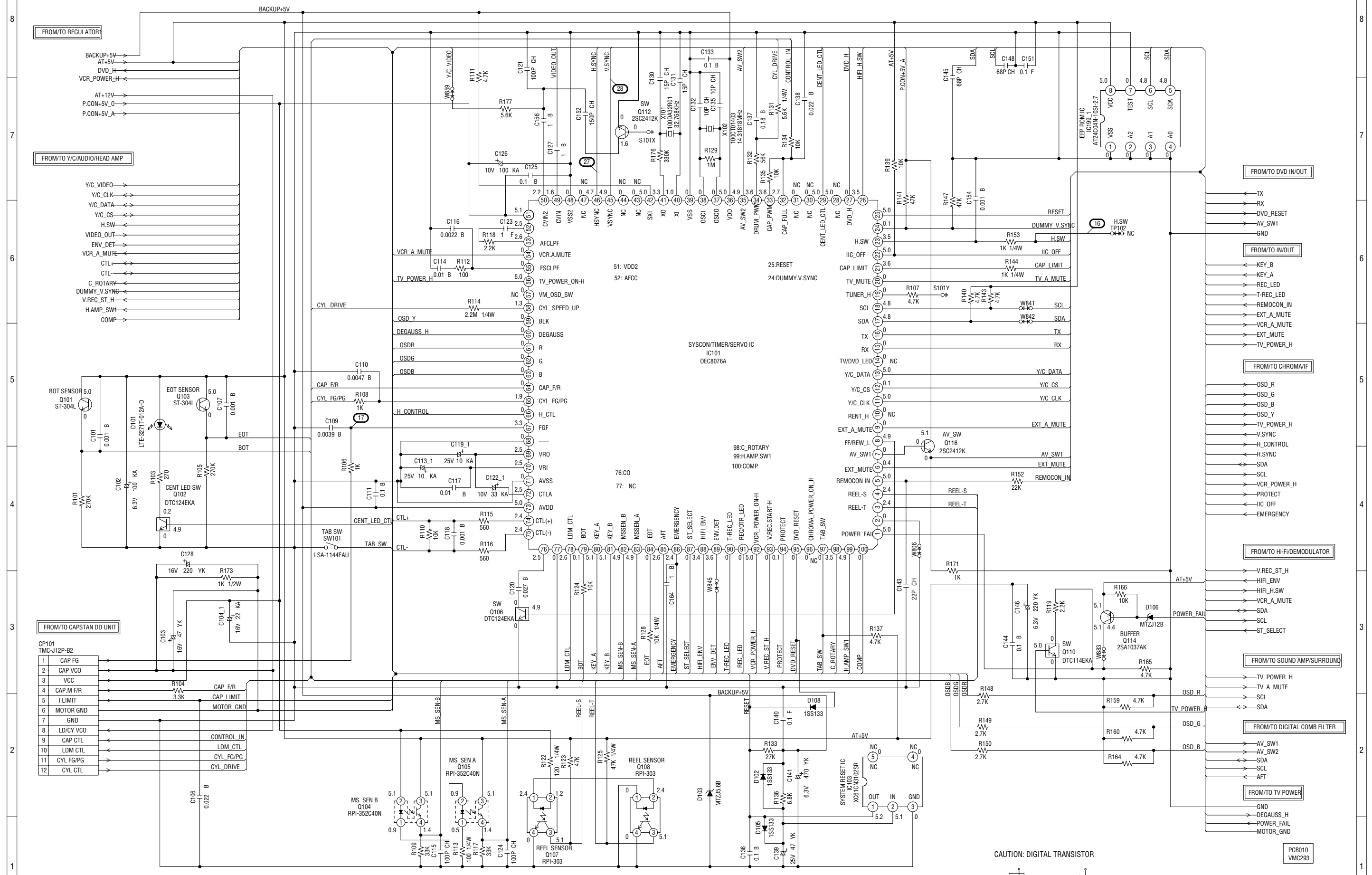
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: DIGITAL TRANSISTOR



PCB010
VMC293

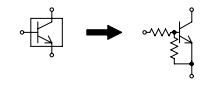
MICON SCHEMATIC DIAGRAM (VCR PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

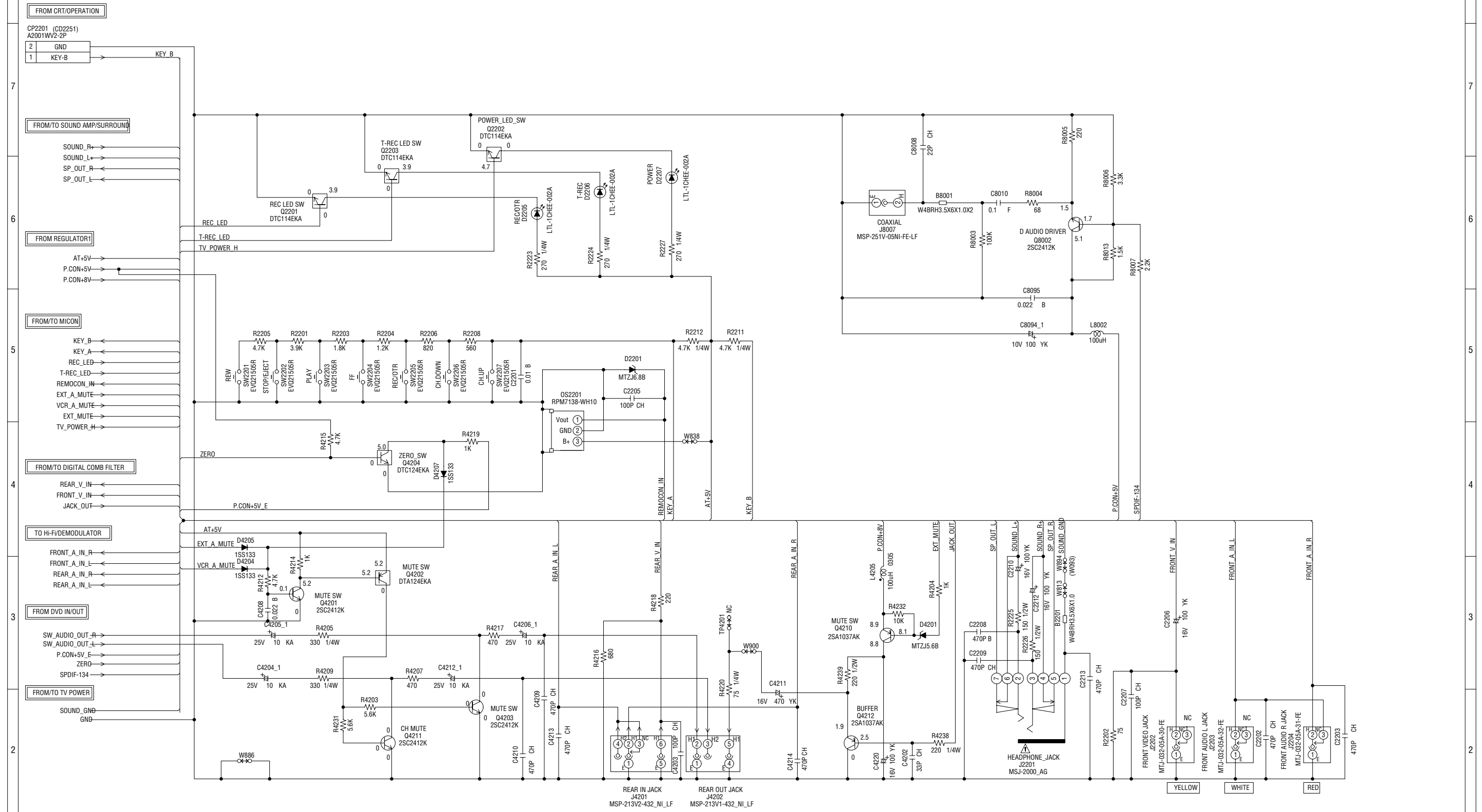
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: DIGITAL TRANSISTOR



PCB010
VMC293

IN/OUT SCHEMATIC DIAGRAM (VCR PCB)



PCB010
VMC293

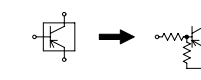
CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIÈCES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

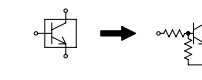
NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

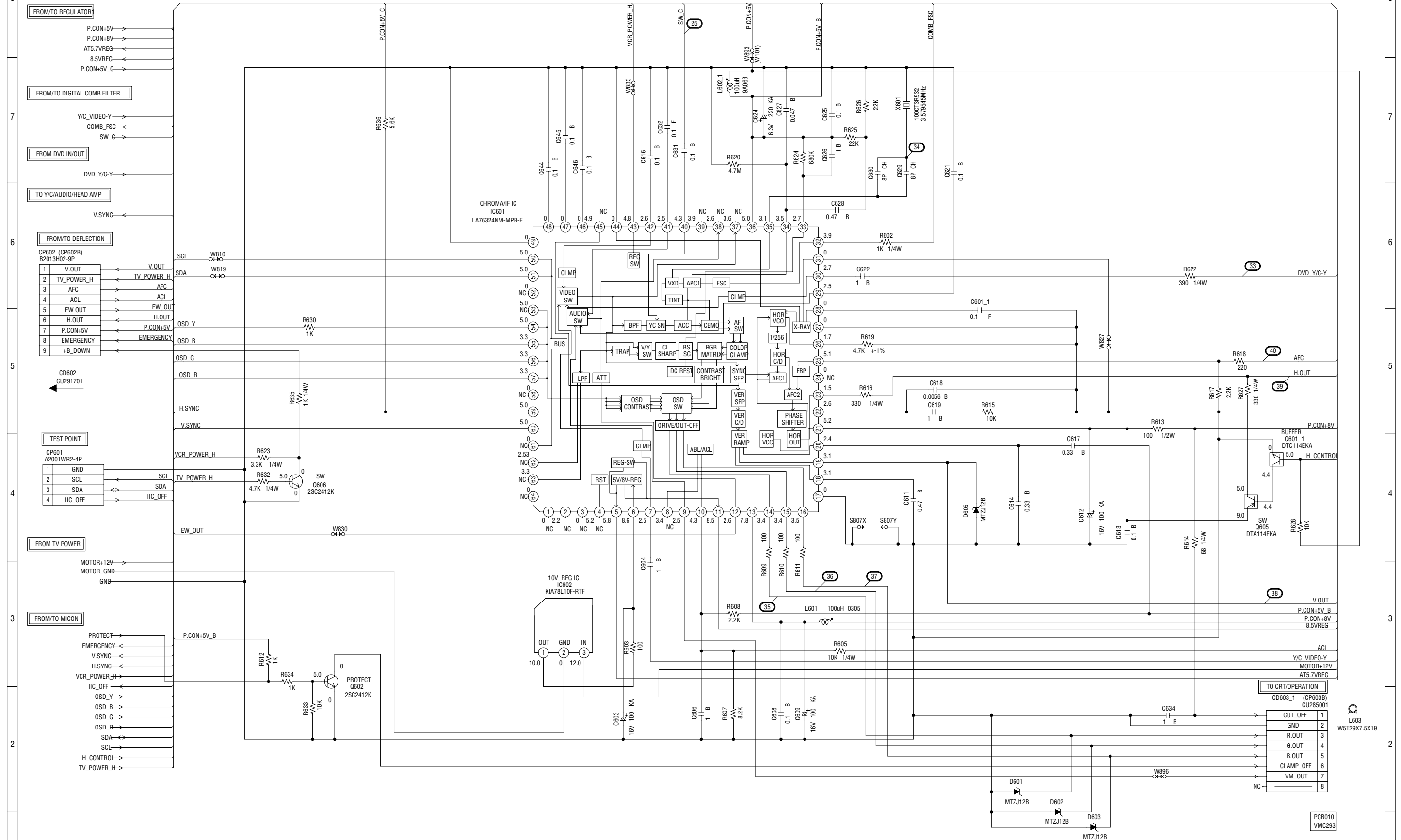
CAUTION: DIGITAL TRANSISTOR



CAUTION: DIGITAL TRANSISTOR



CHROMA/IF SCHEMATIC DIAGRAM (VCR PCB)



CAUTION: DIGITAL TRANSISTOR

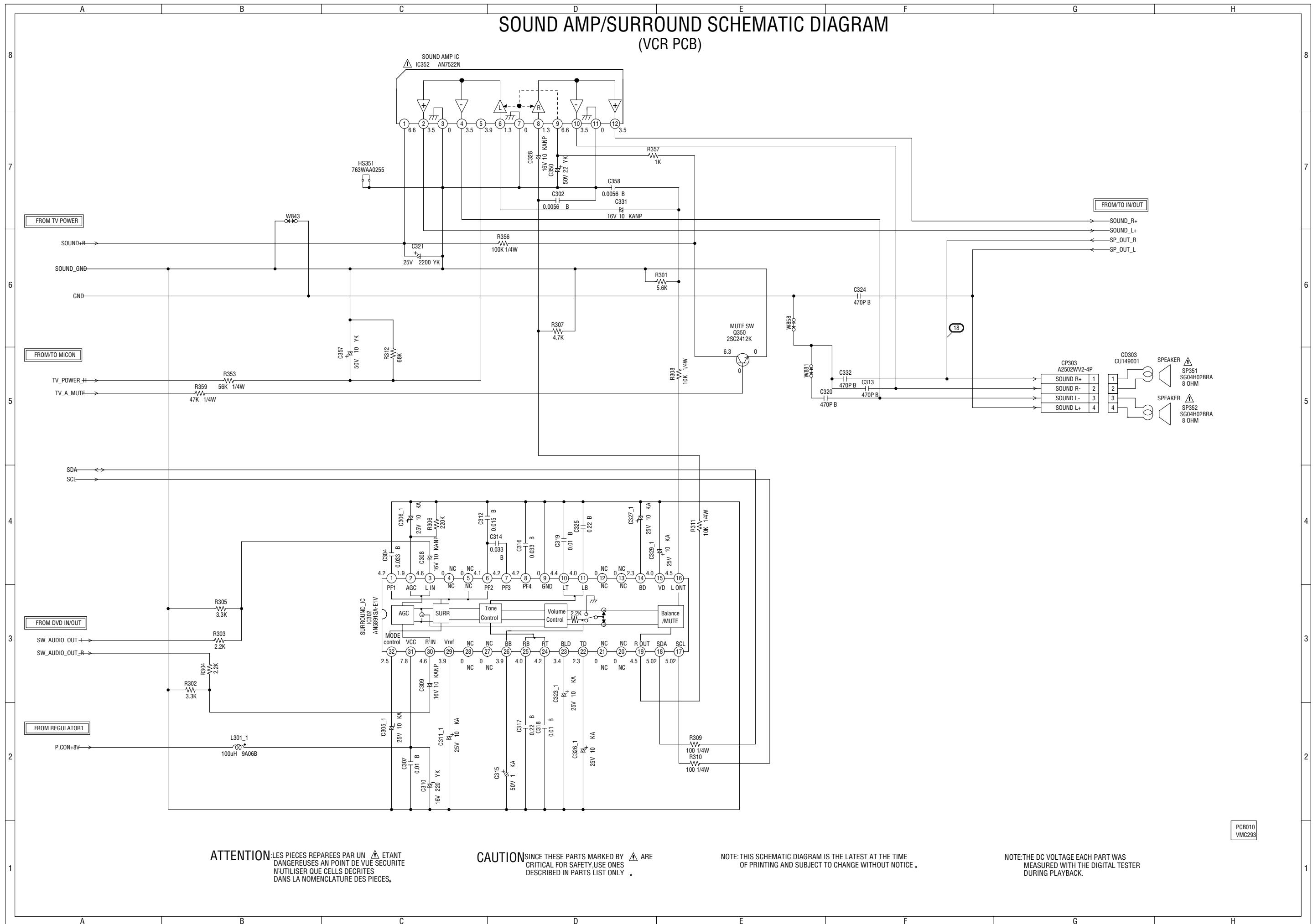
CAUTION: DIGITAL TRANSISTOR

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR. THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

SOUND AMP/SURROUND SCHEMATIC DIAGRAM (VCR PCB)



ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

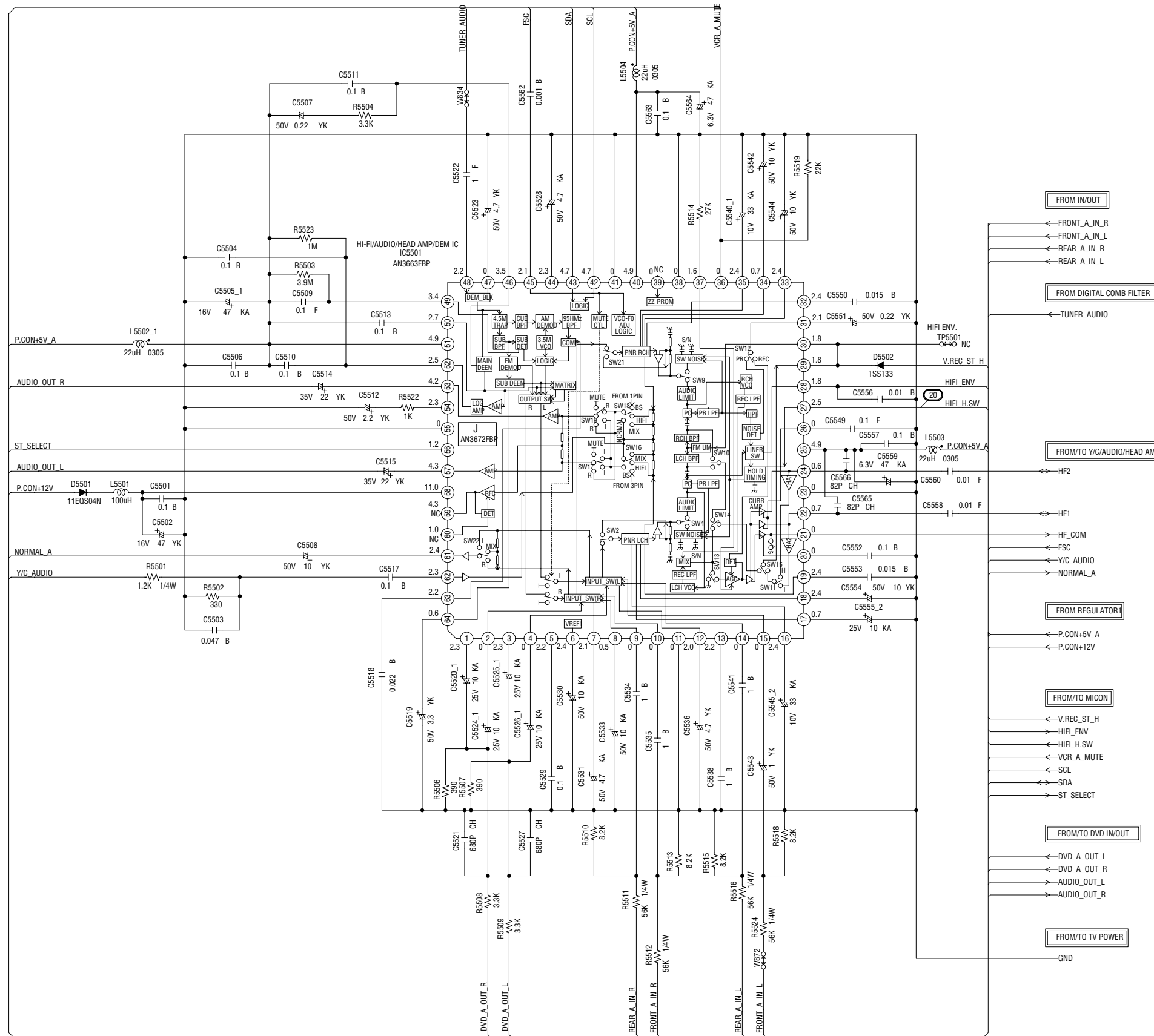
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB010
VMC293

Hi-Fi/DEMODULATOR SCHEMATIC DIAGRAM (VCR PCB)

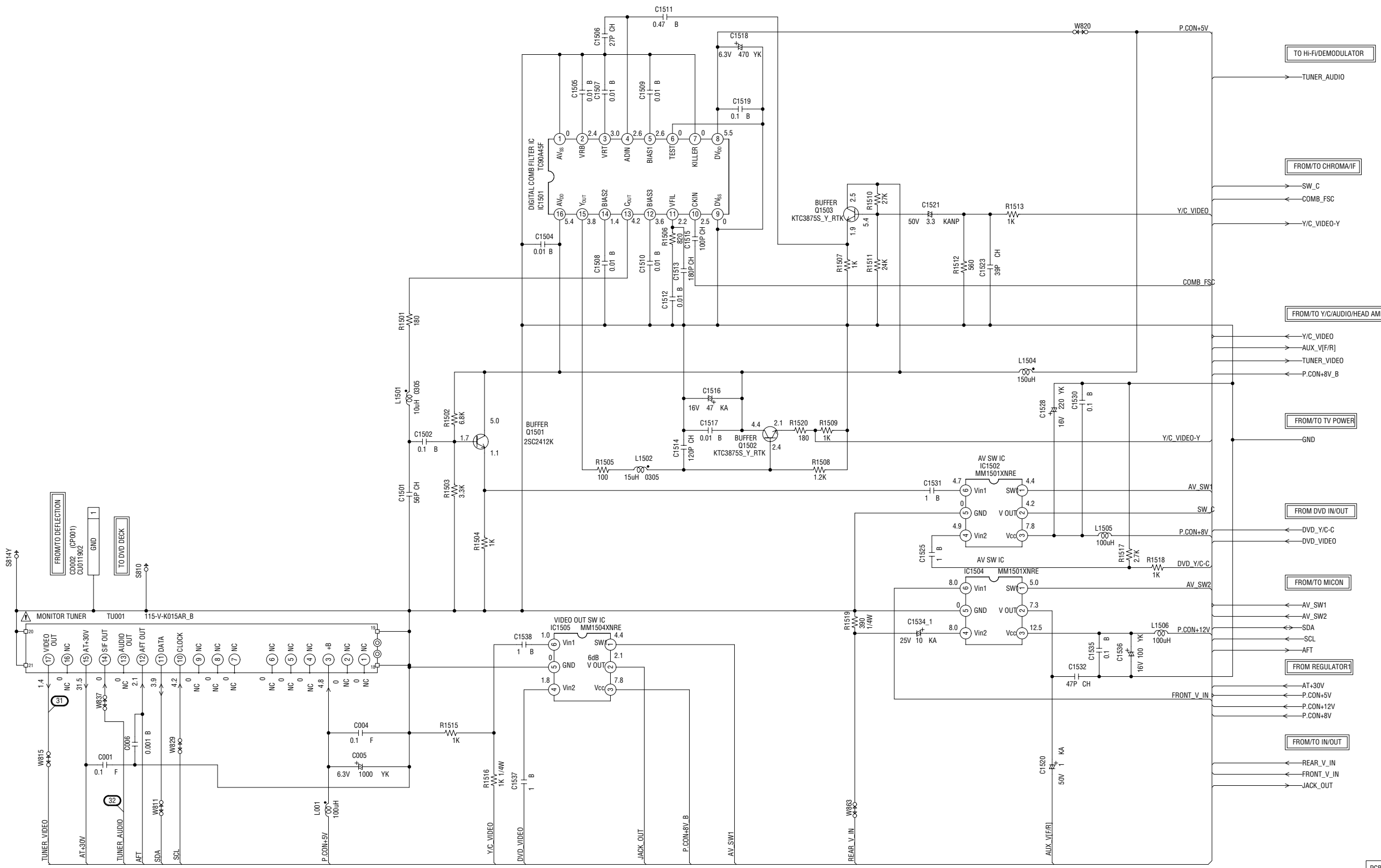


NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

PCB010
VMC293

DIGITAL COMB FILTER SCHEMATIC DIAGRAM (VCR PCB)



CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

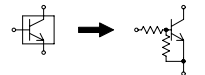
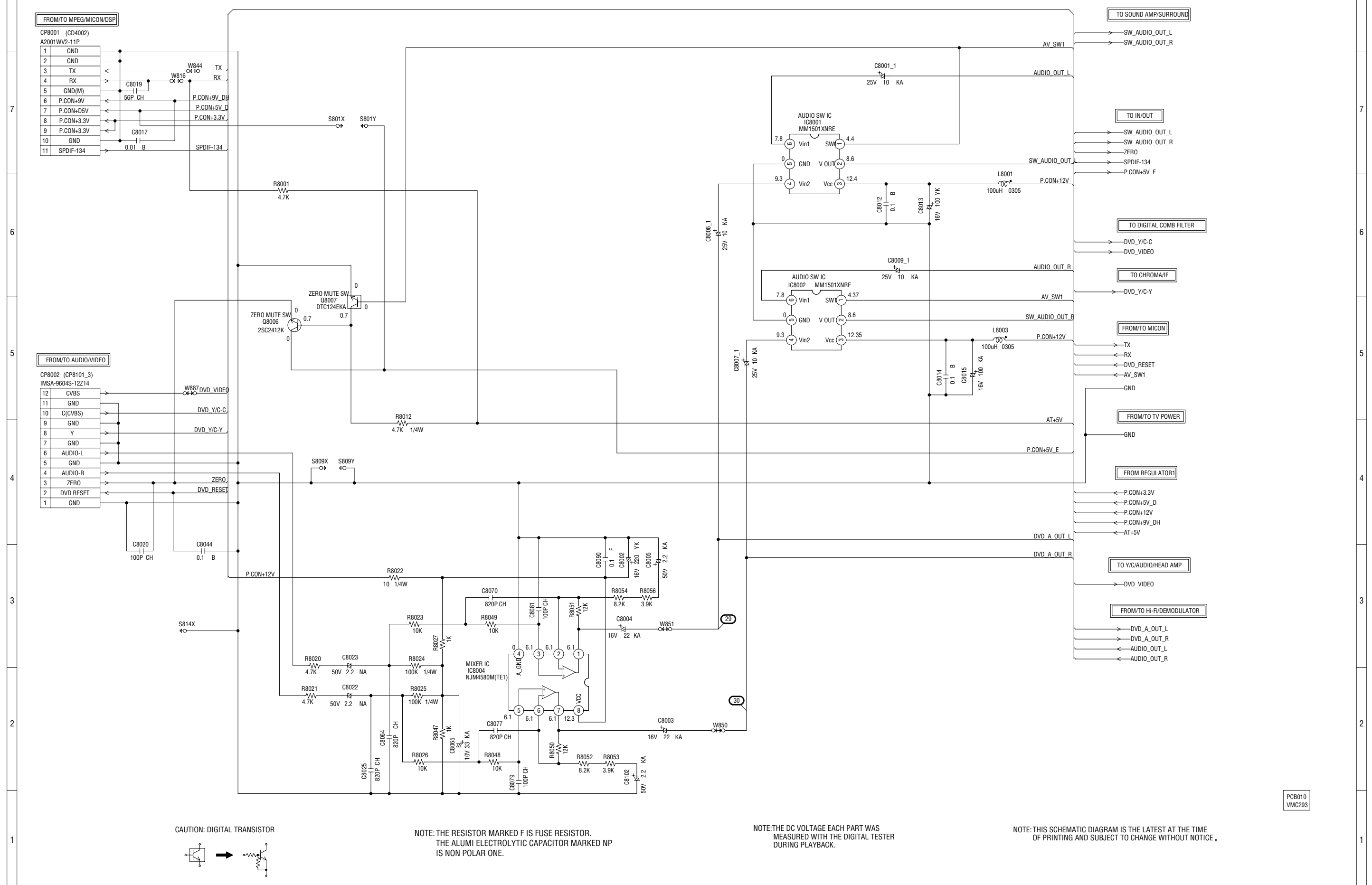
ATTENTION LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB010
VMC293

DVD IN/OUT SCHEMATIC DIAGRAM (VCR PCB)



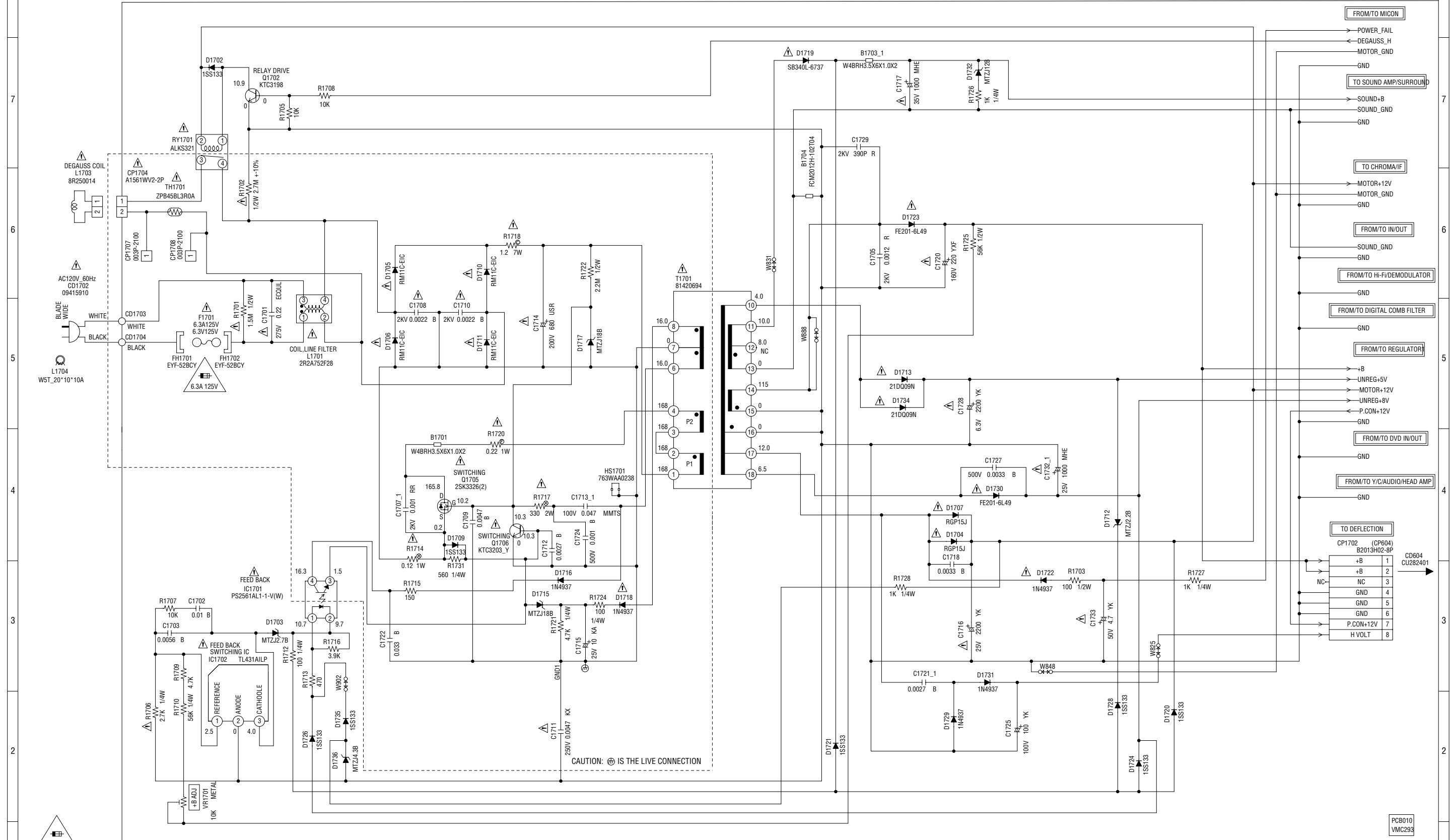
NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR.
THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP
IS NON POLAR ONE.

NOTE: THE DC VOLTAGE EACH PART WAS
MEASURED WITH THE DIGITAL TESTER
DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

PC8010
VMC293

TV POWER SCHEMATIC DIAGRAM (VCR PCB)



CAUTION FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE FUSE 6.3A 125V (F1701)

ATTENTION POUR UNE PROTECTION CONTINUE LES RISQUES D'INCENDIE N'UTILISER QUE DES FUSIBLE DE MEME TYPE 6.3A 125V (F1701)

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

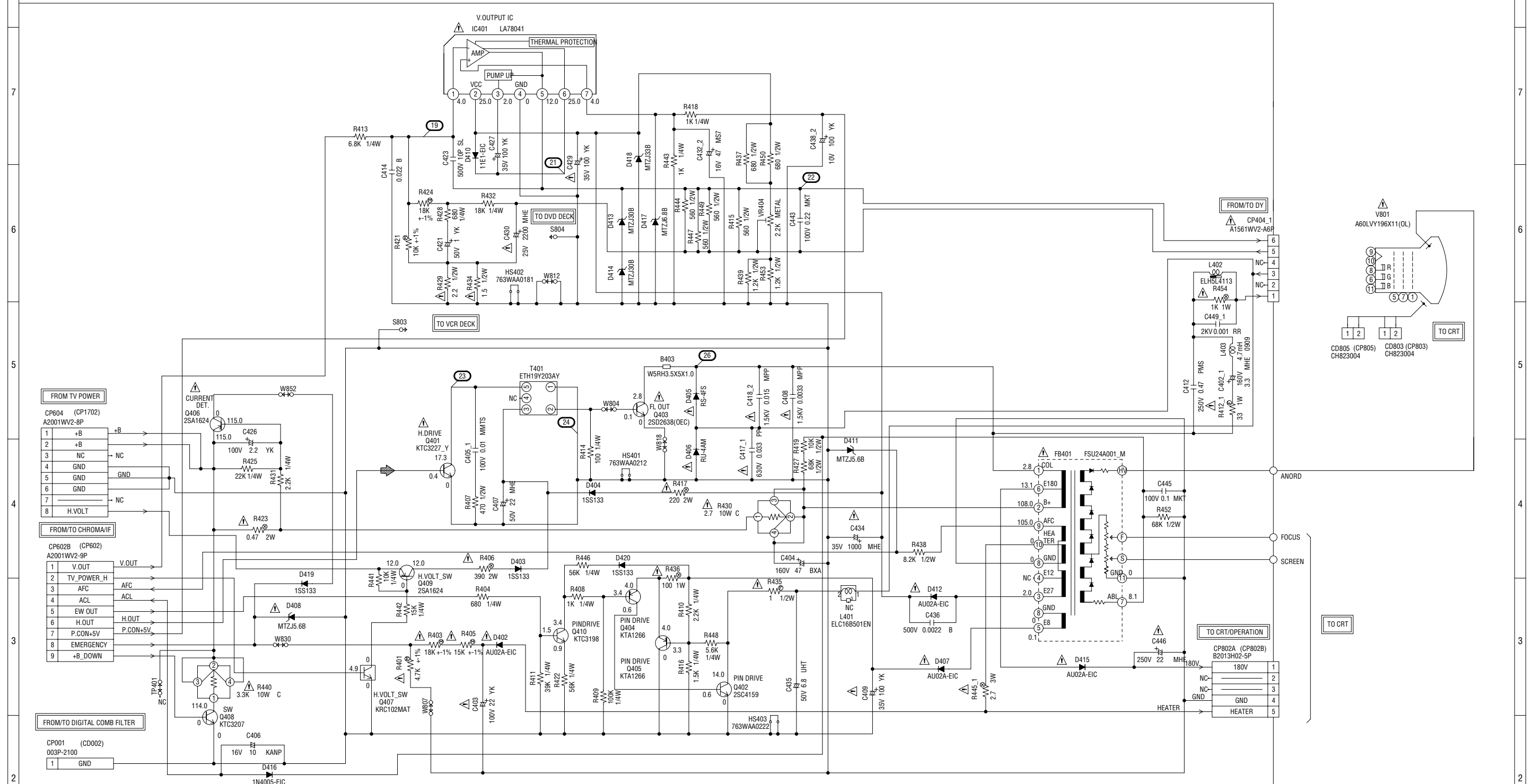
CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIECES.

NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR. THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP IS NON POLAR ONE.

DEFLECTION SCHEMATIC DIAGRAM

(DEFLECTION PCB)



PCB080
TMC564

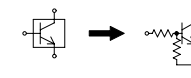
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

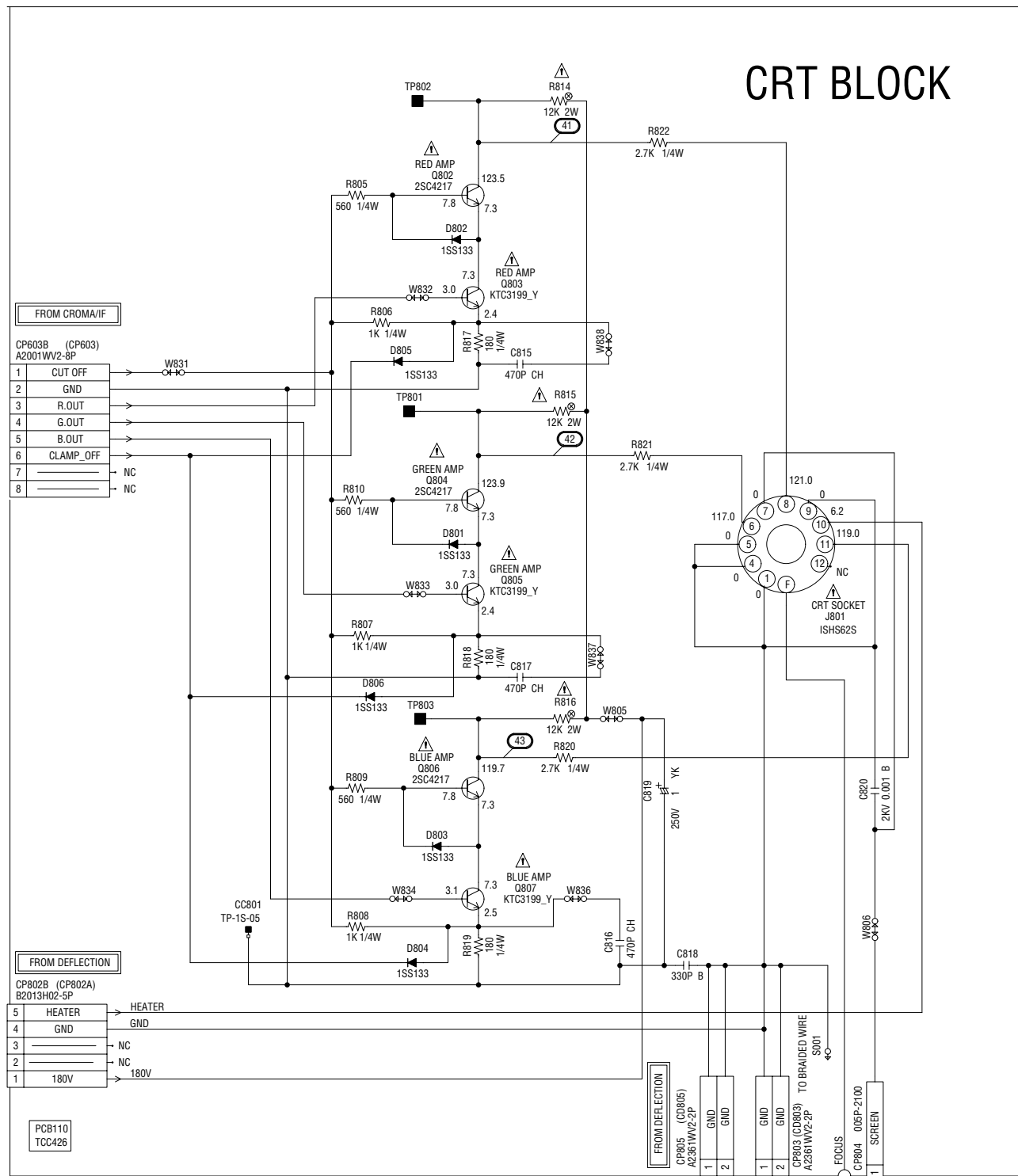
ATTENTION LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: DIGITAL TRANSISTOR

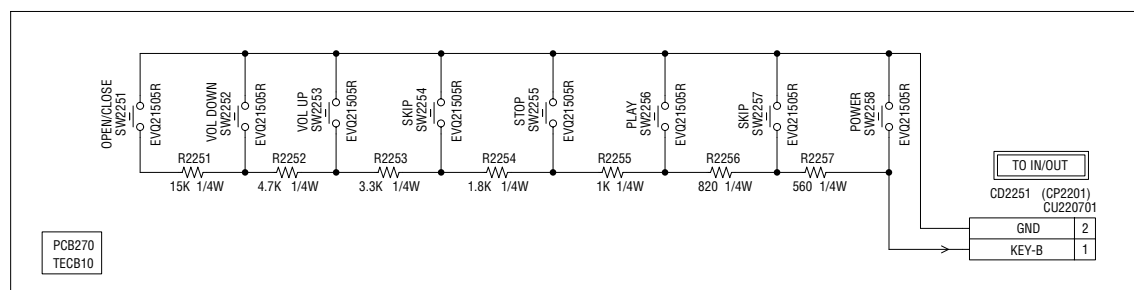


CRT/OPERATION SCHEMATIC DIAGRAM (CRT PCB)

CRT BLOCK



(OPERATION PCB)

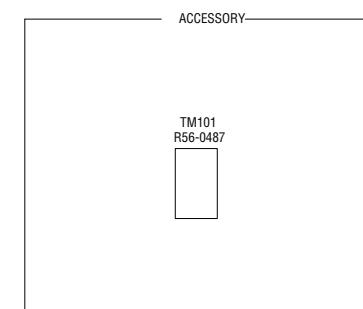


NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

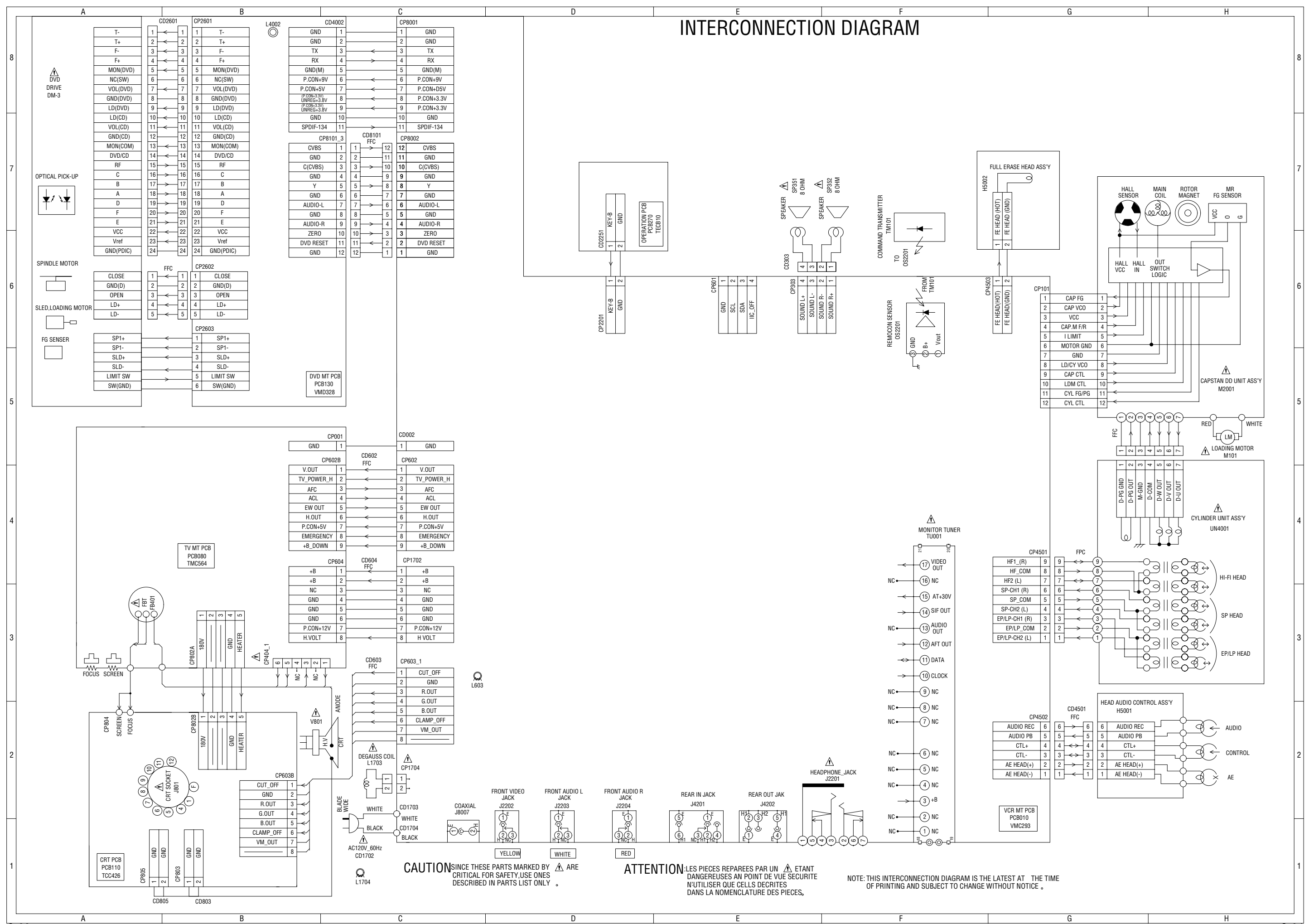
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.



INTERCONNECTION DIAGRAM



CAUTION SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION LES PIECES REPARÉES PAR UN ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRITES DANS LA NOMENCLATURE DES PIECES.

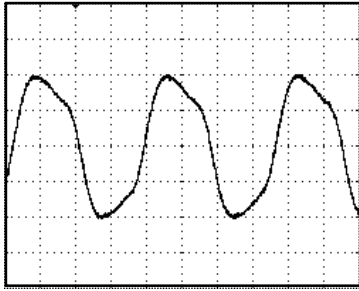
NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

WAVEFORMS

MPEG/MICON/DSP

10ns
100mV

①



100ns
100mV

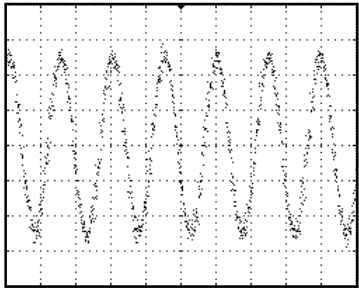
②



MEMORY

5ns
200mV

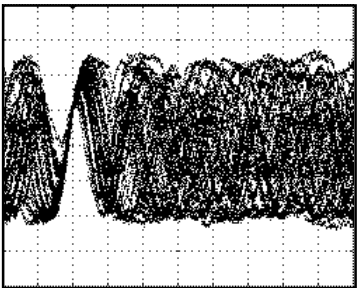
③



RF AMP/DSP

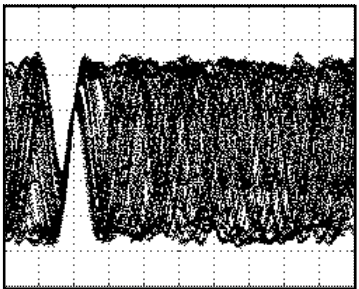
200ns
500mV

④



200ns
100mV

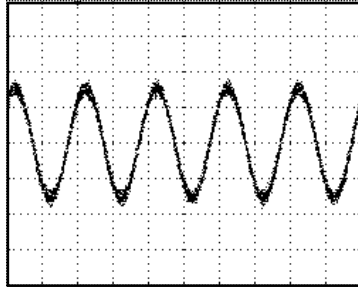
⑤



AUDIO/VIDEO

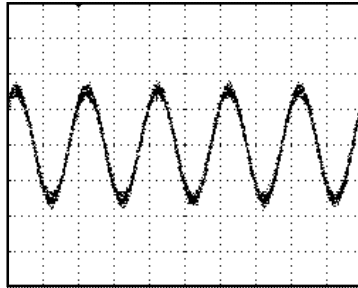
500μs
500mV

⑥



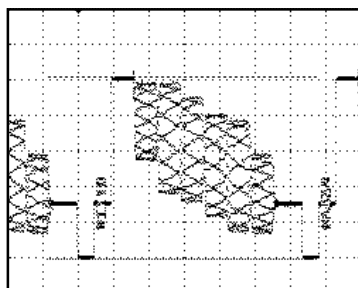
500μs
500mV

⑦



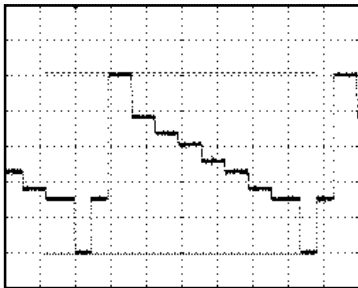
10μs
200mV

⑧



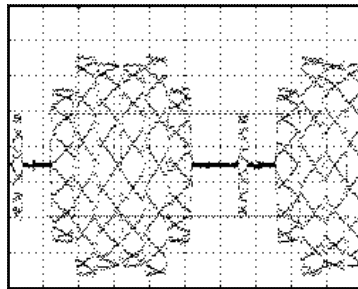
100μs
200mV

⑨



10μs
100mV

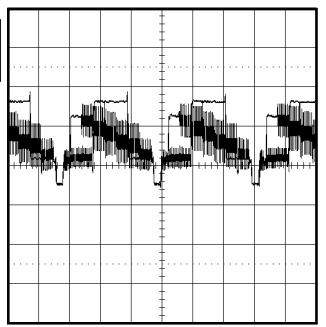
⑩



Y/C/AUDIO/HEAD AMP

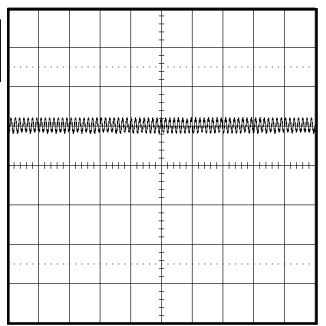
20μs
1.0V

⑪



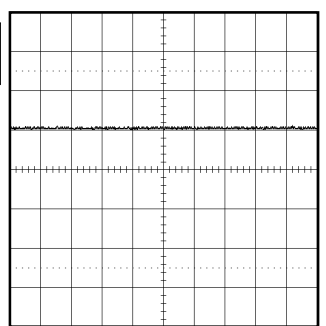
2μs
1.0V

⑫



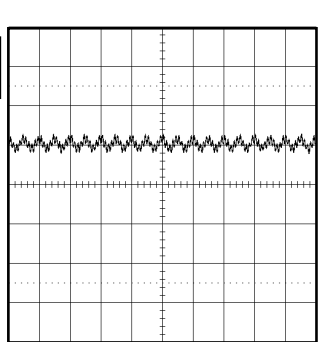
1ms
1.0V

⑬



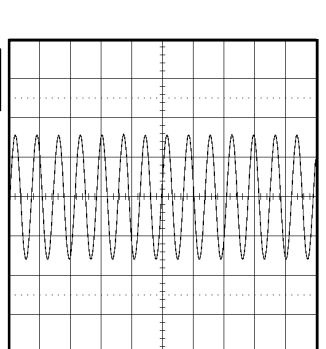
5ms
2.0V

⑭



20μs
20V

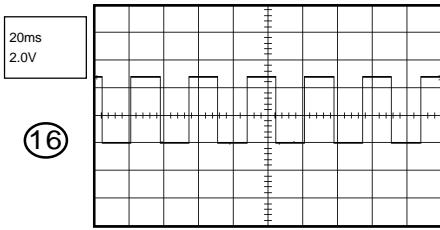
⑮



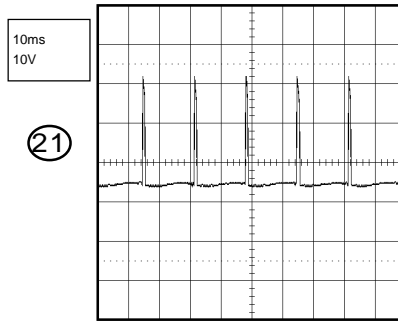
NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

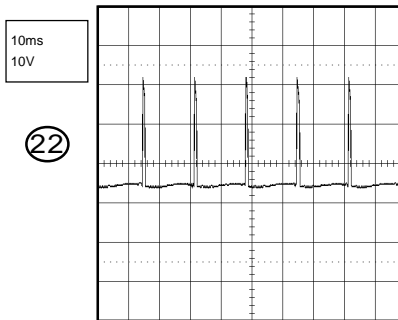
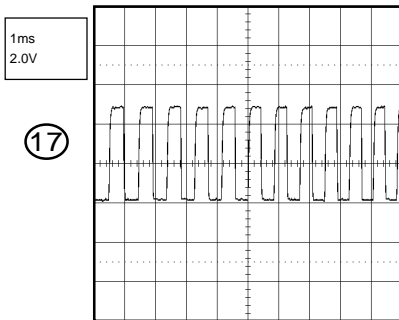
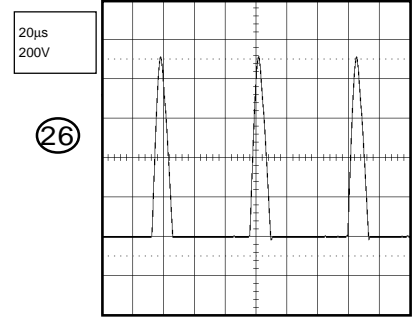
MICON



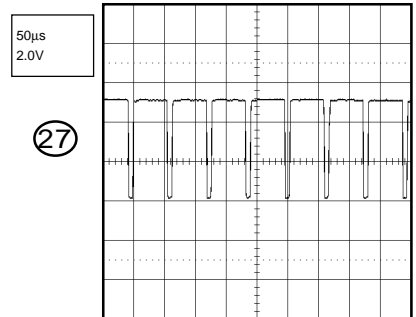
DEFLECTION



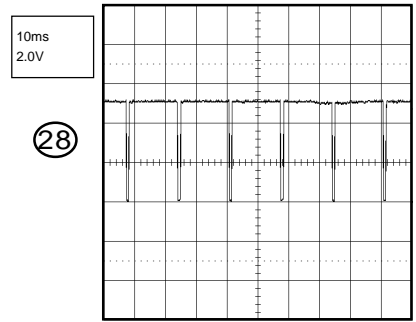
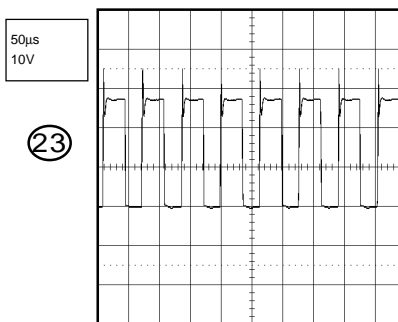
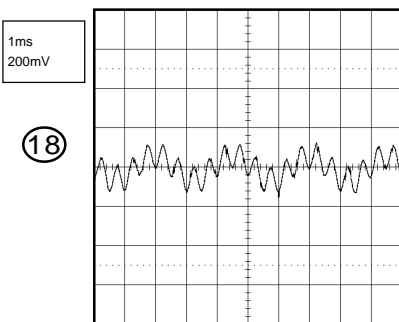
DEFLECTION



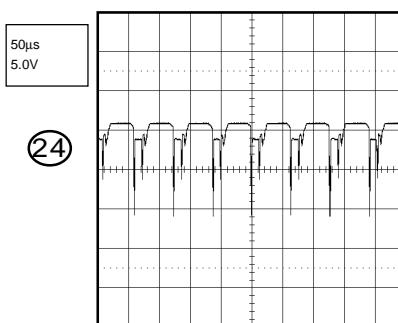
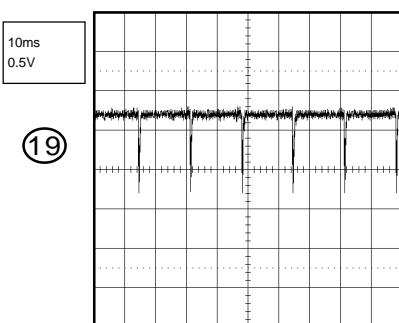
MICON



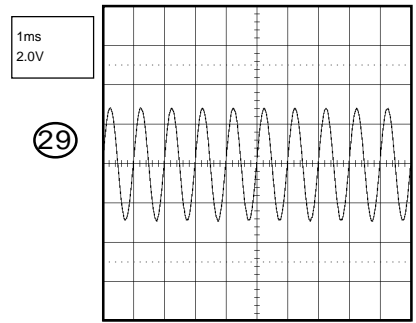
SOUND AMP/SURROUND



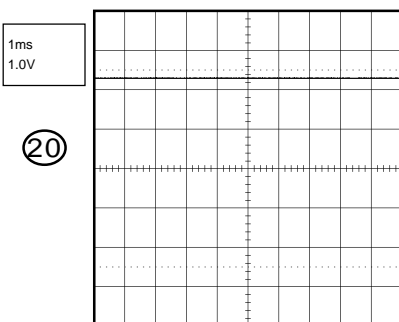
DEFLECTION



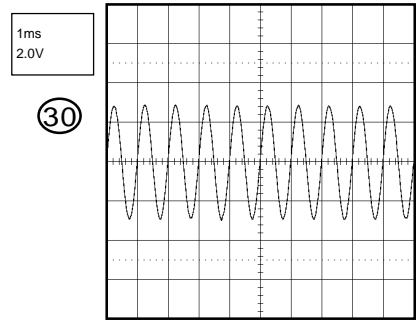
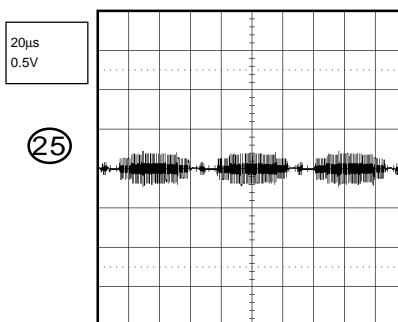
DVD IN/OUT



Hi-Fi/DEMODULATOR



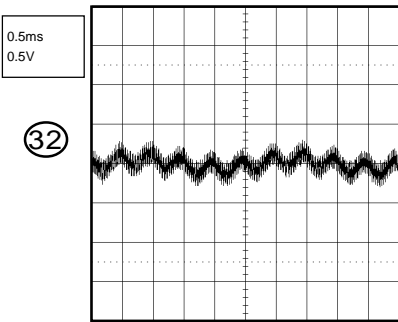
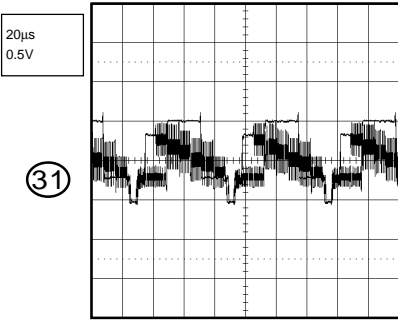
CHROMA/IF



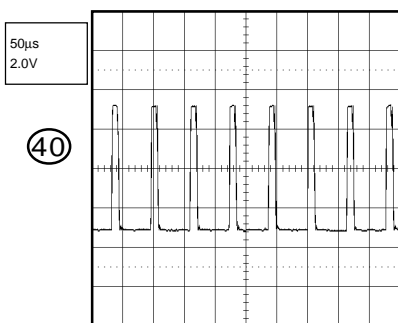
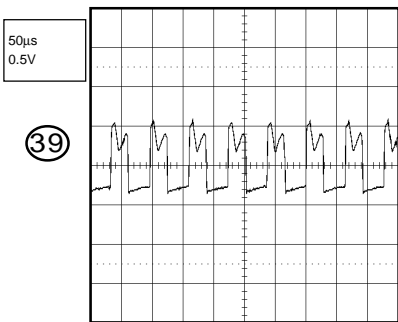
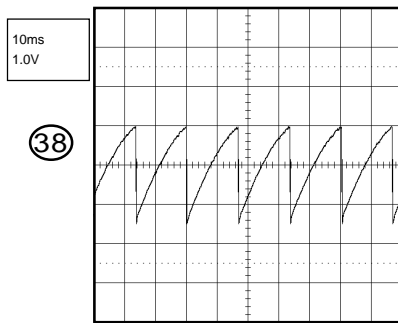
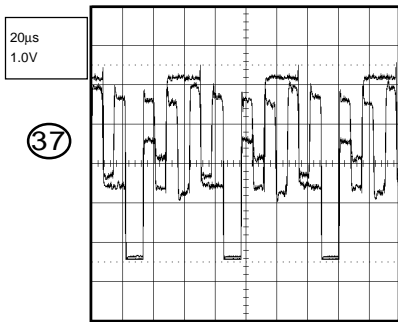
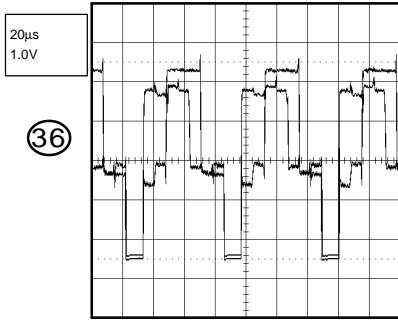
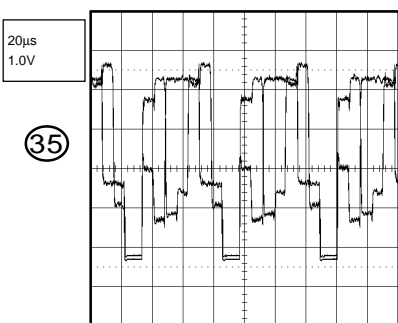
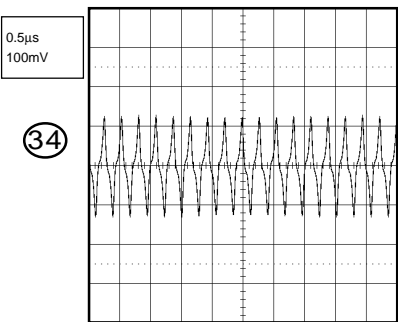
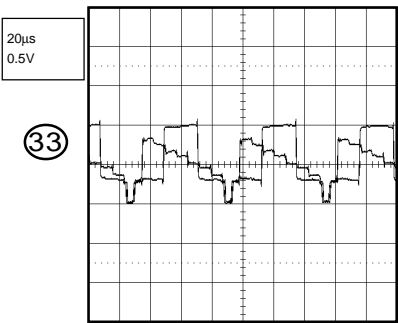
NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS

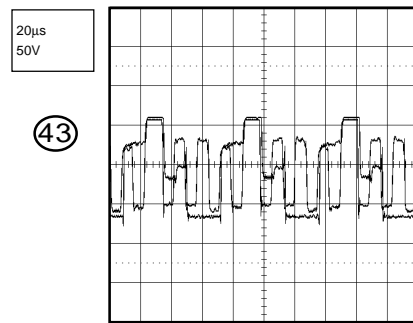
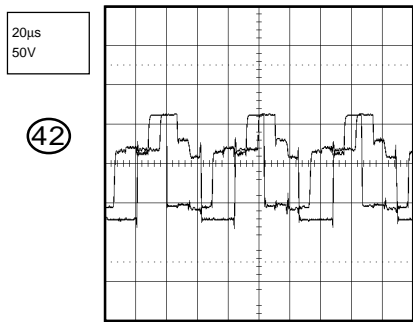
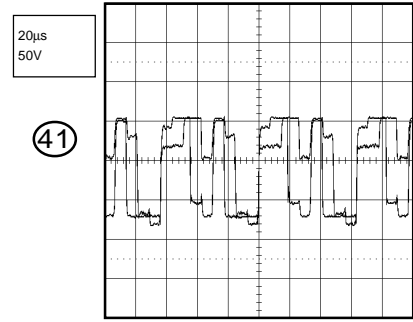
DIGITAL COMB FILTER



CHROMA/IF

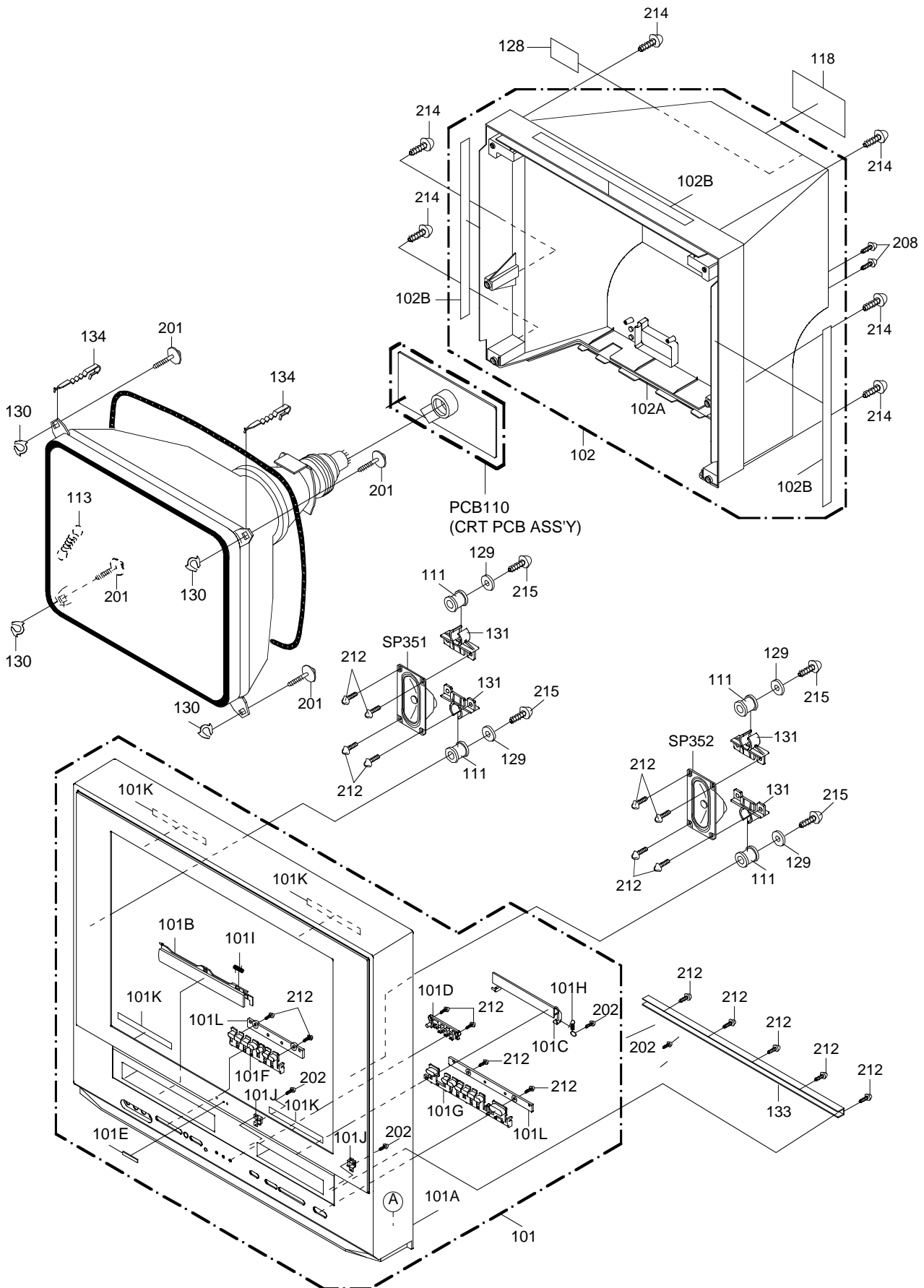


CRT/OPERATION

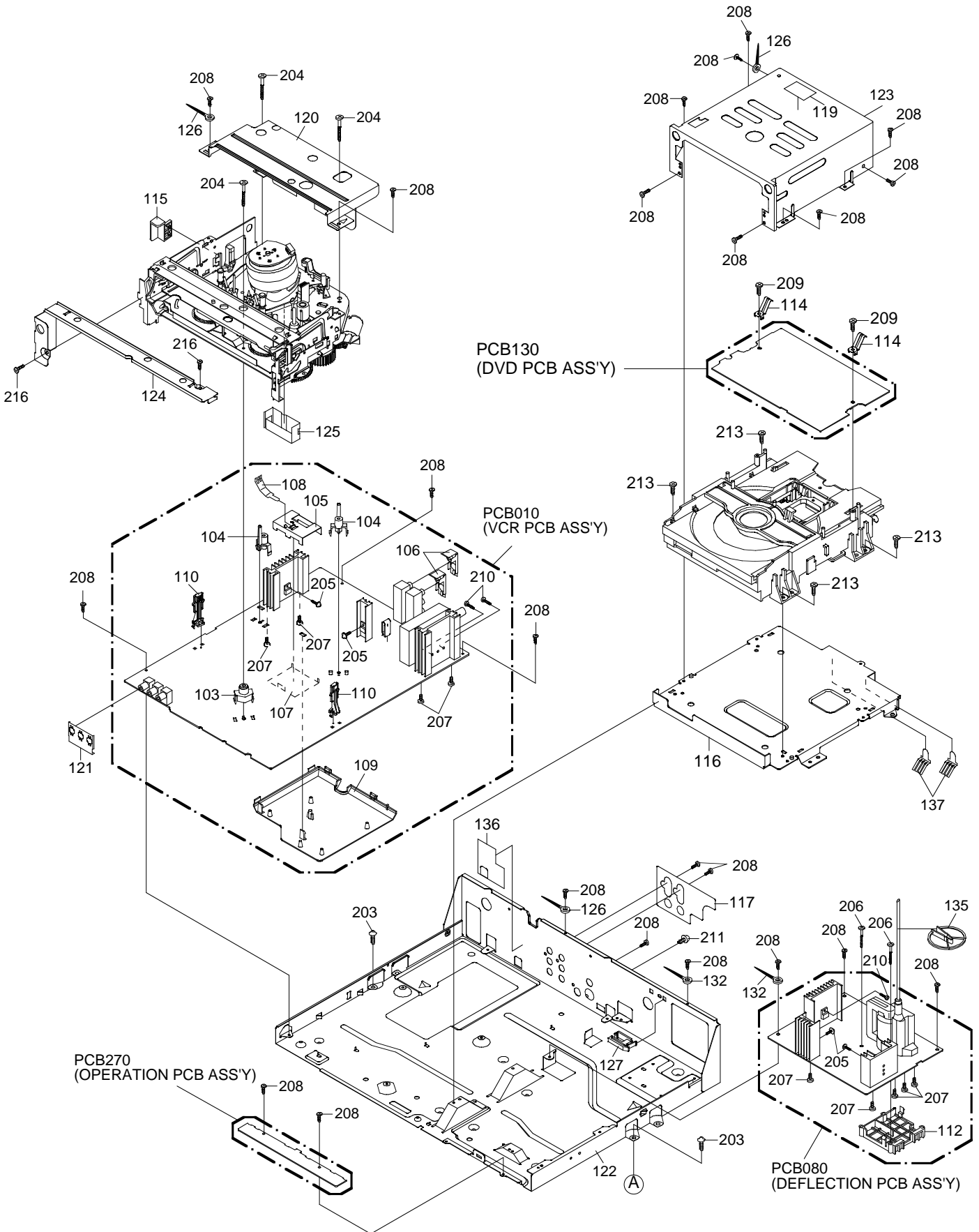


NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

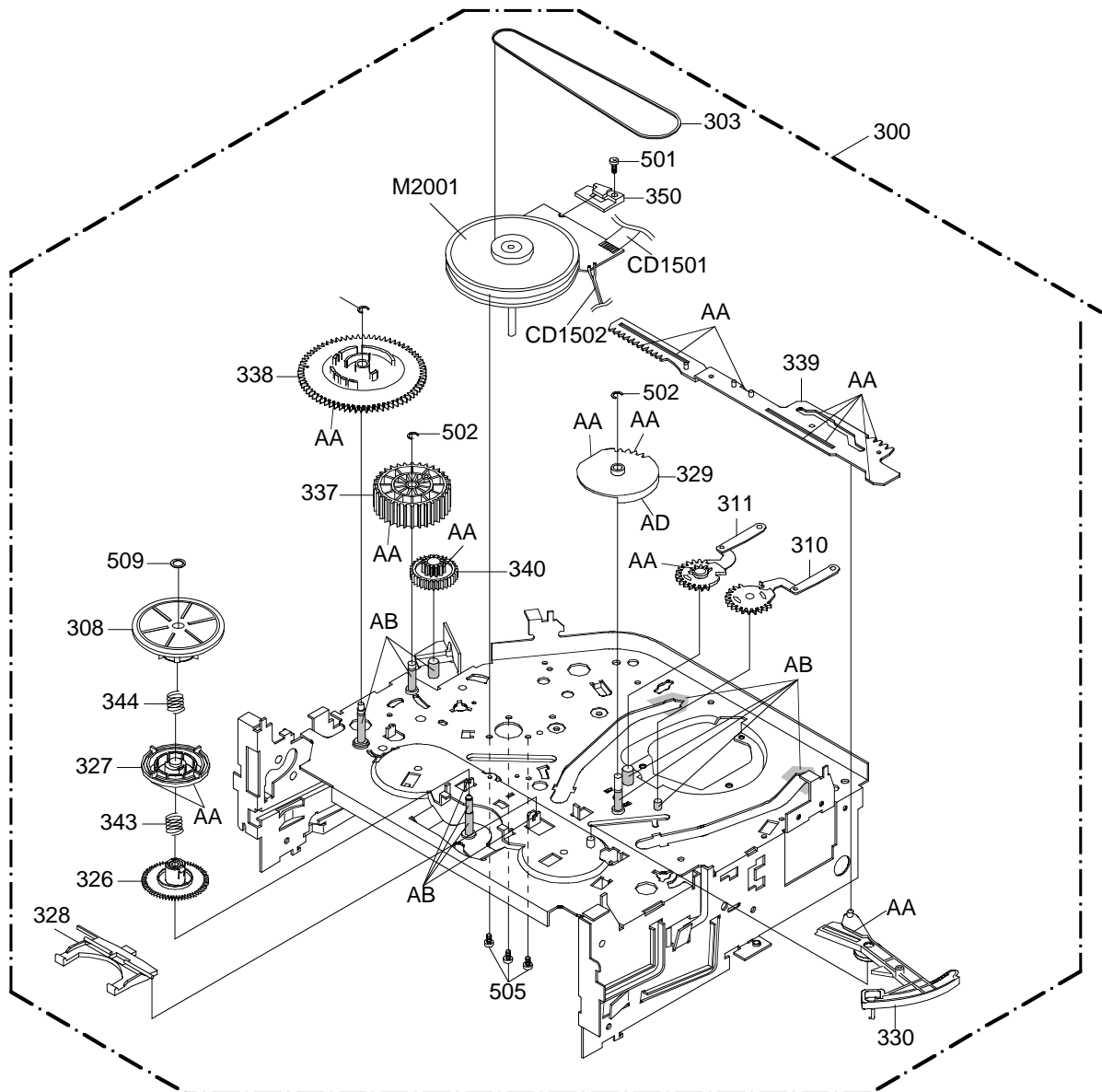
MECHANICAL EXPLODED VIEW



MECHANICAL EXPLODED VIEW



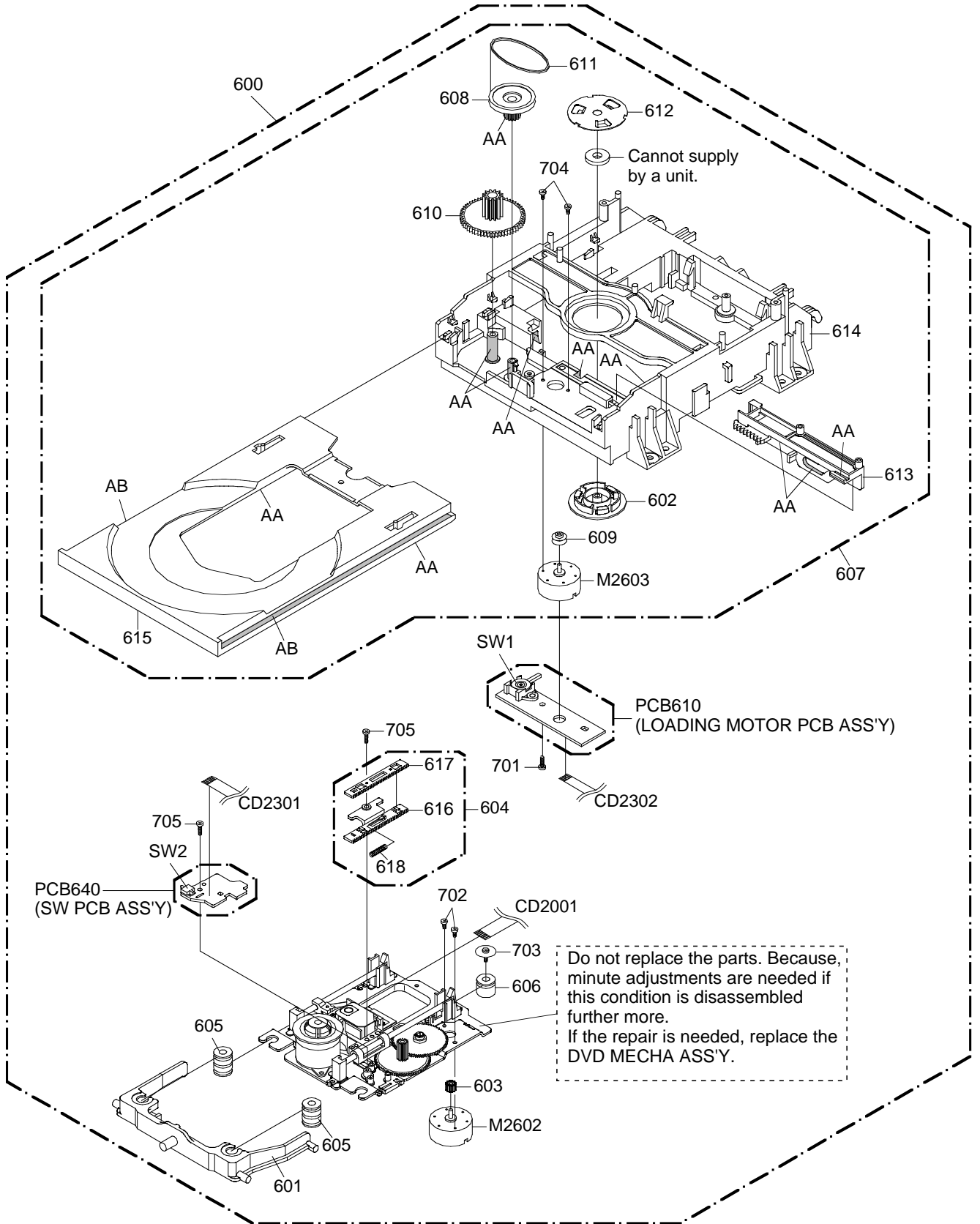
CHASSIS EXPLODED VIEW (BOTTOM VIEW)



CLASS	PART NO.	PART NAME	MARK
GREASE	Y315061000	G-555G	AA
	Y315071000	MG-33	AB
	Y31D011000	FG-84M	AC
	Y315041000	FL-721	AD
	Y315141000	G-313Y	AE

NOTE: Applying positions AA, AB, AC, AD and AE for the grease are displayed for this section. Check if the correct grease is applied for each position.

DVD DECK EXPLODED VIEW



Do not replace the parts. Because, minute adjustments are needed if this condition is disassembled further more. If the repair is needed, replace the DVD MECHA ASS'Y.

CLASS	PART NO.	PART NAME	MARK
GREASE	Y315061000	G-555G	AA
	Y315131000	SF-112	AB

NOTE: Applying positions AA and AB for the grease are displayed for this section. Check if the correct grease is applied for each position.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
101	7A701A161A	FRONT CABI ASS'Y	201	8141H60D54	SCREW,TAP TITE(P) GW2 6x45
101A	701WPJC735	CABINET,FRONT	202	8110E30804	SCREW,TAP TITE(P) WH10 3X8
101B	712WPJC036	FLAT,FLAP	203	8117540804	SCREW,TAPPING(B0) TRUSS 4x8
101C	712WPJC037	FLAP,DVD	204	8109130B94	SCREW,TAP TITE(B)R TRUSS 3x29
101D	713WPA0292	GLASS,LED	205	8109I30A04	SCREW,TAP TITE(B) WH7 3x10
101E	711WPCA043	BADGE,BRAND	206	8107630A84	SCREW TAP TITE (S) BRAZIE 3x18
101F	735WPBB173	BUTTON,FRAME 1	207	8109630802	SCREW,TAP TITE(B) BRAZIER 3x8
101G	735WPBB174	BUTTON,FRAME 2	208	8109230804	SCREW,TAP TITE(B) BIND 3x8
101H	742WKA0001	SPRING,DVD-FLAP	209	8110226804	SCREW,TAP TITE(P) BIND 2.6x8
101I	743WKA0037	SPRING,FLAP			
101J	761WPA0283	HOLDER,FLAP	210	8107630804	SCREW,TAP TITE(S) BRAZIER 3x8
101K	800WQ0A052	FELT,SHEET 5x150xT=0.3	211	8107230404	SCREW,TAP TITE(S) BIND 3x4
101L	735WPA0748	STOPPER,BUTTON	212	8110630804	SCREW,TAP TITE(P) BRAZIER 3x8
			213	810F130804	SEMS(F) 3x8
102	7A702A049A	BACK,CABI ASS'Y	214	8117540B04	SCREW,TAPPING(B0) TRUSS 4x20
102A	702WPAA746	CABINET,BACK	215	8117540A64	SCREW,TAPPING(B0) TRUSS 4x16
102B	800WQ0A071	FELT,SHEET 390x18xT=0.5	216	8107230604	SCREW,TAP TITE(S) BIND 3x6
103	701WPA0686	HOLDER,DECK			
104	701WPA0751	HOLDER,DECK	---	791WHA0026	LAMIFILM BAG
105	752WSA0230	SHIELD,CASE H/AMP	---	792WHAA128	PACKAGE, TOP
106	752WSA0290	SHIELD,COMPO	---	792WHAA129	PACKAGE,BOTTOM
107	752WSA0308	SHIELD,COVER H/AMP	---	793WCDC317	GIFT BOX
108	753WUAA006	SPRING,EARTH H/AMP	---	J5Q00401A	INSTRUCTION BOOK(E)
109	755WPA0035	COVER,PCB	---	J5Q00410A	INSTRUCTION BOOK(F)
			---	JA5U0200	POLYBAG,INSTRUCTION
110	85OP700038	HOLDER,END SENSOR			
111	801WR00001	DAMPER,SPEAKER			
112	761WPA0223	HOLDER,FBT			
113	741WUA0021	SPRING,EARTH			
114	753WUA0069	SPRING,EARTH			
115	755WPA0012	PLATE,COVER LIGHT (L)			
116	761WSAA023	ANGLE,DECK			
117	7230007691	SHEET,JACK			
118	722A08A150	SHEET,RATING			
119	7230006755	SHEET,CAUTION			
120	752WSA0331	SHIELD,COVER DECK			
121	752WSA0292	SHIELD,AV JACK			
122	752WSAA067	PLATE,BOTTOM			
123	752WSAA091	DVD, TOP			
124	752WSA0324	VCR, TOP			
125	752WSA0327	SHIELD,COVER FPC			
126	8995034000	CORD CLIP UL CO.			
127	774WPA0005	HOLDER,WIRE-2			
128	726000A069	SHEET,CRT SERVICEMAN			
129	82A40B0104	FLAT,WASHER			
130	769WSA0016	WASHER CRT T=0.5			
131	761WPAA090	HOLDER,SPEAKER			
132	899EFBA001	WIRING CLIP or			
	899EFBA002	WIRING-CLIP			
133	752WSA0288	ANGLE,FRONT			
134	762WPA0011	HOLDER,CRT WIRE			
135	899HV3T000	HOLDER,ANODE WIRE			
136	724WNA0009	SHEET,PVC			
137	744WUA0013	SPRING,EARTH			

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
300	A5L1046420A	DECK ASSY A5L1046420A	501	8107226804	SCREW,TAP TITE(S) BIND 2.6x8
			502	83ETW30000	E-RING 3
301	85OA400240	PINCH ROLLER BLOCK (VA)	503	8107226404	SCREW,TAP TITE(S) BIND 2.6x4
302	85OA500026	AHC ASS'Y	504	8102120604	SCREW,PAN M2x6
303	85OP200290	BELT,CAPSTAN (S)	505	8109126604	SCREW,TAP TITE(B) PAN 2.6x6
304	85OP600581	WORM	506	810A130404	SCREW/WASHER(A) M3x4
305	85OP500083	BASE,AC HEAD	507	810A126504	SCREW/WASHER(A) M2.6x5
306	85OP800324	SPRING,AC HEAD	508	82Q264713N	POLYSLIDER WASHER 2.6x4.7xT0.13
307	85OA000459	MAIN CHASSIS ASS'Y	509	82P184505N	POLYSLIDER WASHER(CUT) 1.8x4.5xT0.5
308	85OA200089	CLUTCH ASS'Y			
309	85OA200090	ARM IDLER ASS'Y	510	8107226604	SCREW,TAP TITE(S) BIND 2.6x6
310	85OA300065	LOADING ARM S UNIT	CD1501	122H071704	CORD JUMPER 2H071704
311	85OA300066	LOADING ARM T UNIT	CD1502	122Y021002	CORD JUMPER 2Y021002
312	85OA400223	INCLINED BASE T UNIT 3S	H5001	1523Q91003	HEAD (AUDIO CONTROL) VTR-1X2RPE22-756
313	85OA400232	P5 ARM ASS'Y 2	H5002	1543Q02014	HEAD (FULL ERASE) VTR-1X2ERS11-154
314	85OA400235	TENSION ARM ASS'Y 2	△ M101	1596S98001	MOTOR (LOADING) MDB2B66
315	85OA400231	INCLINED BASE S UNIT	△ M2001	1510S98042	CAPSTAN DD UNIT F2QVB73
316	85OP800367	SPRING LOCKER	M2003	1589S11020	MICRO MOTOR I2OAL34
317	85OP900736	CASS,HOLDER	△ UN4001	A5L1046500	CYLINDER UNIT ASS'Y A5L1046500
318	85OP900748	CASS,SIDE L			
319	85OP900749	CASS,SIDE R			
320	85OP900739	LOCKER,R			
321	85OA900228	LINK UNIT			
322	85OP000496	POST,CASS GUIDE			
323	85OP200316	REEL,S (S)			
324	85OP200317	REEL,T (S)			
325	85OP200308	GEAR,IDLER			
326	85OP200311	GEAR,CLUTCH			
327	85OP200312	GEAR,COUPLING			
328	85OP200313	LEVER,CLUTCH			
329	85OP300194	GEAR,MAIN LOADING			
330	85OP400490	LEVER,TENSION			
331	85OP400492	HOLDER,TENSION			
332	85OP400520	CAP.P4			
333	85OP400542	BAND,TENSION			
334	85OP400533	CONNECT,TENSION			
335	85OP600573	ARM,BRAKE T			
336	85OP600584	BAND,BRAKE T			
337	85OP600577	CAM,PINCH ROLLER			
338	85OP600578	CAM,MAIN			
339	85OP600579	ROD,MAIN			
340	85OP600582	GEAR,JOINT			
341	85OP800322	SPRING,TENSION			
342	85OP800360	SPRING,BRAKE T			
343	85OP800355	SPRING,COUPLING			
344	85OP800356	SPRING,RING			
345	85OP900743	LEVER,LINK			
346	85OP900744	LEVER,FLAP			
347	85OP900745	CASS,OPENER			
348	85OP700035	REFLECTOR,LED			
349	85OP900746	BRACKET, TOP 3V			
350	85OP400549	HOILDER,CAPSTAN			

DVD DECK REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
600	A5M4016650	DVD MECHA ASS'Y	
601	92P100098A	HOLDER, TRAVERSE	
602	92P100094A	CLAMPER	
603	92P100088A	GEAR, MOTOR	
604	92AAA0013A	FEED RACK ASS'Y	
605	92P200013A	INSULATOR(F)	
606	92P200014A	INSULATOR(R)	
607	92SBB0019A	LOADER SUB ASS'Y	
608	92P100095A	GEAR, PULLEY	
609	92P100097A	PULLEY, MOTOR	
610	92P100096A	GEAR, MAIN	
611	92P200012A	BELT, LOADING	
612	92P000014A	PLATE, CLAMPER	
613	92P100093A	RACK, LOADING	
614	92P100091A	FRAME, MAIN	
615	92P100092A	TRAY	
616	92P100089A	RACK, FEED 1	
617	92P100090A	RACK, FEED 2	
618	92P300020A	SPRING, RACK FEED	
701	811022680U	SCREW, TAP TITE(P) BIND	2.6x8
702	814011723U	SCREW, PAN	M1.7x2.3 P3
703	816112080U	SEMS. TAP TITE(P) PAN	W10 2x8
704	814011730U	SCREW, PAN	M1.7x3 P3
705	811022080U	SCREW, TAP TITE(P)	2x8
CD2001	122H001901	CORD JUMPER	2H001901
CD2301	122H062102	CORD JUMPER	2H062102
CD2302	122H052601	CORD JUMPER	2H052601
△ M2602	1515S98002	FEED MOTOR	BCZ3B03
PCB610	A5M4016610	PCB	DED003A
PCB640	A5M4016640	PCB	DED002A
SW1	0515S32002	SWITCH	SSS-13-2
SW2	0500101037	PUSH SWITCH	ESE22MH24

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS			DIODES		
△ R401	R4X5T6472F	R,METAL 4.7K OHM 1/6W	△ D412	D2WTAU02A0	DIODE SILICON AU02A-EIC
△ R403	R4X5T6183F	R,METAL 18K OHM 1/6W	D413	D97U03001B	DIODE,ZENER MTZJ30B T-77
△ R405	R4X5T6153F	R,METAL 15K OHM 1/6W	D414	D97U03001B	DIODE,ZENER MTZJ30B T-77
△ R406	R3X28A391J	R,METAL 390 OHM 2W	△ D415	D2WTAU02A0	DIODE SILICON AU02A-EIC
△ R412	R63581330J	R,FUSE 33 OHM 1W	D416	D2WXN40050	DIODE SILICON 1N4005-EIC
△ R417	R3X28A221J	R,METAL 220 OHM 2W	D417	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77
△ R423	R3X18AR47J	R,METAL 0.47 OHM 2W	D418	D97U03301B	DIODE,ZENER MTZJ33B T-77
△ R429	R002T22R2J	RC 2.2 OHM 1/2W	D419	D1VT001330	DIODE,SILICON 1SS133T-77
△ R430	R5X34F2R7J	R,CEMENT 2.7 OHM 10W	D420	D1VT001330	DIODE,SILICON 1SS133T-77
△ R434	R002T21R5J	RC 1.5 OHM 1/2W	D601	D97U01201B	DIODE,ZENER MTZJ12B T-77
△ R435	R65582010J	R,FUSE 1 OHM 1/2W	D602	D97U01201B	DIODE,ZENER MTZJ12B T-77
△ R436	R3X181101J	R,METAL 100 OHM 1W	D603	D97U01201B	DIODE,ZENER MTZJ12B T-77
△ R440	R5X34F332J	R,CEMENT 3.3K OHM 10W	D605	D97U01201B	DIODE,ZENER MTZJ12B T-77
△ R445	R3X28B2R7J	R,METAL 2.7 OHM 3W	D801	D1VT001330	DIODE,SILICON 1SS133T-77
△ R449	R00202561J	RC 560 OHM 1/2W	D802	D1VT001330	DIODE,SILICON 1SS133T-77
△ R454	R3K181102J	R,METAL 1K OHM 1W	D803	D1VT001330	DIODE,SILICON 1SS133T-77
△ R814	R3X18A123J	R,METAL 12K OHM 2W	D804	D1VT001330	DIODE,SILICON 1SS133T-77
△ R815	R3X18A123J	R,METAL 12K OHM 2W	D805	D1VT001330	DIODE,SILICON 1SS133T-77
△ R816	R3X18A123J	R,METAL 12K OHM 2W	D806	D1VT001330	DIODE,SILICON 1SS133T-77
△ R1701	R002T2155J	RC 1.5M OHM 1/2W	△ D1702	D1VT001330	DIODE,SILICON 1SS133T-77
△ R1702	R0G3K2275K	RC 2.7M OHM 1/2W	D1703	D97U02R71B	DIODE,ZENER MTZJ2.7B T-77
△ R1706	R002T4272J	RC 2.7K OHM 1/4W	△ D1704	D23TGP15J0	DIODE SILICON RGP15J-G23
△ R1714	R3X181R12J	R,METAL 0.12 OHM 1W	△ D1705	D2WTRM11C0	DIODE SILICON RM11C-EIC
△ R1717	R3X28A331J	R,METAL 330 OHM 2W	△ D1706	D2WTRM11C0	DIODE SILICON RM11C-EIC
△ R1718	R5Y2CE1R2J	R,CEMENT 1.2 OHM 7W	△ D1707	D23TGP15J0	DIODE SILICON RGP15J-G23
△ R1720	R63581R22J	R,FUSE 0.22 OHM 1W	D1709	D1VT001330	DIODE,SILICON 1SS133T-77
△ R3010	R3X181180J	R,METAL 18 OHM 1W	△ D1710	D2WTRM11C0	DIODE SILICON RM11C-EIC
△ R3021	R3X181220J	R,METAL 22 OHM 1W	△ D1711	D2WTRM11C0	DIODE SILICON RM11C-EIC
CAPACITORS			D1712	D97U02R21B	DIODE,ZENER MTZJ2.2B T-77
C005	E02L00102M	CE 1000 UF 6.3V	D1713	D28T21DQ9N	DIODE SCHOTTKY 21DQ09N-TA2B1
C321	E02LF3222M	CE 2200 UF 25V	D1715	D97U01801B	DIODE,ZENER MTZJ18B T-77
△ C403	E02LU8220M	CE 22 UF 100V	D1716	D2WXN49370	DIODE SILICON 1N4937
C404	E62DFB470M	CE 47 UF 160V	D1717	D97U01801B	DIODE,ZENER MTZJ18B T-77
△ C408	P4N8FK332H	CMPP 0.0033UF 1.5KV	△ D1718	D2WXN49370	DIODE SILICON 1N4937
△ C412	P4J7F3474J	CMPP 0.47 UF 250V PMS	D1719	D2LKB340L0	DIODE SCHOTTKY SB340L-6737
△ C417	P3N1F5333J	CPP 0.033 UF 630V	D1720	D1VT001330	DIODE,SILICON 1SS133T-77
△ C418	P4N8FK153H	CMPP 0.015 UF 1.5KV	D1721	D1VT001330	DIODE,SILICON 1SS133T-77
△ C429	E02LU4101M	CE 100 UF 35V	D1722	D2WXN49370	DIODE SILICON 1N4937
△ C430	E5EZF3222M	CE 2200 UF 25V	△ D1723	D2CF2016L0	DIODE SILICON FE201-6L49
C432	E52H02470M	CE 47 UF 16V	D1724	D1VT001330	DIODE,SILICON 1SS133T-77
△ C434	E5EZF4102M	CE 35 1000 UF 35V	D1726	D1VT001330	DIODE,SILICON 1SS133T-77
C435	E53FF56R8K	CE 6.8 UF 50V	D1728	D1VT001330	DIODE,SILICON 1SS133T-77
△ C446	E5EZF220M	CE 22 UF 250V	D1729	D2WXN49370	DIODE SILICON 1N4937
C449	C0PLRR713K	CC 0.001 UF 2KV R	D1730	D2CF2016L0	DIODE SILICON FE201-6L49
C820	C0JBB0713K	CC 0.001 UF 2KV B	D1731	D2WXN49370	DIODE SILICON 1N4937
△ C1701	P2122B224M	CM 0.22 UF 275V	D1732	D97U01201B	DIODE,ZENER MTZJ12B T-77
C1705	C03LOR7B3K	CC 0.0012UF 2KV R	D1734	D28T21DQ9N	DIODE SCHOTTKY 21DQ09N-TA2B1
C1707	C0PLRR713K	CC 0.001 UF 2KV R	D1735	D1VT001330	DIODE,SILICON 1SS133T-77
△ C1708	C0JBB07H3K	CC 0.0022UF 2KV B	D1736	D97U04R31B	DIODE,ZENER MTZJ4.3B T-77
△ C1710	C0JBB07H3K	CC 0.0022UF 2KV B	D2201	D97U06R81B	DIODE,ZENER MTZJ6.8B T-77
△ C1711	CD39E0MQ3M	CC 0.0047UF 250V	D2205	0021E2Q140	LED LTL-1CHEE-002A
△ C1714	E52DHC681M	CE 680 UF 200V	D2206	0021E2Q140	LED LTL-1CHEE-002A
C1716	E02L03222M	CE 2200 UF 25V	D2207	0021E2Q140	LED LTL-1CHEE-002A
△ C1717	E5EZF4102M	CE 1000 UF 35V	D2601	DDARDS1200	DIODE SILICON KDS120RRTK
△ C1720	E62NFB221M	CE 220 UF 160V	D3001	D97U03301B	DIODE,ZENER MTZJ33B T-77
C1725	E02L08101M	CE 100 UF 100V	D3002	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
△ C1728	E02LT0222M	CE 2200 UF 6.3V	D3003	D97U04R71B	DIODE,ZENER MTZJ4.7B T-77
C1729	C03LOR7N2K	CC 390 PF 2KV R	D3004	D2WXS1400	DIODE SCHOTTKY SB140-EIC
C1732	E5EZF3102M	CE 25 1000 UF 25V	D3005	D28TQS04N0	DIODE SCHOTTKY 11EQS04N-TA1B2
C3009	E02L00102M	CE 1000 UF 6.3V	D3007	D2WT011E10	DIODE SILICON 11E1-EIC
C3010	E02L00222M	CE 2200 UF 6.3V	D3008	D28T21DQ9N	DIODE SCHOTTKY 21DQ09N-TA2B1
DIODES			D3009	D2W0011E10	DIODE SILICON 11E1-B-EIC
D101	0010E00330	INFRARED LED LTE-3271T-012A-O	D3011	D28T21DQ9N	DIODE SCHOTTKY 21DQ09N-TA2B1
D102	D1VT001330	DIODE,SILICON 1SS133T-77	D4001	DDDRL41480	DIODE SILICON MCL4148
D103	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	D4201	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77
D105	D1VT001330	DIODE,SILICON 1SS133T-77	D4204	D1VT001330	DIODE,SILICON 1SS133T-77
D106	D97U01201B	DIODE,ZENER MTZJ12B T-77	D4205	D1VT001330	DIODE,SILICON 1SS133T-77
D108	D1VT001330	DIODE,SILICON 1SS133T-77	D4207	D1VT001330	DIODE,SILICON 1SS133T-77
△ D402	D2WTAU02A0	DIODE SILICON AU02A-EIC	D5501	D28TQS04N0	DIODE SCHOTTKY 11EQS04N-TA1B2
D403	D1VT001330	DIODE,SILICON 1SS133T-77	D5502	D1VT001330	DIODE,SILICON 1SS133T-77
D404	D1VT001330	DIODE,SILICON 1SS133T-77	D8111	DDDRL41480	DIODE SILICON MCL4148
△ D405	D2BFRS4FS0	DIODE,SILICON RS-4FS	D8112	DDDRL41480	DIODE SILICON MCL4148
△ D406	D2BFRU4AM0	DIODE,SILICON RU-4AM	ICS		
D407	D2WTAU02A0	DIODE SILICON AU02A-EIC	IC101	I51F58076A	IC OEC8076A
△ D408	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	IC103	IE2F031020	IC XC61CN3102SR or
D410	D2WT011E10	DIODE SILICON 11E1-EIC		I9UF032310	IC PST3231NR
D411	D97U05R61B	DIODE,ZENER MTZJ5.6B T-77	IC199	A5Q0046015	INIT DATA

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
ICS			TRANSISTORS		
IC302	I01F58910	IC AN5891SA-E1V	Q2605	T27T030180	FET 2SK3018
IC352	I0FSP7522N	IC AN7522N	Q3001	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
△ IC401	I03TD80410	IC LA78041	△ Q3002	TCAT03209Y	TRANSISTOR SILICON KTC3209_Y-AT
IC601	I03FC324N0	IC LA76324NM-MPB-E	Q3003	TCAT03209Y	TRANSISTOR SILICON KTC3209_Y-AT
IC602	I1KF98L100	IC KIA78L10F-RTF	Q3004	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC1501	I05FE90A45	IC TC90A45F	△ Q3005	TBA0013660	TRANSISTOR SILICON KTB1366(O,Y)
IC1502	I0UF015010	IC MM1501XNRE	△ Q3006	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC1504	I0UF015010	IC MM1501XNRE	Q3007	TAAT01281Y	TRANSISTOR SILICON KTA1281_Y
IC1505	I0UF015040	IC MM1504XNRE	Q3008	TPYJA05001	COMPOUND TRANSISTOR DTA143EKAT146
△ IC1701	000220002W	PHOTO COUPLER PS2561AL1-1-V(W or	Q3009	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146
	000220001W	PHOTO COUPLER PS2561L1-1-V(W)	Q3010	TCAT03209Y	TRANSISTOR SILICON KTC3209_Y-AT
△ IC1702	I0CJ9AILP0	IC TL431AILP	Q3011	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC2301	I03F065650	IC LA6565-TE-L-E	Q3014	TCAT03209Y	TRANSISTOR SILICON KTC3209_Y-AT
IC2601	ICQK067080	IC ZR36708TQC	Q3015	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
△ IC3001	I1KA78R050	IC KIA278R05PI	Q4004	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK
IC3002	I1KA78R090	IC KIA278R09PI	Q4201	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC3003	I1KA78R050	IC KIA278R05PI	Q4202	TPYJC05001	COMPOUND TRANSISTOR DTA124EKAT146
IC3004	I1KA78R050	IC KIA278R05PI	Q4203	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC4001	ICQK06762V	IC ZR36762PQCG_V	Q4204	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
IC4002	I5HJ002BF0	IC S-24C02BFJ-TB	Q4210	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
IC4005	IF3J00HGT7	IC HY57V641620HGT-7	Q4211	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC4006	I1HF9117L0	IC SIP1117L-ADJ-TP	Q4212	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
IC4007	ICMJ0800A8	IC SST39VF800A-70- or	Q4501	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK
	ICMJ0F8009	IC SST39VF800-70-4C-EK	Q4502	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK
IC4501	I03F3205M0	IC LA71205M-MPB	Q4503	TPYJC05001	COMPOUND TRANSISTOR DTA124EKAT146
IC5501	I01F63FBP0	IC AN3663FBP	Q4504	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT
IC8001	I0UF015010	IC MM1501XNRE	Q4505	TAATA12660	TRANSISTOR,SILICON KTA1266-AT(Y,GR)
IC8002	I0UF015010	IC MM1501XNRE	Q4506	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC8004	I0QJ045800	IC NJM4580M(Te1)	Q4507	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
IC8102	I17F017530	IC PCM1753DBQR	Q4509	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S
TRANSISTORS			COILS & TRANSFORMERS		
Q101	0000M00390	PHOTO TRANSISTOR ST-304L	Q8002	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
Q102	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146	Q8006	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S
Q103	0000M00390	PHOTO TRANSISTOR ST-304L	Q8007	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146
Q104	0002700680	PHOTO COUPLER RPI-352C40N	Q8102	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK
Q105	0002700680	PHOTO COUPLER RPI-352C40N	Q8103	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK
Q106	TNYJC05001	COMPOUND TRANSISTOR DTC124EKAT146	Q8104	TAAA1504SY	TRANSISTOR SILICON KTA1504S_Y_RTK
Q107	0002700690	PHOTO COUPLER RPI-303			
Q108	0002700690	PHOTO COUPLER RPI-303	L001	021673101K	COIL 100 UH
Q110	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146	L301	021375101K	COIL 100 UH
Q112	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S	L401	02D1000001	COIL ELC16B501EN
Q114	T6YJ1037K0	TRANSISTOR,SILICON 2SA1037AKT146R,S	L402	022100027A	COIL,LINEARITY ELH5L4113
Q116	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S	L403	021L75472J	COIL 4.7 MH
Q350	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S	L601	02167F101J	COIL 100 UH
△ Q401	TCAT03227Y	TRANSISTOR SILICON KTC3227_Y-AT	L602	021375101K	COIL 100 UH
Q402	TC30041590	TRANSISTOR,SILICON 2SC4159(D,E)	L603	02AHB9A972	CORE,FERRITE W5T29X7.5X19
△ Q403	TD50026380	TRANSISTOR SILICON 2SD2638(OEC)	L1501	02167F100J	COIL 10 UH
Q404	TAATA12660	TRANSISTOR,SILICON KTA1266-AT(Y,GR)	L1502	02167F150J	COIL 15 UH
Q405	TAATA12660	TRANSISTOR,SILICON KTA1266-AT(Y,GR)	L1504	021673151K	COIL 150 UH
Q406	TA3T016240	TRANSISTOR,SILICON 2SA1624-AA	L1505	021LA6101J	COIL 100 UH
Q407	TNATB03005	COMPOUND TRANSISTOR KRC102MAT	L1506	021LA6101J	COIL 100 UH
Q408	TCAT032070	TRANSISTOR SILICON KTC3207-AT	△ L1701	029T000105	COIL, 2R2A752F28
Q409	TA3T016240	TRANSISTOR,SILICON 2SA1624-AA	△ L1703	028R250014	COIL, 8R250014
Q410	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)	L1704	02AHB0A0A4	CORE, W5T_20*10*10A
Q601	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146	L3001	021W7A220K	COIL 22 UH
Q602	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S	L3002	02167E100K	COIL 10 UH
Q605	TPYJB05001	COMPOUND TRANSISTOR DTA114EKAT146	L4001	02167F2R2J	COIL 2.2 UH
Q606	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S	L4002	02AHB9A972	CORE,FERRITE W5T29X7.5X19
△ Q802	TC3F042170	TRANSISTOR,SILICON 2SC4217(D,E)-RAC	L4205	02167F101J	COIL 100 UH
△ Q803	TCATC3199Y	TRANSISTOR SILICON KTC3199_Y-AT	L4502	031626009R	COIL,BIAS OSC 1626009
△ Q804	TC3F042170	TRANSISTOR,SILICON 2SC4217(D,E)-RAC	L4504	02167F101J	COIL 100 UH
△ Q805	TCATC3199Y	TRANSISTOR SILICON KTC3199_Y-AT	L4505	02167F470J	COIL 47 UH
△ Q806	TC3F042170	TRANSISTOR,SILICON 2SC4217(D,E)-RAC	L4506	02167F470J	COIL 47 UH
△ Q807	TCATC3199Y	TRANSISTOR SILICON KTC3199_Y-AT	L4509	021375101K	COIL 100 UH
Q1501	T8YJ2412K0	TRANSISTOR SILICON 2SC2412KT146 R,S	L5501	021LA6101J	COIL 100 UH
Q1502	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	L5502	02167F220J	COIL 22 UH
Q1503	TCAA3875SY	TRANSISTOR SILICON KTC3875S_Y_RTK	L5503	02167F220J	COIL 22 UH
Q1702	TCATC31980	TRANSISTOR,SILICON KTC3198-AT(Y,GR)	L5504	02167F220J	COIL 22 UH
△ Q1705	T220033260	FET 2SK3326(2)	L8001	02167F101J	COIL 100 UH
△ Q1706	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT	L8002	021LA6101J	COIL 100 UH
Q2201	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146	L8003	02167F101J	COIL 100 UH
Q2202	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146	L8102	02167F1R0K	COIL 1 UH
Q2203	TNYJB05001	COMPOUND TRANSISTOR DTC114EKAT146	L8103	02167F1R0K	COIL 1 UH
Q2601	T67J1036K0	TRANSISTOR SILICON 2SA1036KT146	L8104	02167F1R0K	COIL 1 UH
Q2602	T67J048TL0	TRANSISTOR SILICON 2SA2048TL	T401	0450190161	TRANS,HORIZONTAL DRIVE ETH19Y203AY
Q2603	T27T030180	FET 2SK3018	△ T1701	0481420694	TRANSFORMER,SWITCHING 81420694
Q2604	T27T030180	FET 2SK3018			

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
*** RESISTORS ***			MISCELLANEOUS		
JACKS					
△ J801	066F130021	SOCKET,CATHODE RAY,TUBE ISHS62S	CD2251	06CU220701	CORD CONNECTOR CU220701
△ J2201	060J131016	HEADPHONE JACK MSJ-2000_AG	CD4002	06CU2B3301	CORD CONNECTOR CU2B3301
J2202	060J421036	RCA JACK MTJ-032-05A-30-FE	CD4501	122F061502	CORD JUMPER 2F061502
J2203	060J421037	RCA JACK MTJ-032-05A-32-FE	CD8101	122F0C1602	CORD JUMPER 2F0C1602
J2204	060J421030	RCA JACK MTJ-032-05A-31-FE	CP1702	067U008029	WIRE HOLDER B2013H02-8P
J4201	060J431020	RCA JACK MSP-213V2-432_NL_LF	△ CP1704	069S420110	CONNECTOR PCB SIDE A1561WV2-2P
J4202	060J411031	RCA JACK MSP-213V1-432_NL_LF	CP1707	069D01001A	CONNECTOR PCB SIDE 003P-2100
J8007	060J401102	RCA JACK MSP-251V-05NI-Fl or	CP1708	069D01001A	CONNECTOR PCB SIDE 003P-2100
	060J401082	RCA JACK MSP-251V-05PBSN	CP2201	069S220629	CONNECTOR PCB SIDE A2001WV2-2P
SWITCHES			CP2601	069GYOT119	CONNECTOR PCB SIDE 09-5000-024-001-001
SW101	0508S11001	SWITCH (LEAF) LSA-1144EAU	CP2602	069EV53010	CONNECTOR PCB SIDE 00_6232_005_006_800
SW2201	0504101T34	SWITCH,TACT EVQ21505R	CP2603	069EV63010	CONNECTOR PCB SIDE 00_6232_006_006_800
SW2202	0504101T34	SWITCH,TACT EVQ21505R	CP4501	0697290620	CONNECTOR PCB SIDE TOC-C09X-A1
SW2203	0504101T34	SWITCH,TACT EVQ21505R	CP4502	069J760029	CONNECTOR PCB SIDE IMSA-9604S-06Z14
SW2204	0504101T34	SWITCH,TACT EVQ21505R	CP4503	067U002019	WIRE HOLDER B2013H02-2P
SW2205	0504101T34	SWITCH,TACT EVQ21505R	CP602B	069S290629	CONNECTOR PCB SIDE A2001WV2-9P
SW2206	0504101T34	SWITCH,TACT EVQ21505R	CP603B	069S280629	CONNECTOR PCB SIDE A2001WV2-8P
SW2207	0504101T34	SWITCH,TACT EVQ21505R	CP8001	069S2B0629	CONNECTOR PCB SIDE A2001WV2-11P
SW2208	0504101T34	SWITCH,TACT EVQ21505R	CP8002	069J7C0029	CONNECTOR PCB SIDE IMSA-9604S-12Z14
SW2251	0504101T34	SWITCH,TACT EVQ21505R	CP802A	067U005049	WIRE HOLDER B2013H02-5P
SW2252	0504101T34	SWITCH,TACT EVQ21505R	CP802B	067U005049	WIRE HOLDER B2013H02-5P
SW2253	0504101T34	SWITCH,TACT EVQ21505R	CP8101	069J7C0019	CONNECTOR PCB SIDE IMSA-9604S-12Z13
SW2254	0504101T34	SWITCH,TACT EVQ21505R	CUS011	800WFAA007	CUSHION B
SW2255	0504101T34	SWITCH,TACT EVQ21505R	CUS013	800WFAA008	CUSHION C
SW2256	0504101T34	SWITCH,TACT EVQ21505R	EL001	124120301A	EYE LET XRY20X30BD
SW2257	0504101T34	SWITCH,TACT EVQ21505R	EL002	124116281A	EYE LET XRY16X28BD
SW2258	0504101T34	SWITCH,TACT EVQ21505R	EL003	124120301A	EYE LET XRY20X30BD
VARIABLE RESISTORS			EL004	124116281A	EYE LET XRY16X28BD
VR404	V1K63H3BTE	VOLUME,SEMI FIXED NVG6TLTAB222	△ F1701	081PC6R305	FUSE 51MS063L
△ VR1701	V1K6314BTE	VOLUME,SEMI FIXED NVG6TLTAB103	△ FB401	043224007F	TRANSFORMER,FLYBACK FSU24A001_M
P.C.BOARD ASSEMBLIES			FH1701	06710T0009	HOLDER,FUSE EYF-52BCY
PCB010	A5Q0046010	PCB ASS'Y VMC293B	FH1702	06710T0009	HOLDER,FUSE EYF-52BCY
PCB080	A5Q0046080	PCB ASS'Y TMC564B	NR4001	110N4470M3	R,NETWORK CAY16-470-J-4R
PCB110	A5Q0046110	PCB ASS'Y TCC426B	NR4002	110N4470M3	R,NETWORK CAY16-470-J-4R
PCB130	A5Q0046130	PCB ASS'Y VMD328A	NR4003	110N4470M3	R,NETWORK CAY16-470-J-4R
PCB270	A5Q0046270	PCB ASS'Y TECB10B	NR4004	110N4470M3	R,NETWORK CAY16-470-J-4R
MISCELLANEOUS			NR4005	110N4470M3	R,NETWORK CAY16-470-J-4R
B403	024HT03553	CORE,BEADS W5RH3.5X5X1.0	NR4006	110N4470M3	R,NETWORK CAY16-470-J-4R
B1701	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2	NR4007	110N4470M3	R,NETWORK CAY16-470-J-4R
B1703	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2	NR4008	110N4470M3	R,NETWORK CAY16-470-J-4R
B1704	024HC31022	CORE,BEADS FCM2012H-102T04	OS2201	0773071003	REMOTE RECEIVER RPM7138-WH10
B2201	024HT03564	CORE,BEADS W4BRH3.5X6X1.0	△ RY1701	0560V20115	RELAY ALKS321
B2601	024HC31022	CORE,BEADS FCM2012H-102T04	△ SP351	070C546004	SPEAKER SG04H02BRA
B2602	024HC31022	CORE,BEADS FCM2012H-102T04	△ SP352	070C546004	SPEAKER SG04H02BRA
B2603	024HC31022	CORE,BEADS FCM2012H-102T04	TM101	076R0HH01B	TRANSMITTER R56-0487
B2604	024HC31022	CORE,BEADS FCM2012H-102T04	△ TU001	0163300005	RF UNIT 115-V-K015AR_B
B2605	024HC31022	CORE,BEADS FCM2012H-102T04	△ TH1701	DF5EL3R0A0	DEGAUSS ELEMENT ZPB45BL3R0A
B4001	024HC31022	CORE,BEADS FCM2012H-102T04	△ V801	098W250402	CRT W/DY A60LVY196X11(OL)
B4002	024HC31022	CORE,BEADS FCM2012H-102T04	X101	100DA32R01	CRYSTAL DT-26
B4003	024HC31022	CORE,BEADS FCM2012H-102T04	X102	100CT01403	CRYSTAL HC-49/U-S
B4004	024HC31022	CORE,BEADS FCM2012H-102T04	X601	100CT3R532	CRYSTAL HC-49/U-S
B4005	024HC31022	CORE,BEADS FCM2012H-102T04	X4001	100BT02701	CRYSTAL HC-49U/S
B4006	024HC31022	CORE,BEADS FCM2012H-102T04	X4501	100CT3R502	CRYSTAL HC-49/U
B4007	024HC31022	CORE,BEADS FCM2012H-102T04			
B4008	024HC31022	CORE,BEADS FCM2012H-102T04			
B4010	024HC31022	CORE,BEADS FCM2012H-102T04			
B8001	024HT03563	CORE,BEADS W4BRH3.5X6X1.0X2			
B8103	024HC31022	CORE,BEADS FCM2012H-102T04			
CD002	06CU011902	CORD CONNECTOR CU011902			
CD303	06CU149001	CORD CONNECTOR CU149001			
CD602	06CU291701	CORD CONNECTOR CU291701			
CD603	06CU285001	CORD CONNECTOR CU285001			
CD604	06CU282401	CORD CONNECTOR CU282401			
CD802	WCL6848038	FLAT CABLE AWM2468 AWG26 5C GRAY 480MM			
CD803	06CH823004	CORD CONNECTOR CH823004			
CD805	06CH823004	CORD CONNECTOR CH823004			
CP001	069D01001A	CONNECTOR PCB SIDE 003P-2100			
CP101	06972C0010	CONNECTOR PCB SIDE TMC-J12P-B2			
CP303	069S140419	CONNECTOR PCB SIDE A2502WV2-4P			
△ CP404	069S460089	CORD UX CONNECTOR A1561WV2-A6P			
CP601	069S240639	CONNECTOR PCB SIDE A2001WR2-4P			
CP602	067U009039	WIRE HOLDER B2013H02-9P			
CP604	069S280629	CONNECTOR PCB SIDE A2001WV2-8P			
CP803	069S320010	CONNECTOR PCB SIDE A2361WV2-2P			
CP804	069W010010	CONNECTOR PCB SIDE 005P-2100			
CP805	069S320010	CONNECTOR PCB SIDE A2361WV2-2P			
△ CD1702	1209415910	CORD AC BUSH 9415910			

RESISTOR

RC..... CARBON RESISTOR

CAPACITORS

CC..... CERAMIC CAPACITOR
 CE..... ALUMI ELECTROLYTIC CAPACITOR
 CP..... POLYESTER CAPACITOR
 CPP..... POLYPROPYLENE CAPACITOR
 CPL..... PLASTIC CAPACITOR
 CMP..... METAL POLYESTER CAPACITOR
 CML..... METAL PLASTIC CAPACITOR
 CMPP..... METAL POLYPROPYLENE CAPACITOR

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O/R NO.	W465002